

Future Prospects of Time-of-Flight PET: Scintillator, Detector and Depth-of- interaction (DOI) Technologies

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Technology, Characteristics and Clinical Practice
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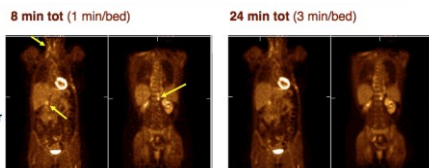
TOF scanners

- First generation developed in the 1980s
 - WashU, CEA-LETI, MD Anderson
- Primary application in brain and cardiac applications
 - High count rate capability and reduced randoms
- System TOF resolution of 450-750ps
 - Low sensitivity, limited energy and spatial resolution
- Second generation developed in mid-2000s
- System TOF resolution of 400-600ps
 - Fully-3D with high sensitivity and good energy and spatial resolution
- New (Third) generation developed in last 3-4 years
- System TOF resolution of 300-400ps

Clinical benefit of TOF PET

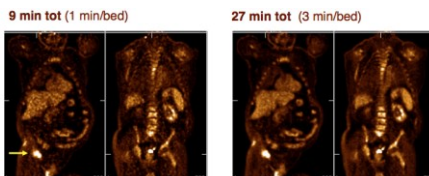
Light patient:
61 kg BMI = 22.2

Head & neck cancer
- liver, spine lesions



Heavy patient:
115 kg BMI = 38

Abdominal
Cancer



Factors determining TOF PET performance

Signal detection capability

- Scintillator characteristics
- Photo-sensor performance
- Detector design
- Stable electronics and data calibrations

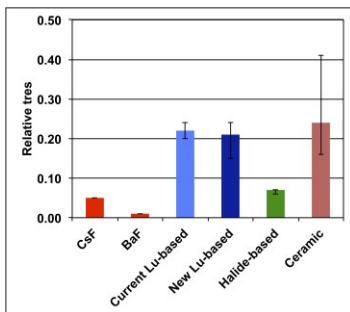
Image generation

- Improved data correction and image reconstruction

TOF Scintillators

- Need fast decay time and high light output $t_{res} \propto \frac{\tau}{\sqrt{LO}}$
- High stopping power is also desirable
- Group into five clusters:
 - Old TOF scintillators from 1980s: CsF, BaF₂
 - Current Lu-based, Ce doped scintillators: LSO, LYSO, LFS
 - New Lu-based scintillators: LGSO, LSO/LYSO (Ca and/or Mg co-doped)
 - Halide-based scintillators: LaBr₃(Ce), CeBr₃
 - Cerium doped, rare earth garnets: GAGG, GGAGG, GluGAG

TOF Scintillators – Relative timing resolution



TOF Scintillators – Halides

Research LaPET scanner:
~ 375ps timing resol.

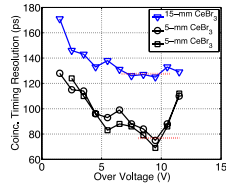


LaBr₃(Ce:5%)
4x4x30mm³ pixels
18 PMTs/detector:
51-mm PMT

Prototype CeBr₃ array



CeBr₃ has faster rise time
-> improve timing resol.

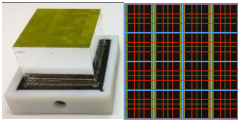
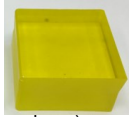


Schmall et al MIC 2016

TOF Scintillators – Ceramic Garnets

GLUGAG:Ce ((Gd_xLu_{1-x})₃(Ga_yAl_{1-y})₅O₁₂:Ce)

- Novel rare earth garnet ceramic scintillator
- Fabricated using ceramic processing
 - Low processing cost
 - Direct molded into specific shapes (annulus, dome)
- High light yield (~54,000 ph/MeV)
- High stopping power and density 7.1 g/cm³
- Coincidence timing resolution (FWHM) of 3 x 3 x 20 mm³ GLUGAG coupled to RGB-HD SiPM: ~392 ps

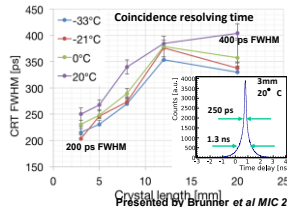
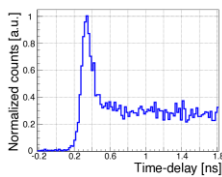


- 2.59 x 2.59 x 20mm³ pixel array coupled to PDPC SiPM
- Initial results show good crystal separation and energy resolution (10%)

Presented by Kwon et al MIC 2016

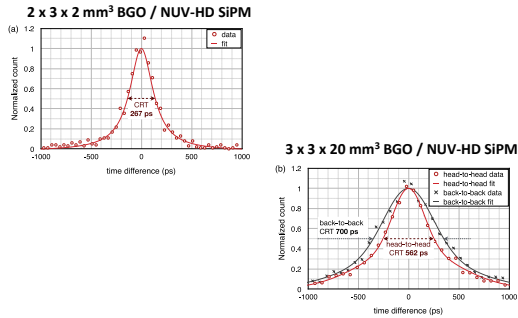
TOF Scintillators – BGO

- TOF not possible since the scintillation mechanism is too slow
- High refractive index (2.15) and excellent optical transparency down to 320 nm enable production and detection of Cerenkov photons due to passage of energetic electrons produced due to interaction of annihilation photons
- Possibility of achieving TOF info with BGO investigated in S. E. Brunner, PhD thesis TU Vienna (2014)



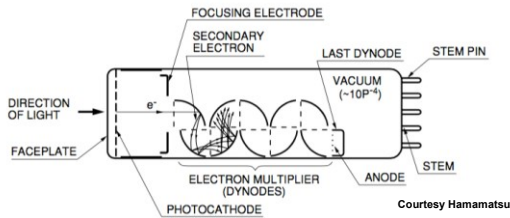
Presented by Brunner et al MIC 2016

TOF Scintillators – BGO



Presented by Kwon et al MIC 2016

Photo-sensor – PMT



- Timing performance determined by:
 - Quantum efficiency (QE)
 - PMT timing response

Photo-sensor – PMT

- Technological developments enabling fast timing performance
 - Plano-concave entrance window (transit time range of 0.7-3ns, TTS < 1 ns)
 - Higher QE alkali photocathodes

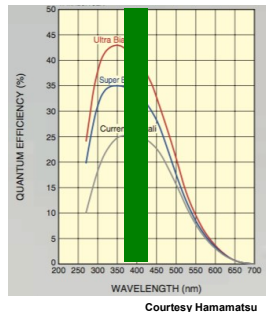


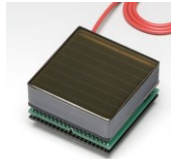
Photo-sensor – PMT

- Other technological developments enabling improved performance
 - Fast PMTs as small as ~10 mm in diameter
 - Fast, flat-panel multi-anode PMTs (e.g. 8x8 channels per 5x5cm² area) potentially allowing ~1-1 coupling to scintillator

R1635



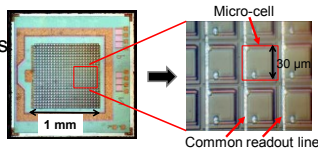
H8500



Courtesy Hamamatsu

Photo-sensor – Si-PMs

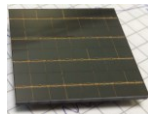
- Small APDs operating in Geiger mode with hundreds of micro cells per square mm:
 - Small, compact design
 - Available in arrays
 - Very high QE
 - Good, timing characteristics
 - High gain, thus no need for special electronics
 - Potential for favorable encoding (e.g. 1-to-1)
 - Can operate in MR



Lab. SiPM, Dept. of Experimental and Theoretical Physics, Moscow Engineering Physics Institute



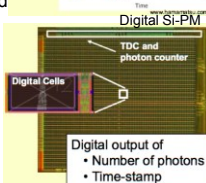
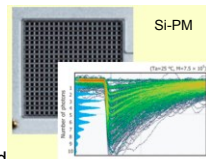
SensL



FBK

Photo-sensor – Digital Si-PMs

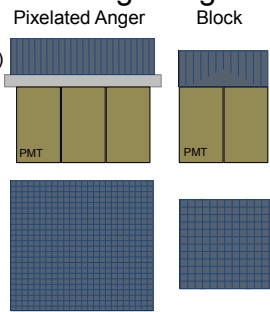
- Signals from each micro-cell firing are summed into an analog signal – proportional to number of cells firing and hence number of photons
- Electronics (TDC, ADC) are embedded on the substrate through which each micro-cell state is recorded as fired or not – output is a digital energy (# of micro-cells fired) and time value
- Does not require much electronics (ASIC) for processing
- Provides tremendous flexibility in optimizing performance



Philips Digital Photon Counting (PDPC)

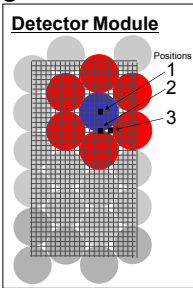
PET Detector – Light sharing designs

- In the 1980s, low light output of the scintillator led to 1-1 coupling to a PMT (~28mm dia.)
- Currently, ~ 4x4x20mm³ Lu-based scintillator pixels are coupled in a light sharing detector
- ~100:1 crystal to PMT encoding ratio
- Weighted centroid (Anger) positioning to discriminate crystals
- 25-51 mm diameter PMTs
- System timing resolution 400-600ps



PET Detector – Effect of light collection efficiency

- In the light sharing detector (~100:1 encoding ratio)
 - Loss of collected light
 - Variation in collected light as a function of crystal position
 - Variation in individual PMT performance

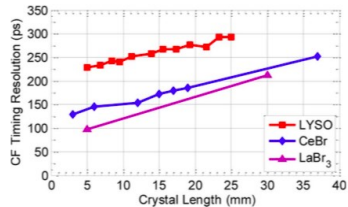
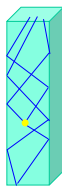


Position	1 PMT (Blue)		7 PMTs (Blue + Red)	
	Time Resolution FWHM	Light Collected	Time Resolution FWHM	Light Collected
1	350 ps	73%	295 ps	100%
2	465 ps	37%	326 ps	80%
3	-	-	338 ps	75%

Kuhn et al TNS 2006

PET Detector – Effect of light reflections in long, narrow crystals

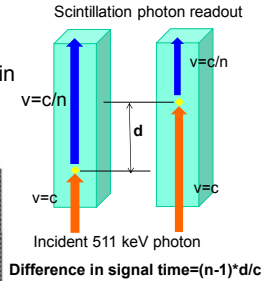
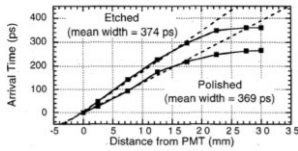
- Multiple reflections of scintillation photons in long, narrow crystals
 - Lower light collection, increased rise time



Wiener et al TNS 2013

PET Detector – Effect of DOI on signal arrival time

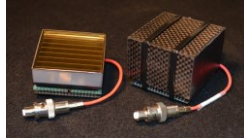
- Difference in speed of annihilation and optical photons leads to variation in signal arrival time as a function of DOI



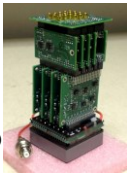
Moses et al TNS 1999

New PET detectors – Reduced light sharing

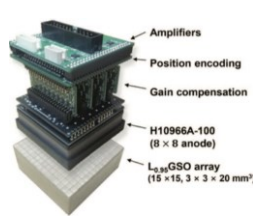
Krishnamoorthy et al TNS 2014



- Encoding ratio: 16:1
- 32x32 array of 1.5x1.5x15-mm³ LYSO crystals (1024 crystals)
- H11951/H8500 multi-anode PMT (64 anodes, Hamamatsu)
- 350ps timing resolution, 12.7% energy resolution

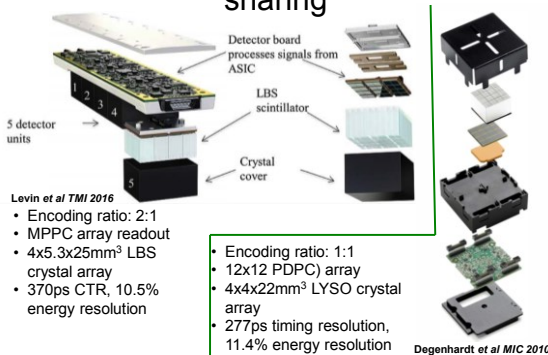


Son et al TNS 2016



- Encoding ratio: < 4:1
- 340ps timing resolution, 11.7% energy resolution

New PET detectors – Reduced light sharing



Levin et al TMI 2016

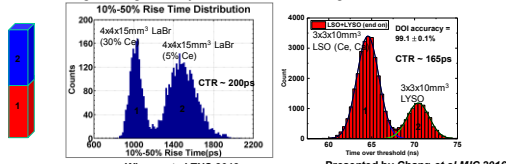
- Encoding ratio: 2:1
- MPPC array readout
- 4x5.3x25mm³ LBS crystal array
- 370ps CTR, 10.5% energy resolution

- Encoding ratio: 1:1
- 12x12 PDPC array
- 4x4x22mm³ LYSO crystal array
- 277ps timing resolution, 11.4% energy resolution

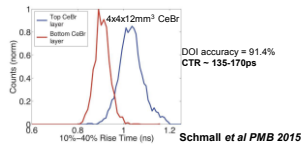
Degenhardt et al MIC 2010

New PET detectors – DOI measurement

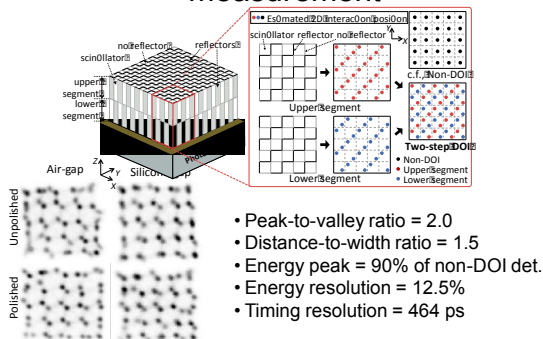
- Phoswich design using two crystals with different signal rise and/or fall times



- Phoswich design using same crystal with change in signal rise and/or fall times due to coupling medium

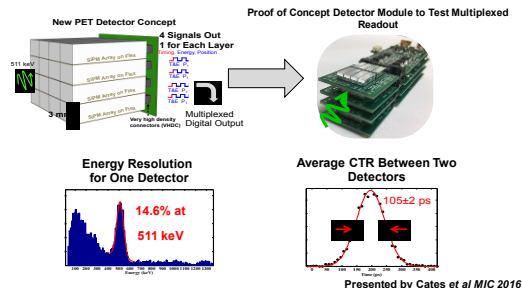


New PET detectors – DOI measurement



New PET detectors – Side readout

- Side readout of long scintillation crystals - complete light collection, minimal effect of reflections, DOI measurement



New PET detectors – Monolithic design

- 32x32x22-mm³ monolithic LYSO crystal + PDPC SiPM array (cooled to -28° C)

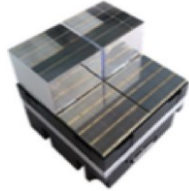
- Statistical Nearest-Neighbor (NN) logic used for positioning

- Single-side readout: ~1.7 mm spatial resolution, 214ps CTR, 10.7% energy resolution, DOI resolution ~ 3.7 mm

Borghini et al *PMB* 2016

- Dual-side readout ~1.1mm spatial resolution, 147ps CTR, 10.2% energy resolution, DOI resolution ~ 2.4mm

Borghini et al *PMB* 2016



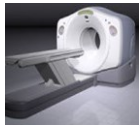
PMT based TOF PET/CT systems



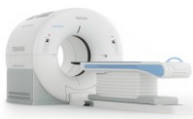
Philips Ingenuity TF
TRes: 495 ps



Siemens mCT
TRes: 525 ps



GE Discovery 690
TRes: 545ps



Toshiba Celesteion
TRes: 450 ps



United Imaging Healthcare uMI 510
TRes: 475 ps

SiPM based TOF PET/CT systems

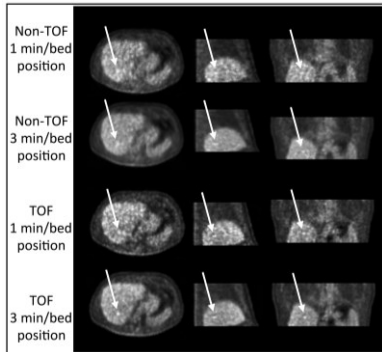


GE MI PET/CT
25mm thick Lu-based scintillator
~2-1 coupling with SiPM
TRes: 390-400ps



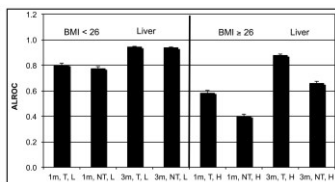
Philips Vereos PET/CT
20mm thick LYSO
1-1 coupling with digital SiPM
TRes: 310ps

Clinical benefits of TOF imaging



Surti et al JNM 2011

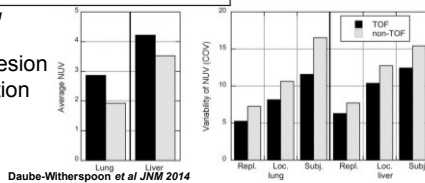
Clinical benefits of TOF imaging



Improved lesion detection

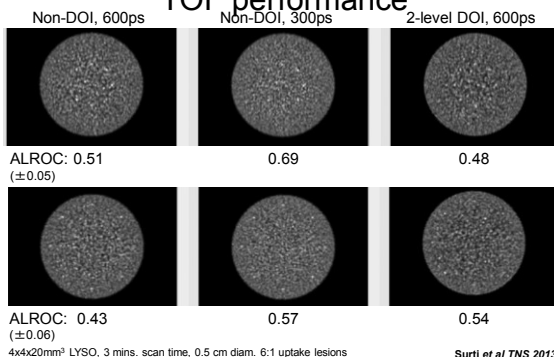
Surti et al JNM 2011

Improved lesion quantitation



Daube-Witherspoon et al JNM 2014

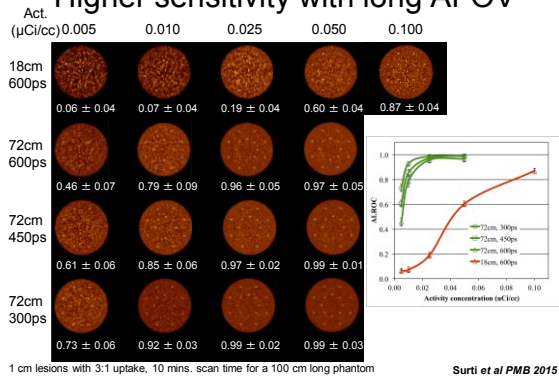
Imaging benefits of DOI and improved TOF performance



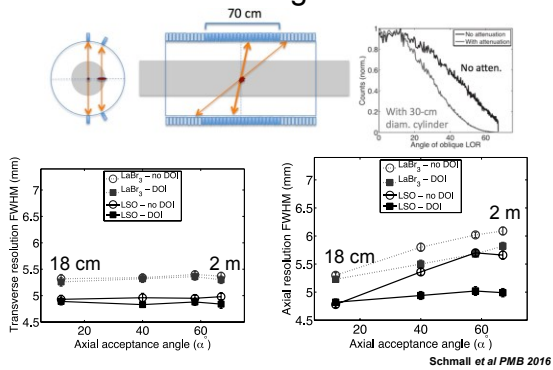
4x4x20mm³ LYSO, 3 mins. scan time, 0.5 cm diam. 6:1 uptake lesions

Surti et al TNS 2013

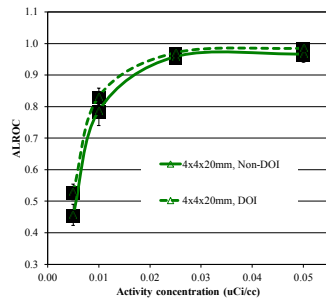
Higher sensitivity with long AFOV



Parallax error in long AFOV scanners



Parallax error in long AFOV scanners



1 cm lesions with 3:1 uptake, 10 mins. scan time for a 100 cm long phantom, 72 cm AFOV Surti et al PMB 2015

UCDavis Explorer



The detector modules are based on $2.76 \times 2.76 \times 18.1$ mm LYSO crystals read out by SiPMs.

Energy resolution of $\sim 12.5\%$ and timing resolution of ~ 400 ps.

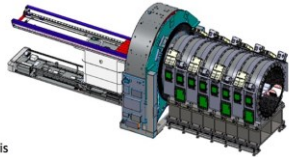
Scanner with a diameter of 78.6 cm (bore 70 cm) and an axial length of 195 cm.

Total of 564,480 crystals and 53,760 SiPMs

A 64-slice CT scanner will be mounted on the front of the system

Delivery to UC Davis expected by end of 2018

Images courtesy of S. Cherry, UC Davis



PennPET XL

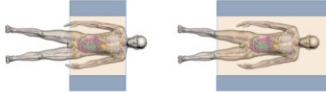
- Scalable

70 cm (3 ring)

140 cm (6 ring)



70" tall male

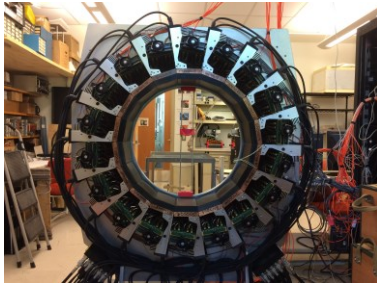


45" tall child



PennPET XL

Single ring system



- Uses Philips Vereos detectors – $4 \times 4 \times 20 \text{ mm}^3$ LYSO+PDPC array

- Expected CTR: $\leq 300 \text{ ps}$

Studies enabled with long AFOV

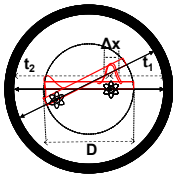
- Clinical studies
 - Reduced dose or imaging time
 - Pediatric studies
- Whole-body dynamic imaging
 - Improved response assessment of cancer
- Bio-distribution studies
 - Dosimetry of novel radiopharmaceuticals
- Imaging long-lived isotopes with low positron yield
- Is all the high-end technology needed for benefits for long AFOV imaging?

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Time-of-Flight PET



- Event localized along LOR based upon arrival time difference, $(t_1 - t_2)$
- Localization error, Δx , determined by coincidence timing resolution, Δt ,

$$\Delta x = c \cdot \Delta t / 2$$
- In conventional imaging,

$$\Delta x > D$$
- Signals from different voxels coupled, $SNR \propto N / (N)^{1/2}$
- In TOF imaging,

$$\Delta x < D$$
- Reduced coupling, improved SNR

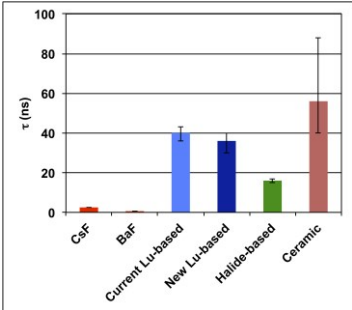
Early TOF scanners

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- Primary application in brain and cardiac applications
 - High count rate capability and reduced randoms

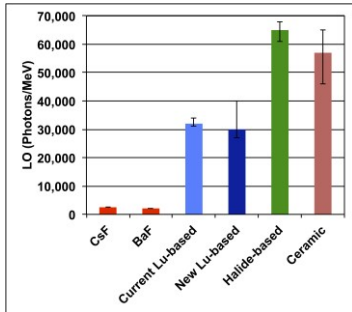
	TOF		Non-TOF	
	CsF	BaF ₂	BGO	NaI(Tl)
τ (ns)	2.5	0.6/620	300	230
μ (cm ⁻¹)	0.42	0.44	0.95	0.35
Photons/MeV	2,500	2,100/6,700	7,000	41,000

- System TOF resolution of 450-750ps
- Low sensitivity relative to BGO system
- Low light output limited energy and spatial resolution

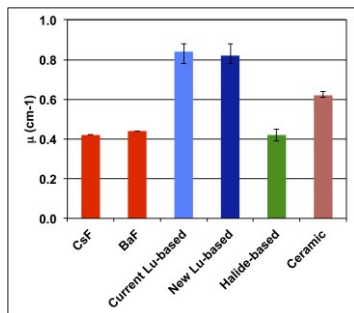
TOF Scintillators – Decay time



TOF Scintillators – Light Output



TOF Scintillators – Stopping power



Data acquisition and electronics

- Fast timing pickoff techniques typically utilize CFDs that require delay lines – implementation of several hundred of these CFDs using analog delay cables is impractical
- Implementation of non-delay CFDs together with high precision TDC in dedicated ASICs has made this task much easier
- Development of FPGAs to handle online data processing
- In the future
 - digital waveform sampling
 - Digital SiPM with integrated electronics
