

Storage phosphor panels for radiation therapy dosimetry

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Disclosure

- DoseImaging LLC, Founder
- NIH STTR phase 1 grant

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Director, RPC 1968-1985

MAILABLE TLD SYSTEM FOR PHOTON AND ELECTRON THERAPY BEAMS

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CHALLENGES IN CREDENTIALING INSTITUTIONS AND PARTICIPANTS IN ADVANCED TECHNOLOGY MULTI-INSTITUTIONAL CLINICAL TRIALS

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Credentialing results from IMRT irradiations of an anthropomorphic head and neck phantom

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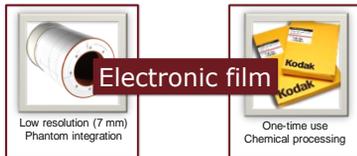


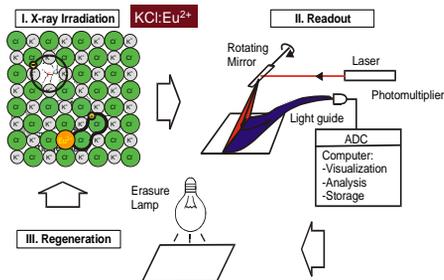
- ❑ Institutions asked to image, plan and treat the phantom as they would treat a patient
- ❑ Passing criteria: 7% for the TLD in the PTVs and 4 mm DTA between the PTV and the OAR

Results: The phantom was irradiated 1139 times by 763 institutions from 2001 through 2011. 929 (81.6%) of the irradiations passed the criteria. 156 (13.7%) irradiations failed only the TLD criteria, 21 (1.8%) failed only the film criteria, and 33 (2.9%) failed both sets of criteria. Only 69% of the irradiations passed a narrowed TLD criterion of $\pm 5\%$.

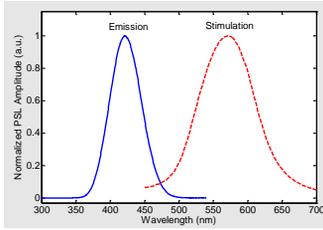
High resolution dosimeter

Problem: An MRI-compatible dosimetry system with water-like response, high spatial resolution and excellent radiation hardness is not currently available





Photostimulation and emission spectra: KCl:Eu²⁺



Han et al., Med. Phys 2009

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Electro-optical panel

- Energy independence
- Resolution
- Reusability: radiation hardness
- Phantom integration
- Sensitivity
- Large area fabrication
- Readout speed
- Humidity resistance

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Energy response: KCl:Eu²⁺ vs. AgBr



Ptable.com

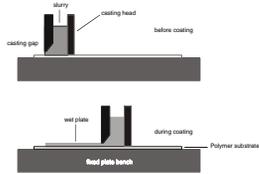
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Large area fabrication



Physical vapor deposition



Tape casting

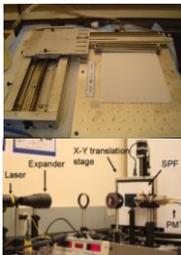
Tape casting

- Create particles with
 - Optimize binder-to-particle
 - Individual particles uniformly dispersed in a uniform, raisins-in-dough matrix
 - Rational to (nearly) spherical particles**
 - Low-Z polymer binder
 - Prevents them from agglomerating
- ... but **NOT** connected:
... mediated by the interaction of particles
... minimizing energy



Li, US Patent# 8658990 2014

Large area fabrication: tape casting

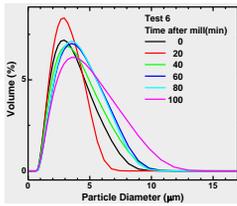


Create micron-sized particles



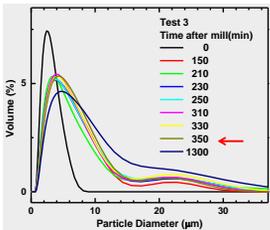
Spiral jet mill

Particle size distribution



Time (min)	D50 (µm)	D99 (µm)
0	2.945	7.76
20	2.813	6.06
40	3.178	8.69
60	3.481	8.78
80	3.454	8.55
100	3.713	10.7

D50: 3 microns
Favorable d50's and d99's after 2 hrs



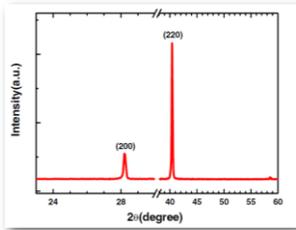
D50 still under 5 microns after 6 hrs

Physical vapor deposition



- Raw materials heated under vacuum
- Deposition rate controlled by a PID controller

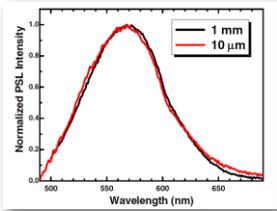
X-ray diffraction spectra



- 10 μm- thick
- Highly crystalline
- No other phases
- Europium incorporated into the matrix

Xiao et al., PMB 2014

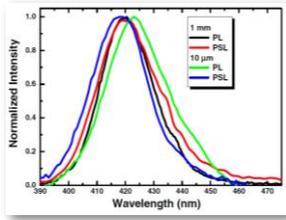
Photostimulation spectra



- Same type of charge storage centers created

Xiao et al., PMB 2014

Emission spectra



Bulky material's luminescence characteristics transferred to the micron-thick sample

Xiao et al., PMB 2014

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Sensitivity

MU setting	Ionization chamber (cGy)	KCl:Eu ²⁺ (cGy)	Error (cGy)
3 MU	0.012	0.013 ± 0.002	0.001
9 MU	0.035	0.030 ± 0.003	0.005
27 MU	0.110	0.122 ± 0.013	0.012
36 MU	0.142	0.138 ± 0.012	0.004

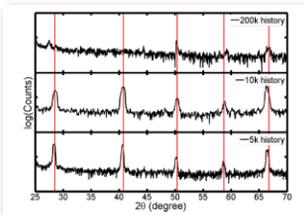
KCl:Eu²⁺ can accurately measure a dose-to-water as low as 0.01 cGy

Li et al., PMB 2013

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Radiation hardness



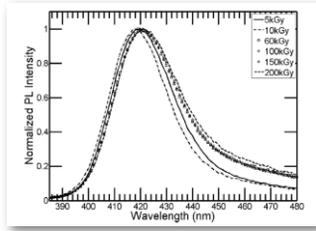
- LSU synchrotron
- Highly crystalline at 5 and 10 kGy
- XRD peaks still observed at 200 kGy but not clear and distinct
- Large radiation dose introduces lattice distortions and defects

Hansel et al., NIMB 2014

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Radiation hardness



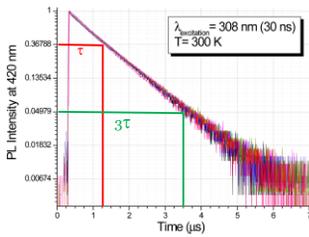
- ☐ Intense luminescence peak at 200 kGy history
- ☐ Signal retains 70%
- ☐ Energy storage and photo-stimulation remain efficient

Hansel et al., NIMB 2014

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Readout speed: luminescence lifetime



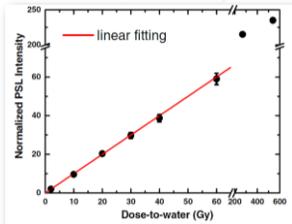
- ☐ KCl:Eu²⁺ has a luminescence lifetime of 1.2 μ s
- ☐ Constant for zero to 5000 Gy history
- ☐ Assuming a 20x20 cm² KCl:Eu²⁺ panel with 0.5x0.5 mm² pixel resolution and a readout dwell time of 3 times the luminescent lifetime, the minimum time to read the dosimeter would be 0.6 s ($\approx 3 \times 1.2 \mu\text{s}/\text{pixel} \times 400 \times 400 \text{pixel}$)

Driewer et al., Med. Phys 2011

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Dynamic range



Xiao et al., PMB 2014

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Humidity Resistance

- Bake under vacuum to remove any water content
- Apply conformal coatings of polymer: Parylene C



Specialty Coating Systems

Humidity Resistance

- Irradiated coated chips to 2 Gy
- Dosimeters remained intact and showed no change in PSL intensity after 8 hours of submersion in water
- Un-coated chips dissolve in water within minutes
- Marginal worsening of PSL signal after bleaching, irradiating again, then submerging in water for 24 hours

STTR Phase 1

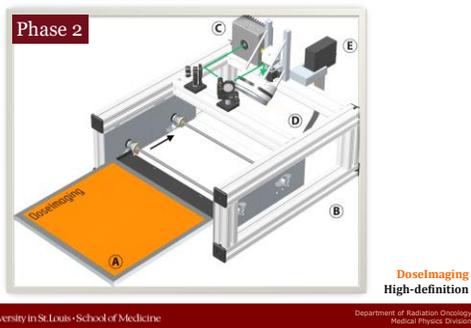
- DoselMaging LLC (Harold Li, Thomas Mazur)
- Goal: To manufacture near **commercial-grade** panels using micron-sized europium doped potassium chloride ($KCl:Eu^{2+}$) dosimetry particles
- Phase II and R01 grants
- Venture capital financing
- Strategic collaboration with Agfa, Fuji, Carestream



Detector panel using non-hygroscopic BaFBr:Eu²⁺ particles



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DoseImaging

 **BIOGENERATOR**
