



Personalized Electron Beam Therapy using Custom Treatment Devices

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AAPM Therapy Educational Course
July 31, 2017

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Disclosures

- JAA has no conflicts to disclose
- KRH has had research agreements with .decimal, Inc.
- Several commercial products will be mentioned in this presentation.
 - Mention of specific products does not imply endorsement of the product



Introduction and History

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History of Electron Therapy

Slides courtesy of Kenneth R. Hogstrom, Ph.D.



Introduction and History

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Clinical Utility

- Electron beams have been successfully used in numerous sites that are located within 6 cm of the surface:
 - Head (Scalp, Ear, Eye, Eyelid, Nose, Temple, Parotid, ...)
 - Neck Node Boosts (Posterior Cervical Chain)
 - Craniospinal Irradiation for Medulloblastoma (Spinal Cord)
 - Posterior Chest Wall (Paraspinal Muscle Sarcomas)
 - Breast (IMC, Lumpectomy Boost & Postmastectomy CW)
 - Extremities (Arms & Legs)
 - Total Skin Electron Irradiation (Mycosis Fungoides)
 - Intraoperative (Abdominal Cavity) and Intraoral (Base of Tongue)
 - Haas et al (1954); Tapley (1976); Vaeth & Meyer (1991)
- Electron beam utilization peaked early 1990s
 - ≈15% of patients at MDACC received part of radiotherapy with e-



Introduction and History

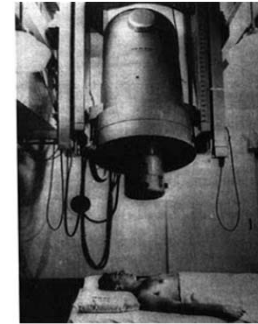
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Accelerator Technology

- Van de Graaff Accelerators (late 1930s)
 - $E < 3$ MeV; mainly source of x-ray beams
 - Developed by MIT professors Van de Graaff and Trump (1937)
 - 1st used for radiotherapy at Huntington Memorial Hospital in Boston (1937)
 - Van de Graaff and Trump founded High Voltage Engineering Corp. (1st company organized for express purpose of manufacturing particle accelerators, 1946)
 - Limited utilization for mycosis fungoides and other skin cancers--Trump et al (1940, 1953); Trump (1960)



Mould 1997



Suit 2011



Introduction and History

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Accelerator Technology

- Betatrons (late 1940s)
 - Developed in US (Kerst) and Germany (Glocker) (circa 1940)
 - Beam line and dosimetry development: $6 < E < 30$ MeV (1943-1953)
 - Gund and Paul (1950); Laughlin et al (1953); Loevinger et al (1960)
 - Early clinical use (Haas et al 1954)
 - Clinical accelerators: Siemens, Brown Boveri, and Allis Chalmers



Siemens Betatron 42
(www.usask.ca)



Siemens 15 MeV Betatron (1952)
www.siemens.com/history

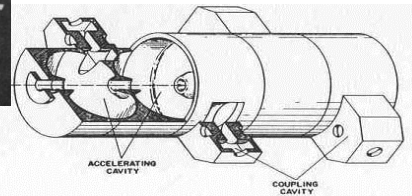
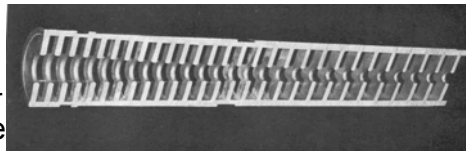
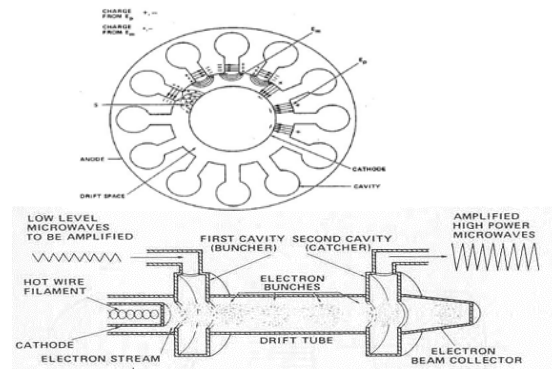


Introduction and History

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History of Electron Therapy Accelerator Technology

- Linear Accelerators (1960s)
 - Post WWII RF amplifiers (magnetron & klystrons)
 - Klystron invented in 1937 by Varian brothers
 - 1960s-present: Traveling wave & side-coupled standing wave
 - 1968: 137 betatrons/79 linacs (only few had e-)



Karzmark & Morton 1989 & Karzmark et al 1993



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History of Electron Therapy Accelerator Technology

- Phasing Out of Orthovoltage (kVp) X-ray Machines
 - Replaced by Cobalt-60 (late 1950-60s) & linacs (1970s)
 - Electrons became the replacement modality for skin cancers
- Loss of Scanned Beams (1985-1990)
 - %DD of scanned beams superior to scattered beams
 - AECL Therac 25 accidents (5 die; others injured)
 - GE repair of CGR Sagittaire in Zaragoza (18 die; 9 injured)
 - Scanditronix microtron accelerators failed in marketplace (1990s)



(www.dotmed.com)



Introduction and History

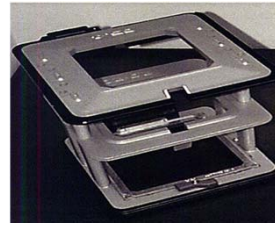
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History of Electron Therapy Accelerator Technology

- Manufacturers Offer Comparable Electron Beams
 - New units mostly Elekta and Varian; Siemens similar quality beams
 - Multiple electron beams: 6-8 in range 6-20 MeV
 - Special modalities: High dose rate TSEI & Electron arc therapy



Elekta Infinity
(www.elekta.com)



Varian Trilogy
(www.varian.com)

Introduction and History

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History of Electron Therapy Dose Calculation & Measurement Technology

- Electron Transport and Dose Calculations
 - Analytical: Fermi-Eyges Theory (1980s) and ICRU 35 (1984)
 - Monte Carlo: EGS4, BEAM, DOSXYZ (1985-1995)
- Treatment Planning
 - CT-Based Planning: GE Target TPS (1981)
 - Pencil-beam Dose Calculations: GE Target TPS (1983)
 - 3D Treatment Planning Systems (late 1990s)
 - Bolus Electron Conformal Therapy (2000s)
- Dose Measurement Protocols
 - AAPM TG Reports 21, 39, & 51 (Dose Calibration)
 - AAPM TG Reports 25 & 70 (Relative Dose Measurements)

Review of Basic Electron Dosimetry



Review of Basic Electron Dosimetry

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Primary Electron Interactions 5-25 MeV

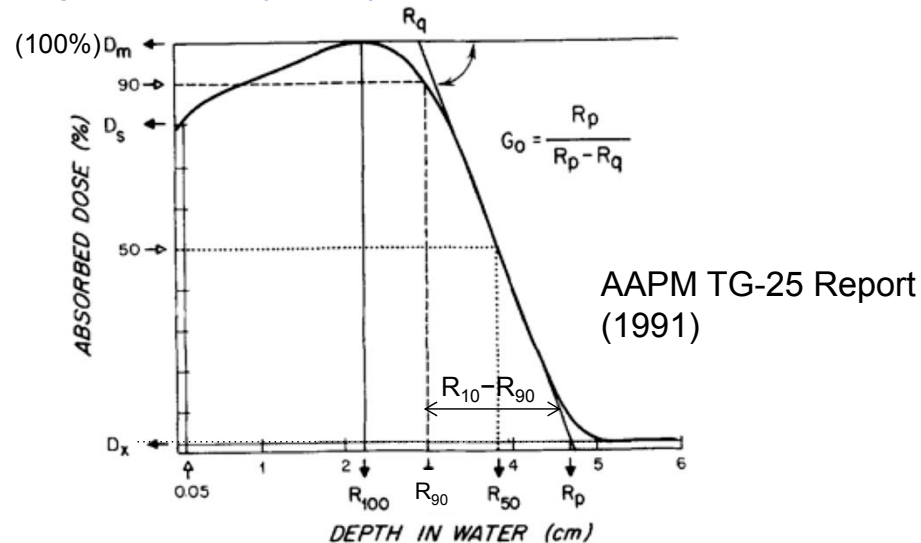
- Collisional energy loss
 - Electron - electron interactions
- Multiple Coulomb scattering
 - Electron - nuclear interactions



Review of Basic Electron Dosimetry

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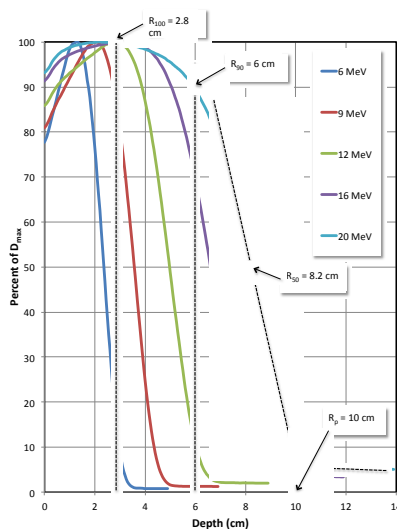
Percent Depth Dose (PDD)



Review of Basic Electron Dosimetry

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Percent Depth Dose Energy Dependence 6-20 MeV



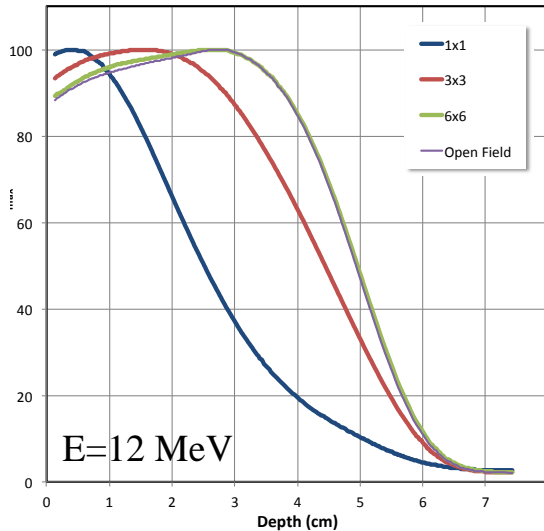
- As energy increases
 - Surface dose (D_s) increases (70%-90%)
 - Therapeutic depth (R_{90}) increases
 - Dose falloff ($R_{10}-R_{90}$) increases
 - Practical range (R_p) increases
 - Bremsstrahlung dose (D_x) increases
- Small variations due to method of beam flattening and collimation



Review of Basic Electron Dosimetry

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Percent Depth Dose Field Size Dependence



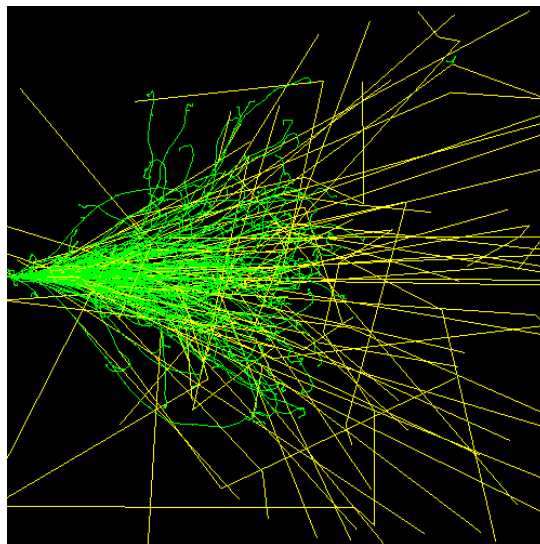
- As field size decreases
 - Therapeutic depth (R_{90}) decreases
 - Surface dose (D_s) increases
 - Practical range (R_p) remains constant
- Decrease in R_{90} less significant at lower energies
- Increase of D_s more significant at lower energies



Review of Basic Electron Dosimetry

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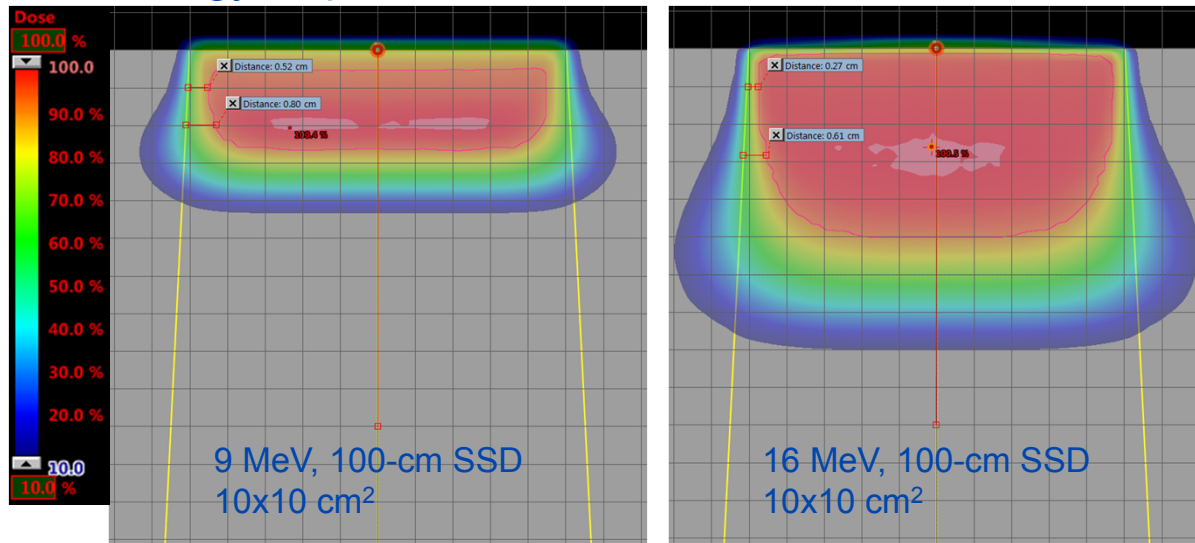
10 MeV Electrons in Water



Review of Basic Electron Dosimetry

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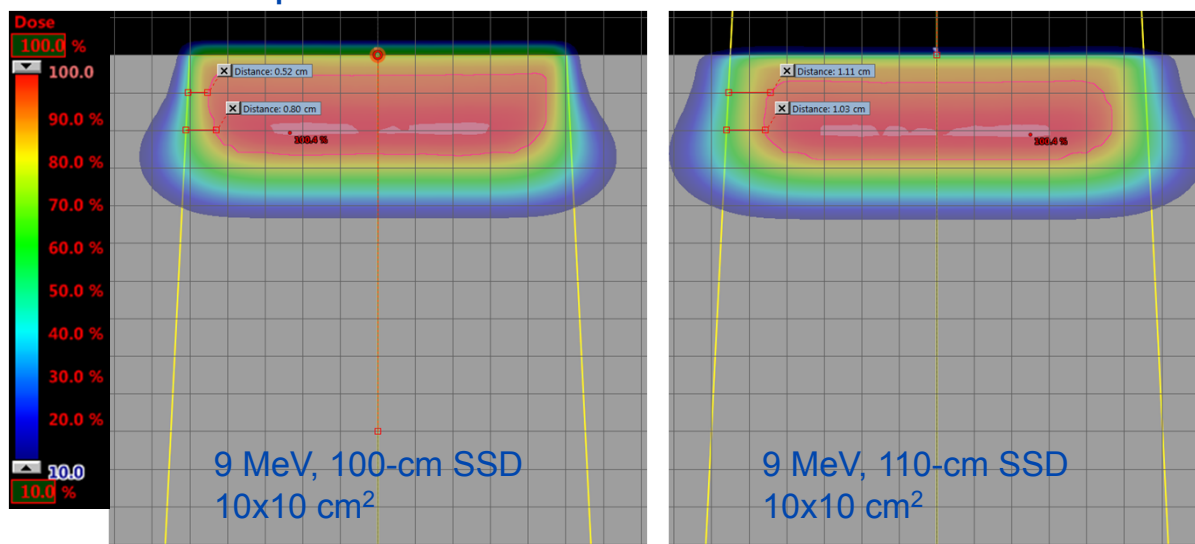
Electron Dose Distributions Energy Dependence of Penumbra



Review of Basic Electron Dosimetry

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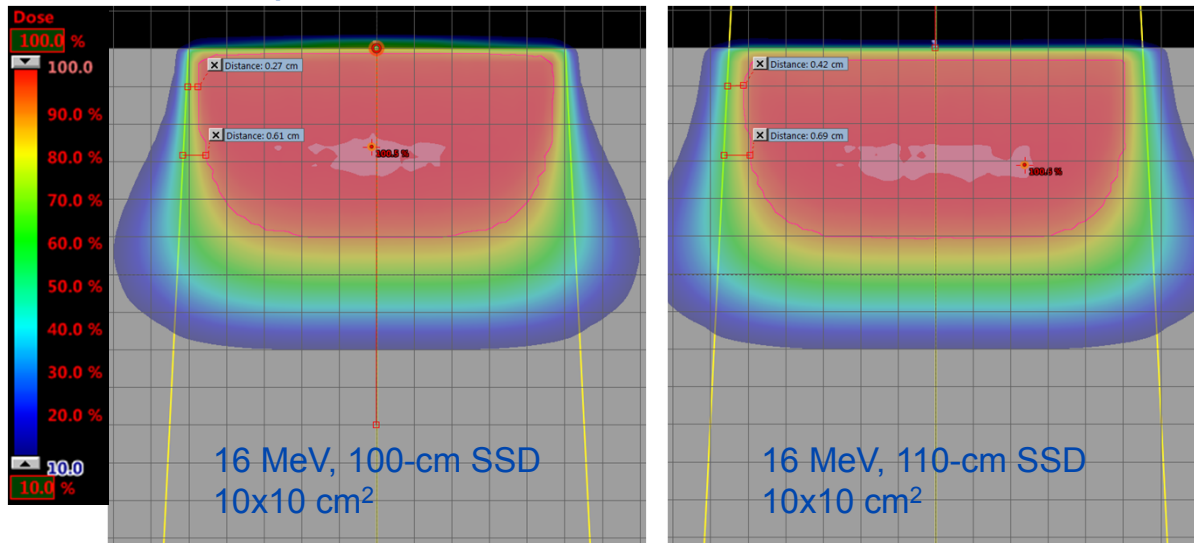
Electron Dose Distributions SSD Dependence



Review of Basic Electron Dosimetry

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Electron Dose Distributions SSD Dependence

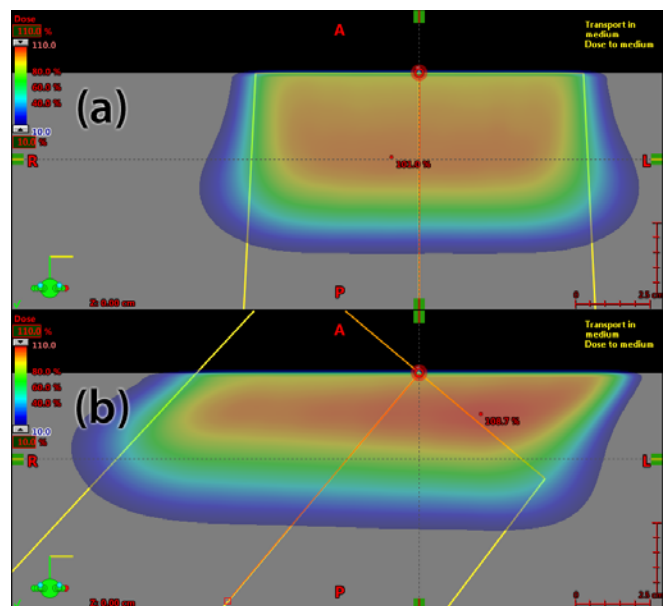


Review of Basic Electron Dosimetry

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Electron Dose Distributions Oblique Incidence

- 12-MeV, 10x10 cm², 110-cm SSD
- Penumbra sharper for surfaces closer to source
- Penetration decreases relative to the surface normal

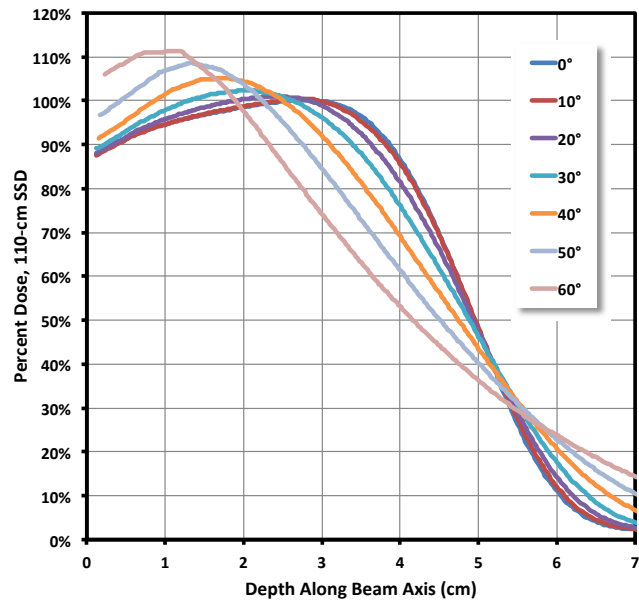


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Electron Dose Distributions Oblique Incidence

- 12-MeV, 10x10 cm²,
110-cm SSD
- Penetration increases relative to
the beam direction

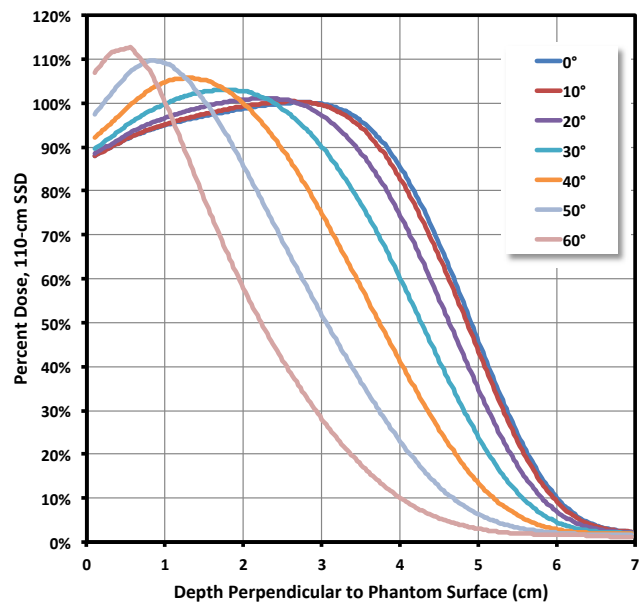


Review of Basic Electron Dosimetry

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Electron Dose Distributions Oblique Incidence

- 12-MeV, 10x10 cm²,
110-cm SSD
- Penetration decreases relative to
the surface normal

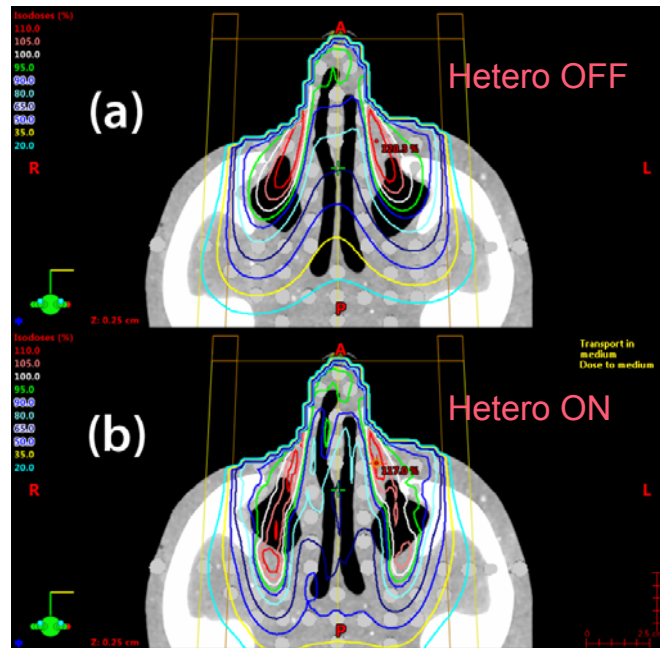


Review of Basic Electron Dosimetry

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Electron Dose Distributions Heterogeneities

- 16-MeV 8×8 cm² field at 100-cm SSD
- Significant dose effects due to surface irregularities
- Internal heterogeneities make things even more complicated
- Important to know if your planning system can handle these effects



Review of Basic Electron Dosimetry

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Custom Electron Treatment Devices

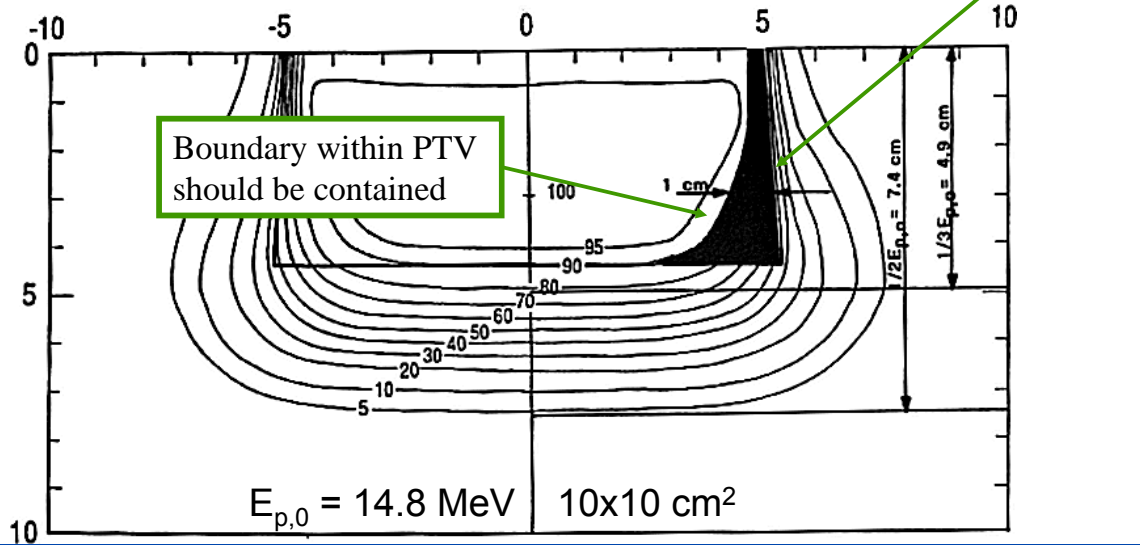
- Applicator Aperture
- Skin Collimation
- Eye blocks and Eye shields
- Bolus Electron Conformal Therapy



Applicator Aperture

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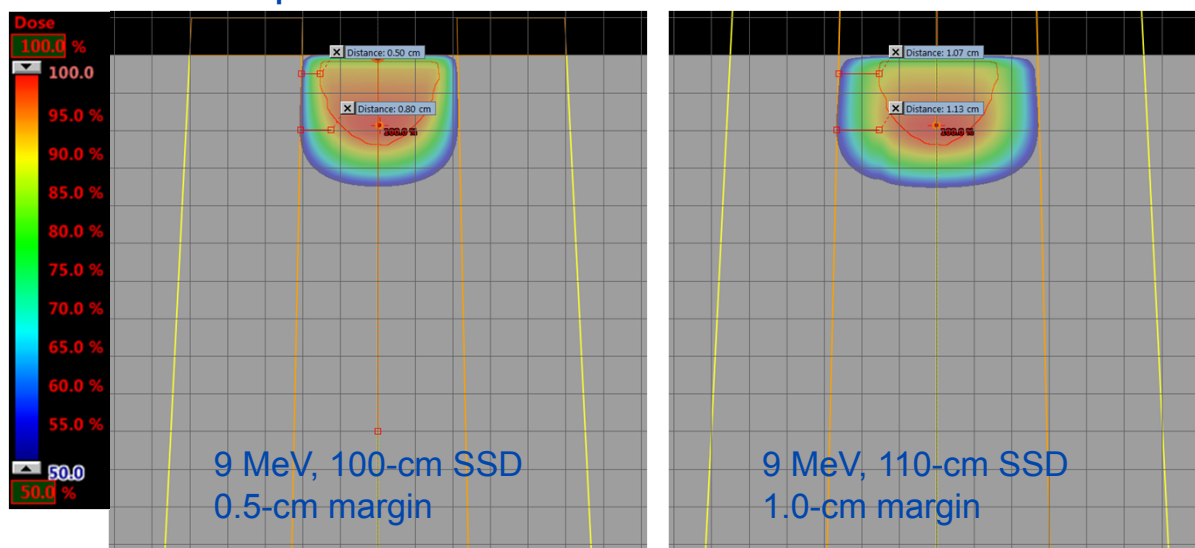
Electron Collimation: Basic Rule for Target-Portal Margin



Applicator Aperture

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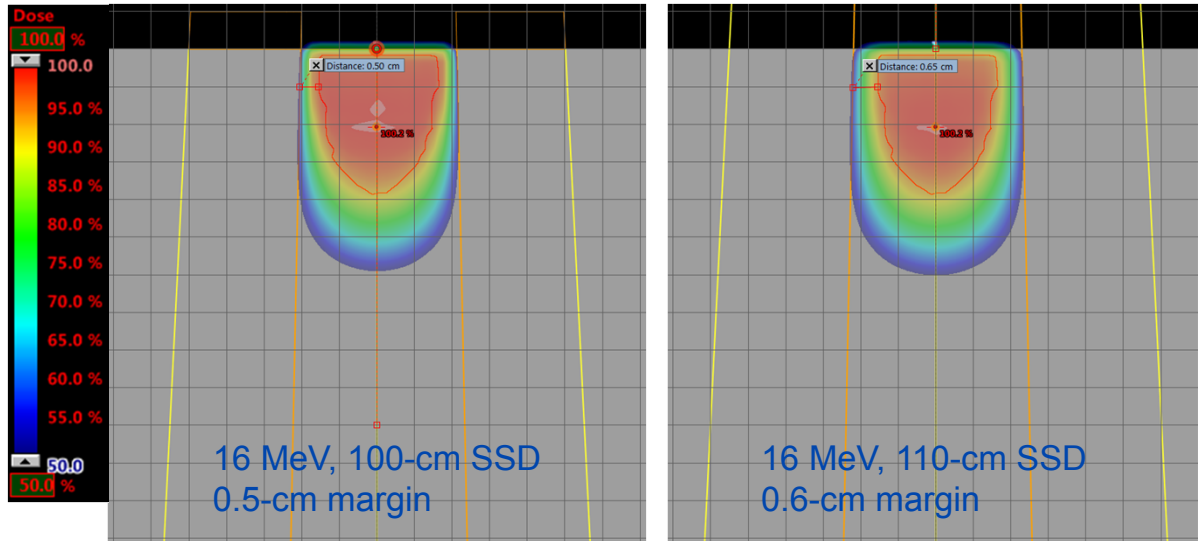
Electron Dose Distributions SSD Dependence



Applicator Aperture

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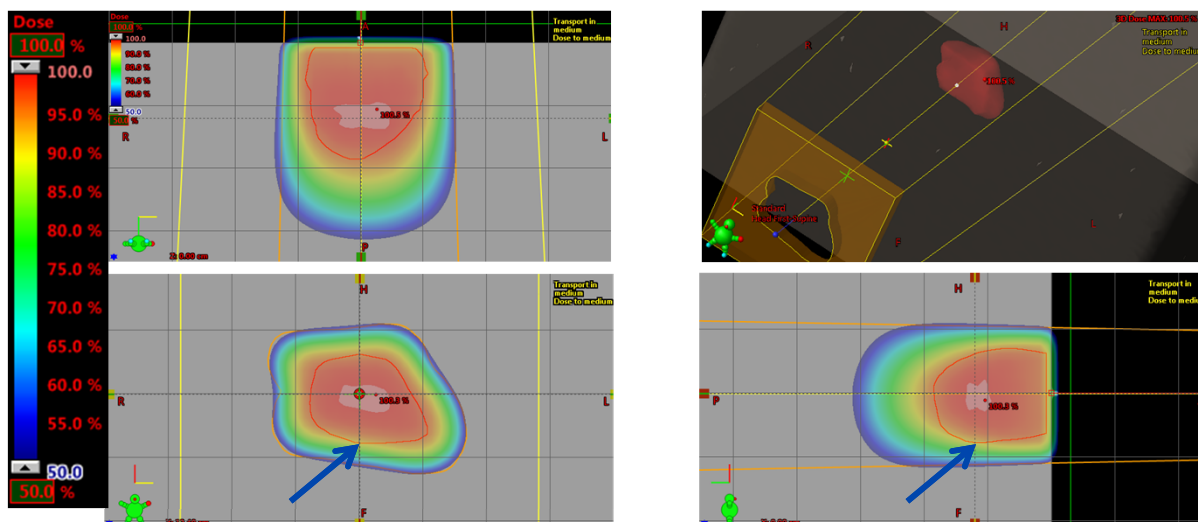
Electron Dose Distributions SSD Dependence



Applicator Aperture

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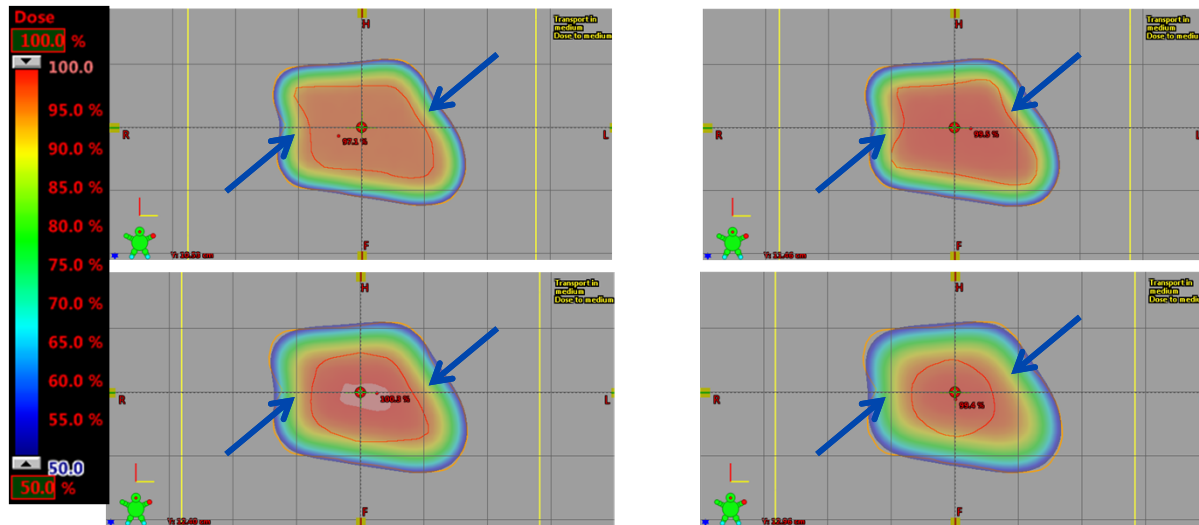
Limitations of Uniform Margin Expansion



Applicator Aperture

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Limitations of Uniform Margin Expansion



Applicator Aperture

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Electron Collimation Basic Rules for Collimator Thickness

- $t_{Pb} \text{ (mm)} = 1/2 E_{p,0} \text{ (MeV)} + 1$
- $t_{Cerroband} = 1.2 t_{Pb}$

Examples:

8 MeV → 5 mm Pb → 6 mm Cerrobend
20 MeV → 11 mm Pb → 13 mm Cerrobend



Applicator Aperture

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Copper Inserts Commercially Available

- Density is 8.96
- Cost
 - Fabrication cost: \$100-200
 - 6x6 – 25x25 cm² applicator
 - Shipping cost: depends on location
 - Recyclable locally (scrap value \approx shipping cost)
 - Cost neutral (fabrication cost \approx allowed billing)
 - Costs shift from insourcing to outsourcing
- Users
 - \approx 175 active sites
 - Average annual site usage: \approx \$4,000
- <http://dotdecimal.com/products/electrons/apertures/>



.decimal

Applicator Aperture



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Copper Inserts Commercially Available

- Process (commissioning)
 - Completion of site survey
 - Download free p.d software onto PC
- Process (patient)
 - Transfer field size parameters (shape & applicator) to p.d and order
 - Factory machining, QA, and mailing performed at factory
 - Received 1-2 days after ordered



.decimal

Applicator Aperture



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Copper Applicator Inserts Pros and Cons

- Pros
 - Space savings: allows elimination of block room
 - Safety: eliminates Cerrobend toxicity concerns
 - Accuracy: more accurate, machined apertures provide:
 - More accurate abutment dosimetry for abutted fields
 - More accurate commissioning data, if used
 - Durability: Copper less likely to break if dropped
 - Dosimetry: Less out-of-field leakage dose to patient
- Cons
 - Modifications: Post fabrication changes (filing) more difficult

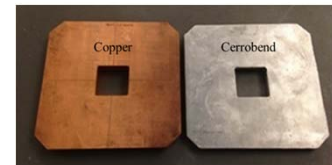


Applicator Aperture

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Dosimetry Study, Copper vs Cerrobend Measurement Conditions

Machine	Varian Clinac 21EX 4/10				
Energy	6, 9, 12, 16, 20 MeV				
SSD	100 and 110 cm				
Field Size (cm ²)	Applicator Size (cm ²)				
	6x6	10x10	15x15	20x20	25x25
2x2	X	X	X	X	X
3x3	X	X	X	X	X
4x4	X	X	X	X	X
6x6		X	X	X	X
8x8		X	X	X	X
10x10			X	X	X
12x12			X	X	X
15x15				X	X
20x20					X

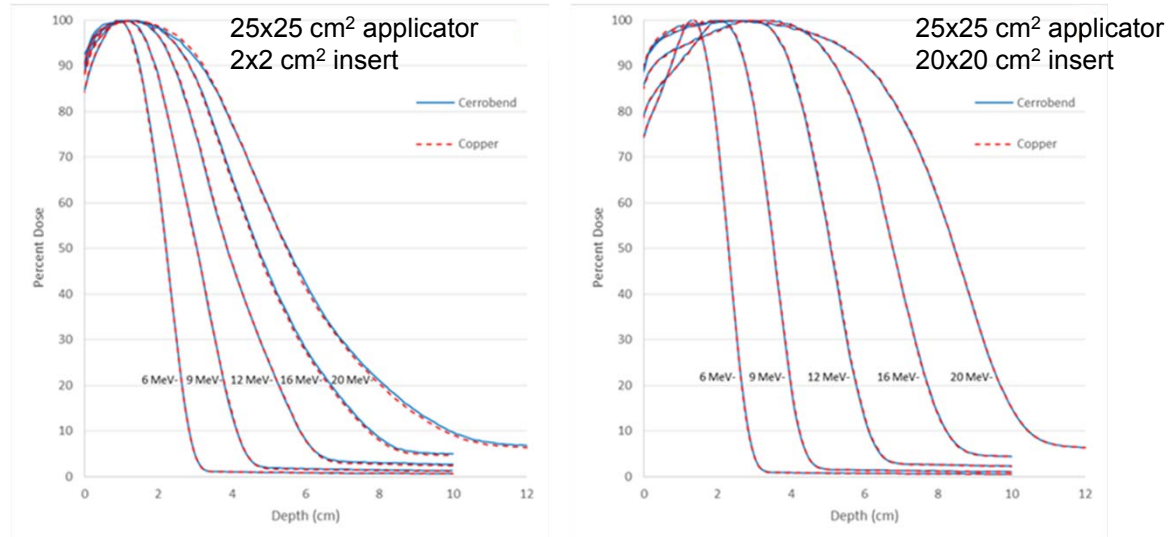


Applicator Aperture

B. D. Rusk MSc thesis, LSU

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Percent Depth Dose Results: Copper vs Cerrobend

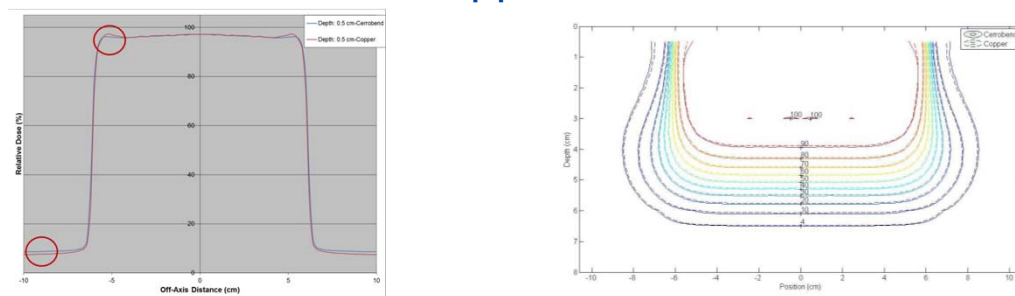


Applicator Aperture

B. D. Rusk *et al*, J. Appl. Clin. Med. Phys. 17 (5), 245-261 (2016).

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Off-axis Dose Results: Copper vs Cerrobend



- Greatest Difference
 - 20 MeV, 100-cm SSD, d=0.5 cm
 - 12x12-cm² field
 - 20x20-cm² applicator
- Typical Results
 - 12 MeV, 100-cm SSD
 - 12x12-cm² field
 - 15x15-cm² applicator



Applicator Aperture

B. D. Rusk MSc thesis, LSU

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Dose Output (R_{100} cGy/MU) Copper vs Cerrobend

- 100-cm SSD: Agree within \square 2%;
110-cm SSD: Agree within \square 1%
- Cerrobend output higher for higher energies, smaller fields, and larger applicators
 - Difference is likely due to differences in bremsstrahlung generation in collimating inserts

OCF	6 MeV			12 MeV			20 MeV		
Field Size (cm ²)	Applicator (cm ²)			Applicator (cm ²)			Applicator (cm ²)		
	6x6	15x15	25x25	6x6	15x15	25x25	6x6	15x15	25x25
2x2	1.000	0.993	0.992	1.005	0.998	1.000	1.003	0.991	0.991
3x3	1.007	1.002	0.995	1.005	1.000	0.988	1.007	0.995	0.986
4x4	1.004	1.008	0.999	1.004	1.003	0.994	1.007	0.997	0.988
6x6	–	1.002	0.997	–	1.001	0.995	–	1.003	0.994
10x10	–	0.998	0.998	–	0.999	0.995	–	1.001	0.996
15x15	–	N/A	0.995	–	N/A	0.994	–	N/A	0.995
20x20	–	N/A	0.996	–	N/A	0.995	–	N/A	0.995



B. D. Rusk MSc thesis, LSU

Applicator Aperture

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Conclusions Copper vs Cerrobend Inserts

- All field size-applicator size-energy combinations passed 3%/1 mm criteria for 100% of points
 - Therefore, it should be possible to use dosimetry commissioning data measured for Cerrobend with Copper inserts
- Copper inserts have slightly less leakage dose than Cerrobend under the inserts
 - Less bremsstrahlung creation in the insert material



Applicator Aperture

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Custom Electron Treatment Devices

- Applicator Aperture
- Skin Collimation
- Eye blocks and Eye shields
- Bolus Electron Conformal Therapy



Skin Collimation

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Utility of Skin Collimation

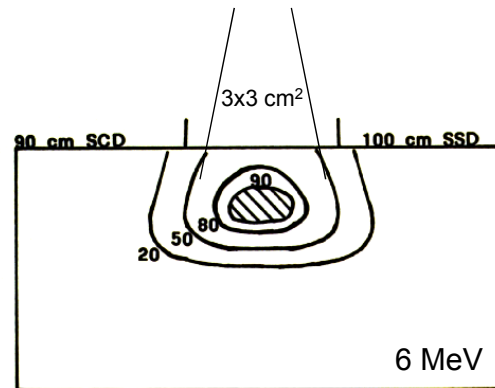
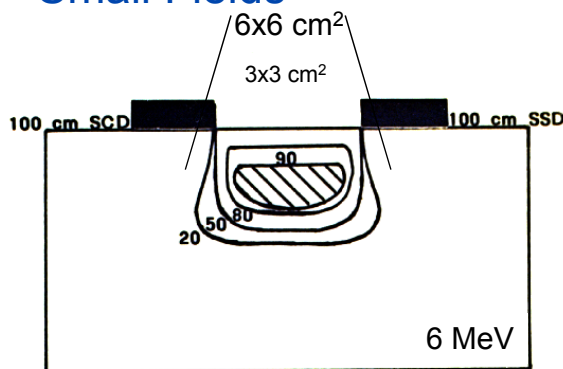
- Small Fields
- Protection of Critical Structures
- Under Bolus
- Electron Arc Therapy



Skin Collimation

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Utility of Skin Collimation Small Fields



- Restores penumbra enlarged by air gap.
- This is particularly important for small fields.



Skin Collimation

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Utility of Skin Collimation Protection of Critical Structures

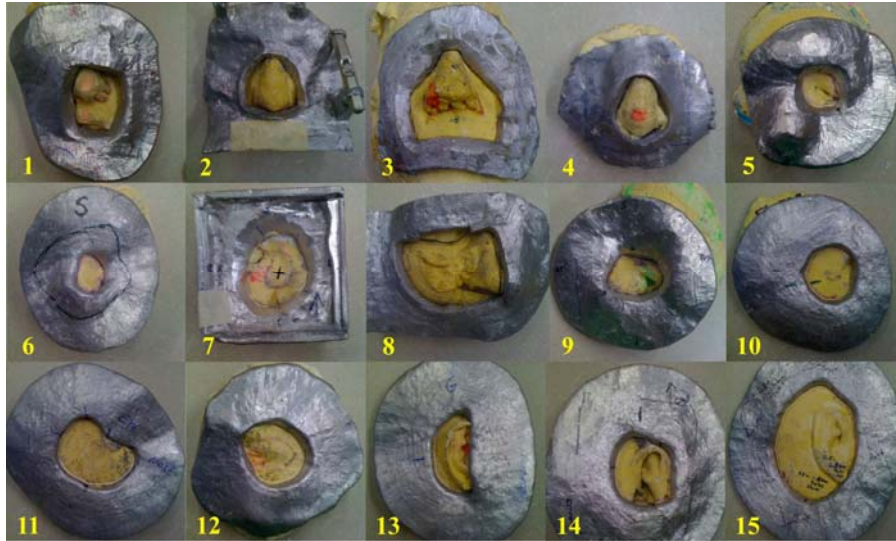
- Example: Maximum protection of eyes



Skin Collimation

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Skin Collimation Clinical Examples



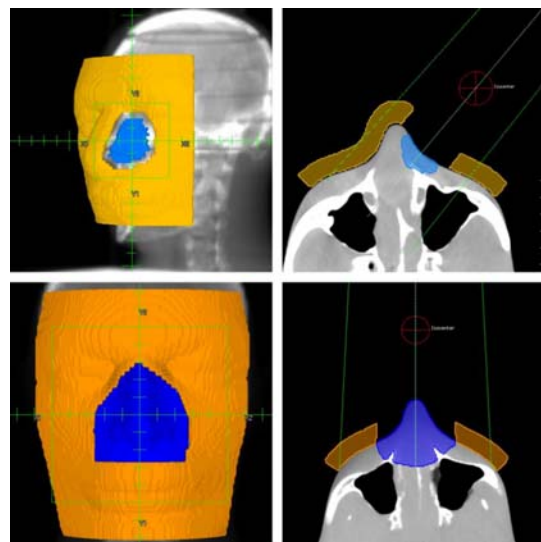
Skin Collimation

Figure 3.1 from RK Posey MSc thesis, LSU

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Skin Collimation Design in Pinnacle

- Bolus tool used to create constant thickness
- Bolus structure converted to normal structure by editing plan files
- Desired cutout manually contoured using BEV margin beam edges
- Cutout contour subtracted from bolus to create skin collimation structure



Skin Collimation

Figure 4.4 from RK Posey MSc thesis, LSU

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Skin Collimators Fabricated for Research Study

- First column shows brass skin collimators machined by .decimal from Pinnacle design
- Second column is same beam portal, but manually constructed using Cerrobend
- Third column is manually constructed using lead
- Final column is wax dummy machined by .decimal from Pinnacle design

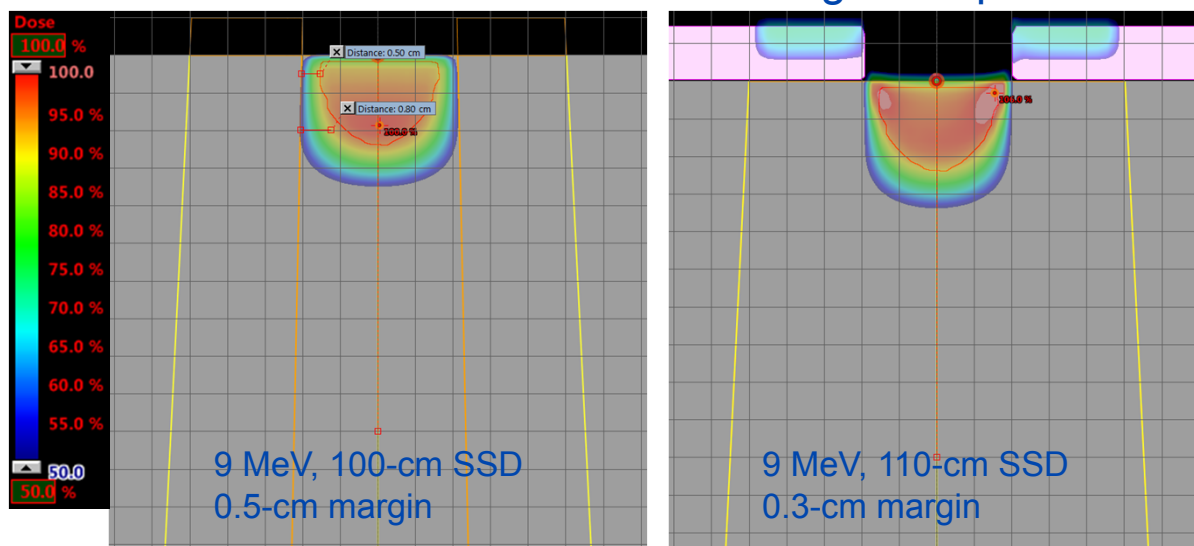


Skin Collimation

Figure 4.5 from RK Posey MSc thesis, LSU

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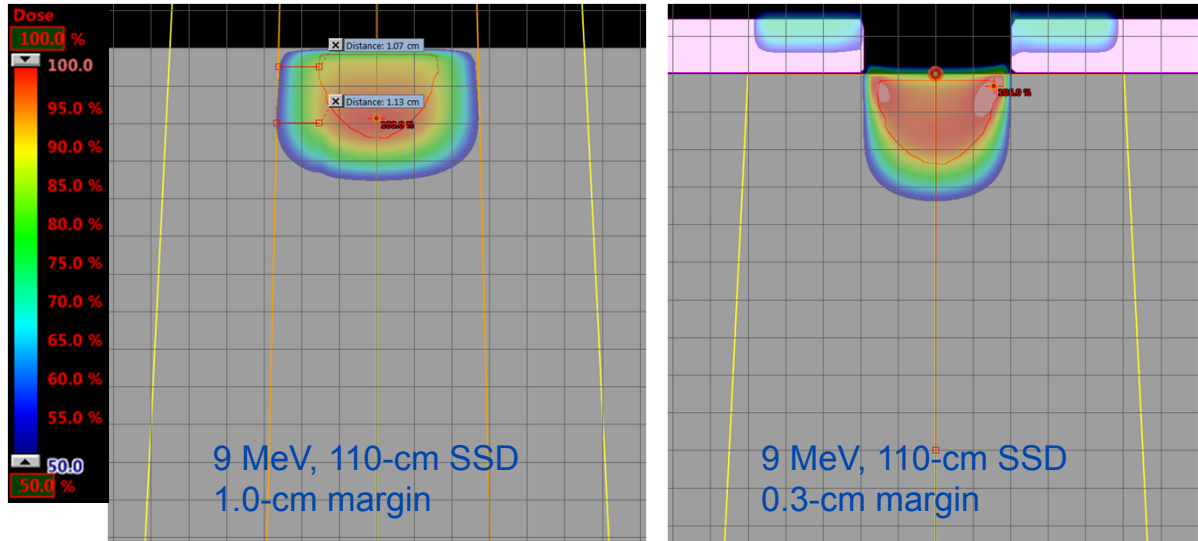
Skin Collimation Treatment Planning Example



Skin Collimation

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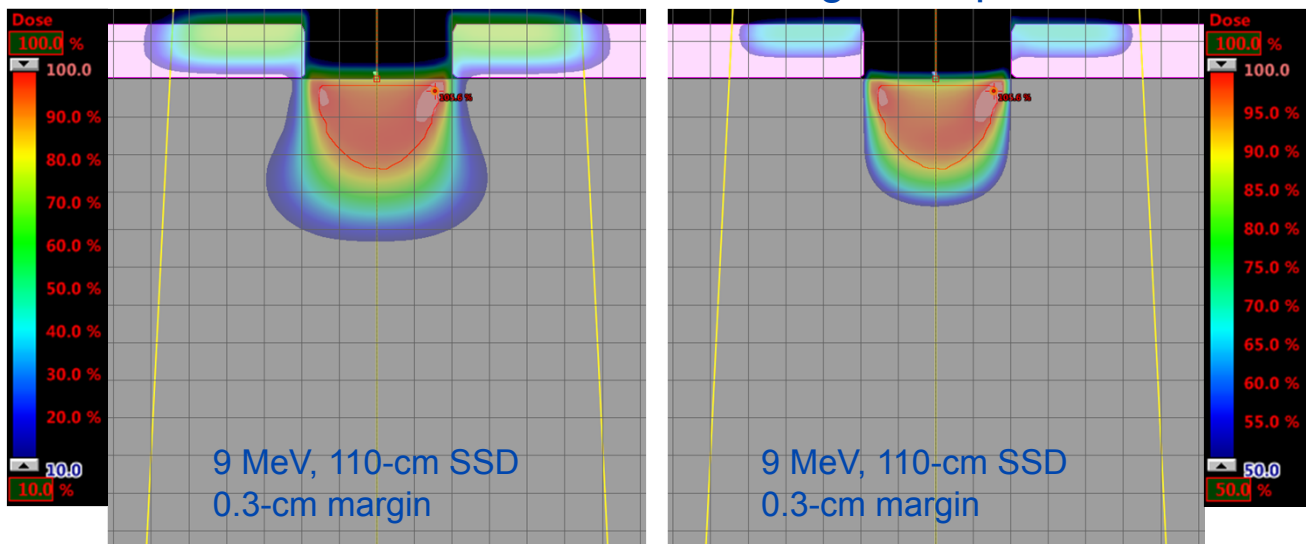
Skin Collimation Treatment Planning Example



Skin Collimation

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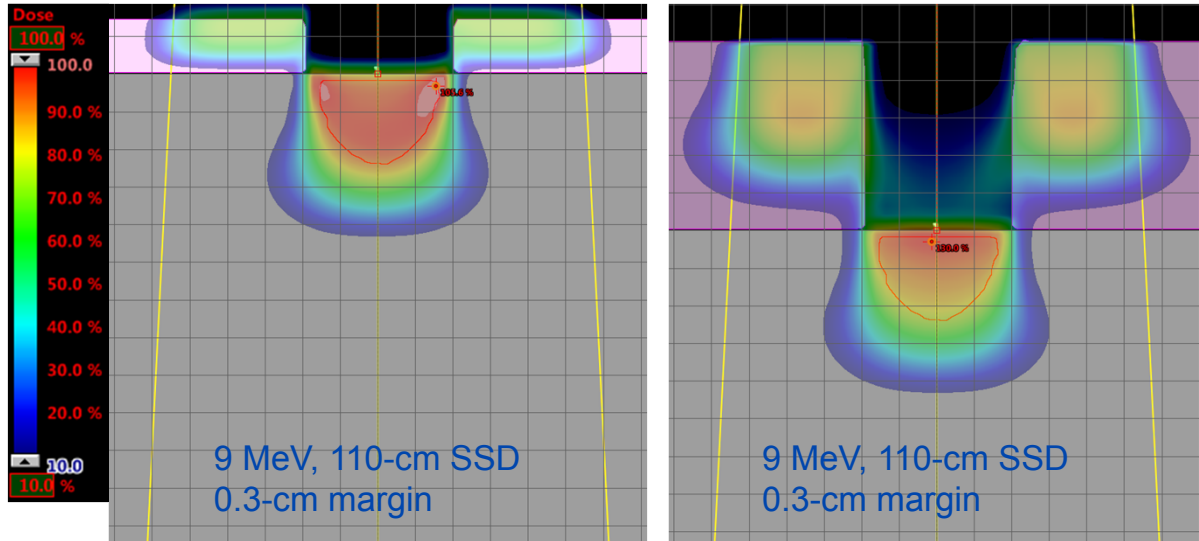
Skin Collimation Treatment Planning Example



Skin Collimation

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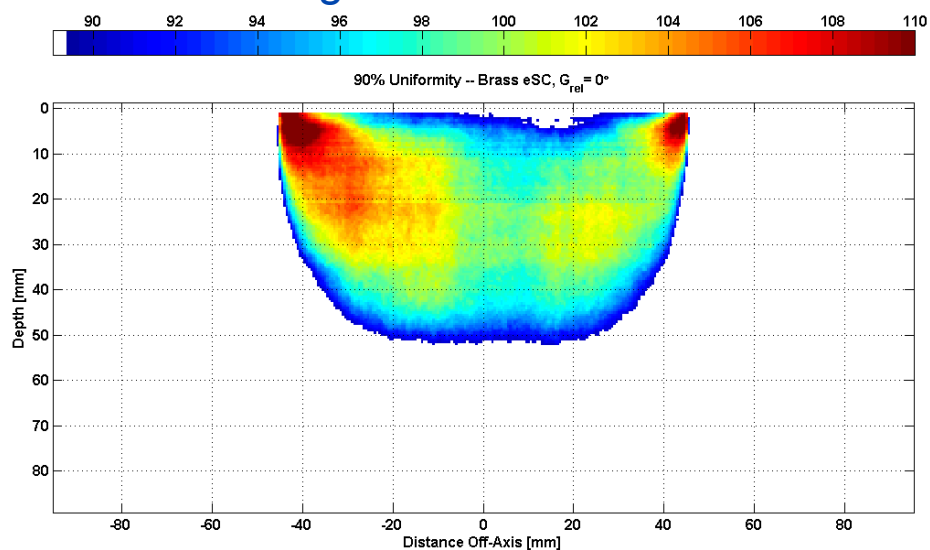
Skin Collimation Treatment Planning Example



Skin Collimation

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Skin Collimation Edge Scatter

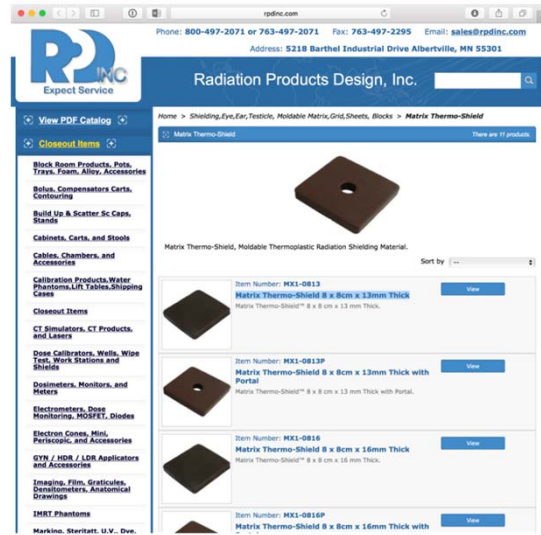


Skin Collimation

Figure 5.3 from RK Posey MSc thesis, LSU

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Moldable shielding material: Matrix Thermo-Shield NOT Recommended for Electrons



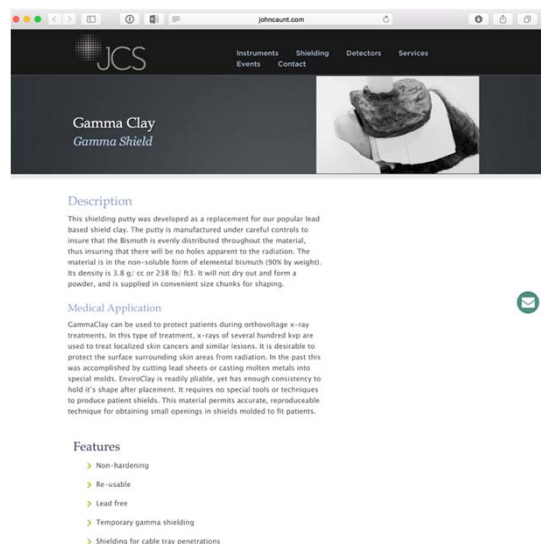
- Moldable thermoplastic
- Density of 1.7
 - 2.2 cm water equivalent for nominal 1.3 thick material
 - Not thick enough to stop even 6-MeV electrons



Skin Collimation

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Moldable shielding material: Gamma Clay NOT Recommended for Electrons



- Moldable clay or putty mixed with bismuth
 - Less toxic than lead that was previously used
- Primary uses
 - Shielding for cable penetrations
 - Temporary use during reactor maintenance
 - Industrial radiograph masking
 - They do claim medical uses for Orthovoltage treatments
- Bismuth formulation density is 3.8



Skin Collimation

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Moldable shielding material: Gamma Putty NOT Recommended for Electrons



- Moldable clay or putty mixed with iron
 - Formulations with bismuth or tungsten available
- Primary uses
 - Shielding for cable penetrations
 - Temporary use during reactor maintenance
 - Industrial radiograph masking
 - They do not claim medical uses
- Iron putty density of 2.5

Skin Collimation Treatment Planning Improvements Needed

- Most treatment planning systems can generate uniform thickness bolus
 - Eclipse maximum density is 5
 - Tools for cutting out the beam shape are primitive
- No commercially available manufacturing yet.

Custom Electron Treatment Devices

- Applicator Aperture
- Skin Collimation
- Eye blocks and eye shields
- Bolus Electron Conformal Therapy



Eye Blocks and Eye Shields

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Utility of Small Blocks

- Useful for protecting superficial structures only (e.g. lens, cornea in treatment of retinoblastoma)
 - Place on patient surface
- Futility of Small Blocks
 - Little or no benefit if air gap present



Eye Blocks and Eye Shields

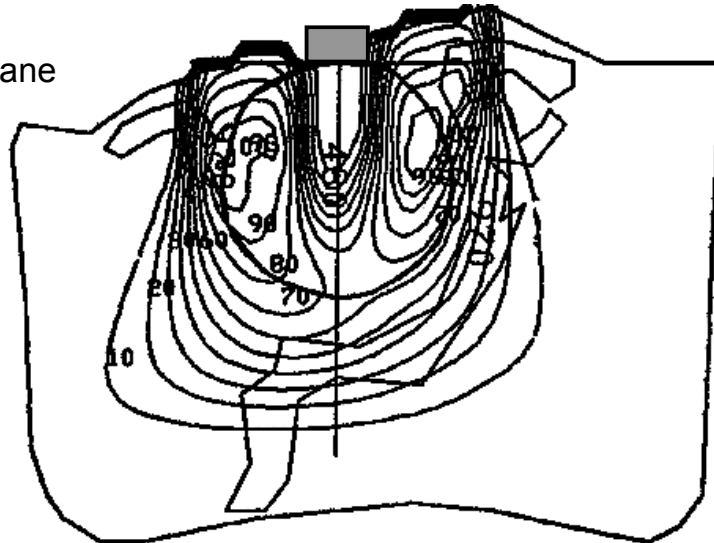
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Utility of Small Blocks

1-cm Block on Eye to Protect Lens

Sagittal Plane
10 MeV

Inferior



Superior

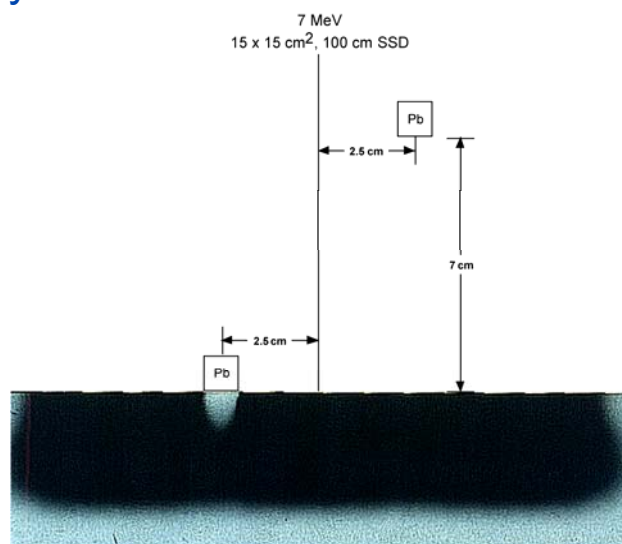


Eye Blocks and Eye Shields

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Electron Collimation

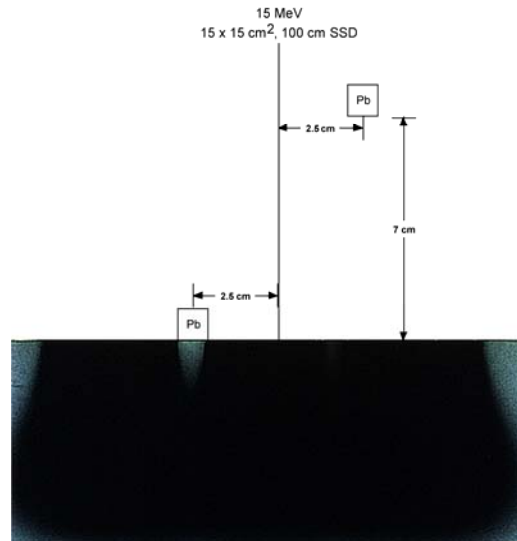
Utility/Futility of Small Blocks



Eye Blocks and Eye Shields

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Electron Collimation Utility/Futility of Small Blocks



Eye Blocks and Eye Shields

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Orthovoltage Eye Shields Do NOT use for Electron Beams

Silver-Plated Eye Shield, LARGE

Item Number: 934-016

Details:

Open section 2-Shielding Devices, Eye Applicators(PDF) to view related products. (Opens in a new tab)

Silver-Plated Eye Shield, LARGE.

Eye Shields protect the patient's lens during radiation therapy treatments. They come in four different sizes and are highly polished.

The small and medium solid lead shields fit under the eyelid to protect the lens, while permitting irradiation to the entire thickness and width of the eyelids in the treatment of superficial basal cell carcinomas of the skin. Large solid lead shields are used when areas surrounding the eyes require irradiation, in which case, the shields are placed over the lids. When only a portion of the eyelid requires irradiation, an extra large shield with a window is properly placed over the eyelid.

Eye Shields are fabricated of virgin lead and are silver-plated for life long protection. Using a soft contact lens or coating the eye shield with dental wax will give a smooth surface on the eye to prevent scratching or irritation to the eye. The lead permits less than 1% transmission of the radiation intensity at 120 kVp (3 mm Al HVL).

Always consult the Radiation Physicist when using eye shields in electrons.

Specifications

Density Lead: 11.35 g/cm³

Thickness: 1.7 mm

Silver-Plated Lead Eye Shields

Eye shields protect the patients eye during radiation therapy treatments. They are silver-plated and highly polished to fit smoothly under or over the eyelid.

The small and medium size cups fit under the lid to protect the lens while permitting irradiation of the entire thickness and width of the lids in treatment of superficial basal cell carcinomas of the skin. When only a portion of the lid requires irradiation, an extra large cup with a window is properly placed over the lid. The large solid lead cups are used when areas surrounding the eyes require irradiation, in which case the cups are placed over the eyeball and lid.

A complete set consists of four plates ranging from small, medium and large size, and one extra large pair with windows. It is supplied in a velvet-lined storage/carrying case. The eye shields are fabricated of virgin lead, 1.74 in thick, and are silver-plated for a smoother surface and long life protection. Additionally, a dental boxing wax should be used over the silver plated lead eye shield to prevent scratching or irritation to the eyelid and for reduction of electron scatter.

The lead permits less than 1% transmission of the radiation intensity at 120 kVp (3 mm Al HVL). 6 MV electrons have had a 16-25% transmission factor. Electron backscatter from eye shields has been reported to be 40-50%. Lead eye shields are not autoclavable; gas sterilization is required. Always consult the Radiation Physicist when using eye shields with electrons.

Please refer to the following paper: Field Shaping in Electron Beam Therapy, by F.M. Khan, Ph.D., Oct. 1976, British Journal of Radiology.

Sold Individually

934-012 Small, 2 cm x 2.3 cm x 1.7 mm thick

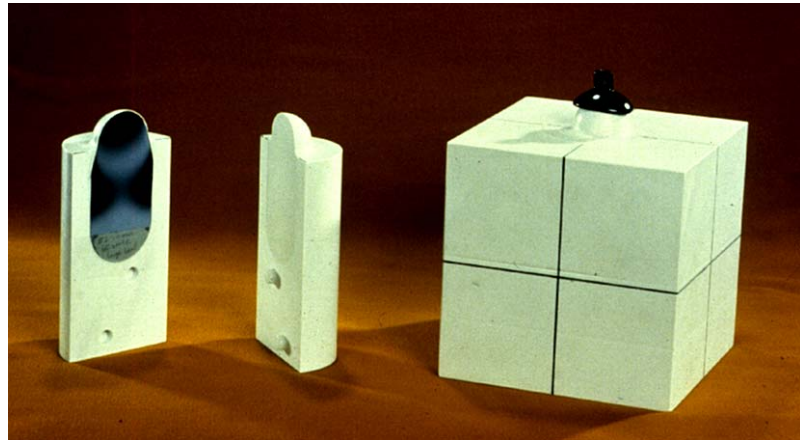
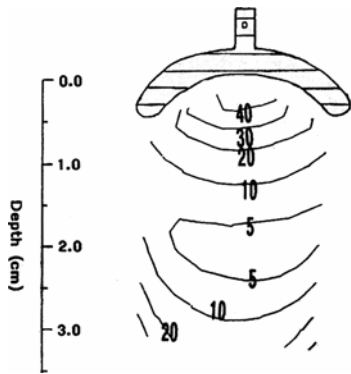
934-014 Medium, 2.3 cm x 2.53 cm x 1.7 mm thick

Eye Blocks and Eye Shields

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Orthovoltage Eye Shields Do NOT use for Electron Beams

Shiu et al



1.7 mm Pb equivalent to 1.9 cm water!



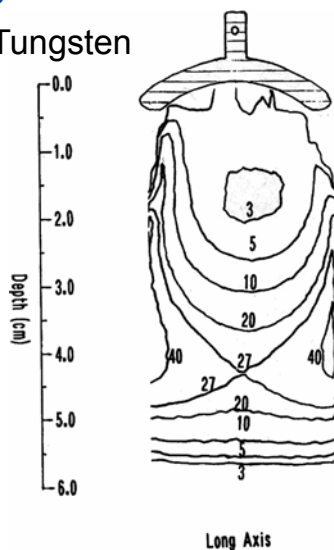
Eye Blocks and Eye Shields

Shiu et al, Int. J. Radiat. Oncol. Biol. Phys. **35** (3), 599-604 (1996).

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Electron Collimation Tungsten "Electron" Eye Shield

9 MeV - Tungsten



Tungsten rather than lead eye shields should be used for 6-9 MeV electrons.

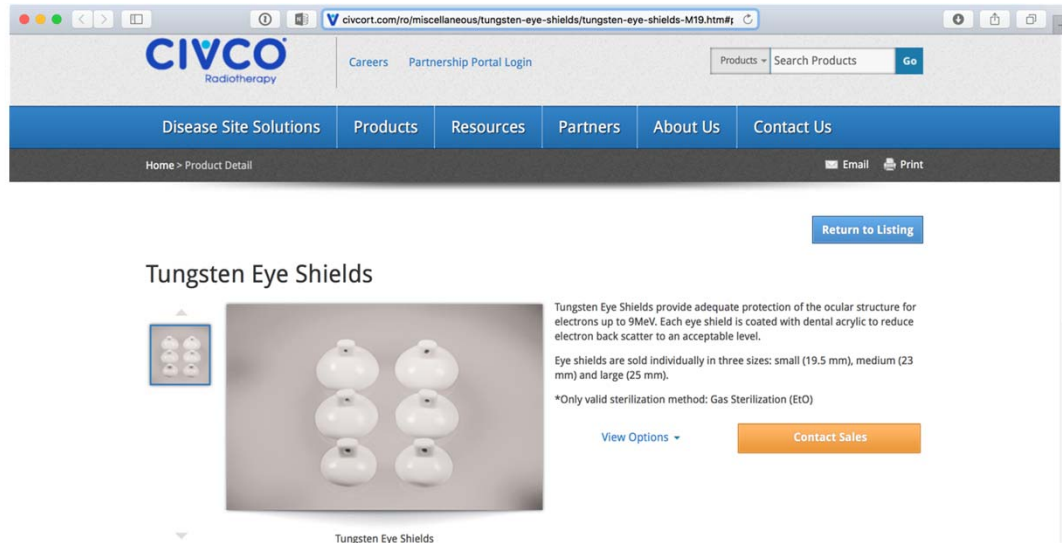


Eye Blocks and Eye Shields

Shiu et al, Int. J. Radiat. Oncol. Biol. Phys. **35** (3), 599-604 (1996).

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Commercial Electron Eye Shields

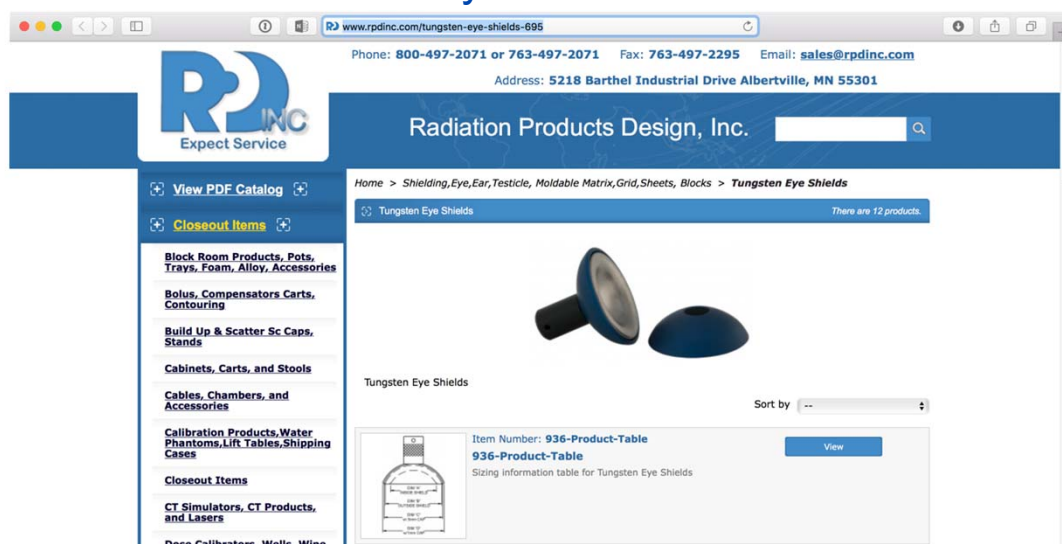


Eye Blocks and Eye Shields

Shiu *et al*, Int. J. Radiat. Oncol. Biol. Phys. **35** (3), 599-604 (1996).

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Commercial Electron Eye Shields

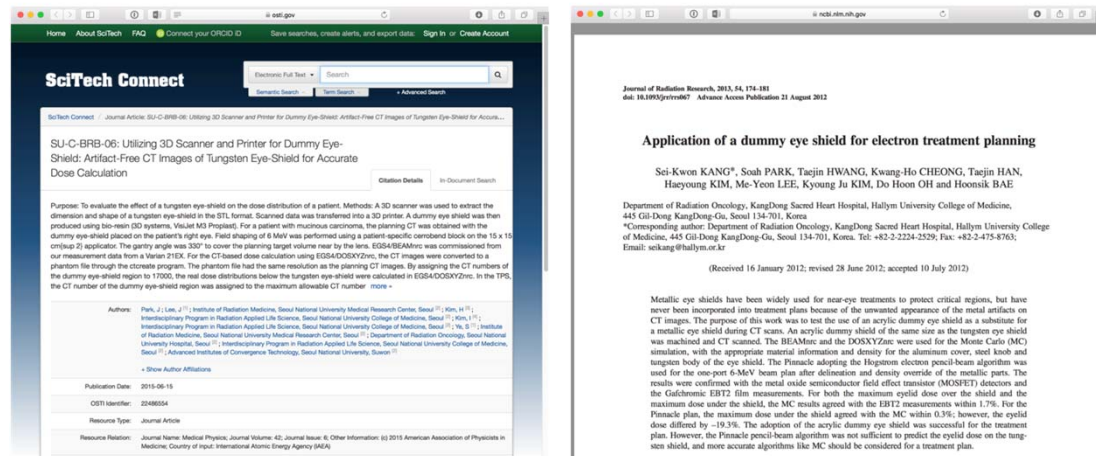


Eye Blocks and Eye Shields

Weaver *et al*, Int. J. Radiat. Oncol. Biol. Phys. **41** (1), 233-237 (1998).

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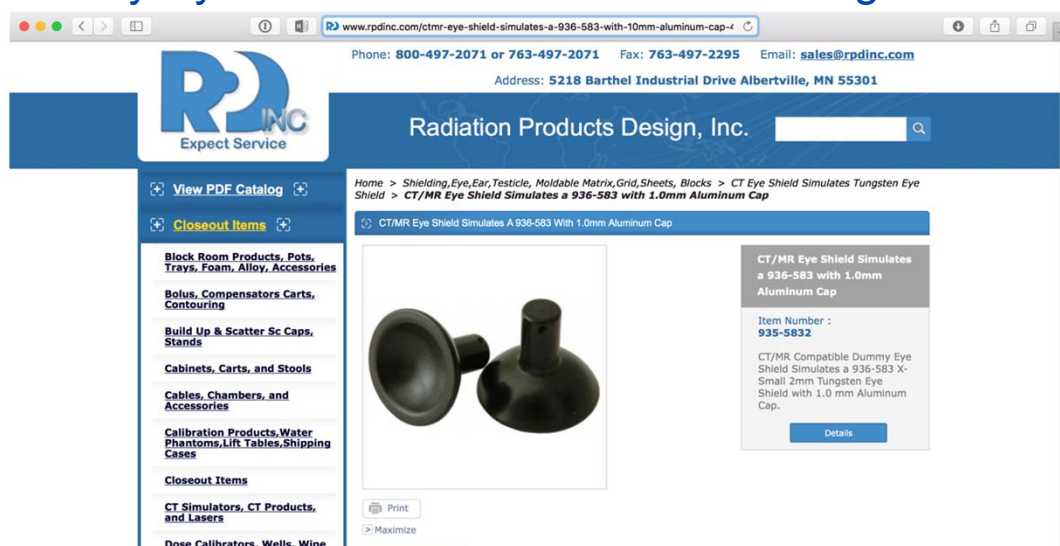
Dummy Eye Shields for Treatment Planning



Eye Blocks and Eye Shields

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Dummy Eye Shields for Treatment Planning



Eye Blocks and Eye Shields

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Electron Eye Shields: Summary

- Orthovoltage eye shields are NOT suitable for electron beam radiotherapy
- Tungsten eye shields capable of shielding 9-MeV electrons are commercially available
 - Higher energies require very thick custom blocks
- Dummy eye shields can be used to aid treatment planning



Custom Electron Treatment Devices

- Applicator Aperture
- Skin Collimation
- Eye blocks and Eye shields
- Bolus Electron Conformal Therapy



Bolus Electron Conformal Therapy (ECT)

Personalized Electron Beam Therapy
Using Custom Treatment Devices

2017 AAPM Annual Meeting, Denver, CO

Kenneth Hogstrom, PhD

Senior Medical Physics Advisor, Mary Bird Perkins Cancer Center
Professor Emeritus, LSU Medical Physics & Health Physics Program
Professor Emeritus, The University of Texas M D Anderson Cancer Center



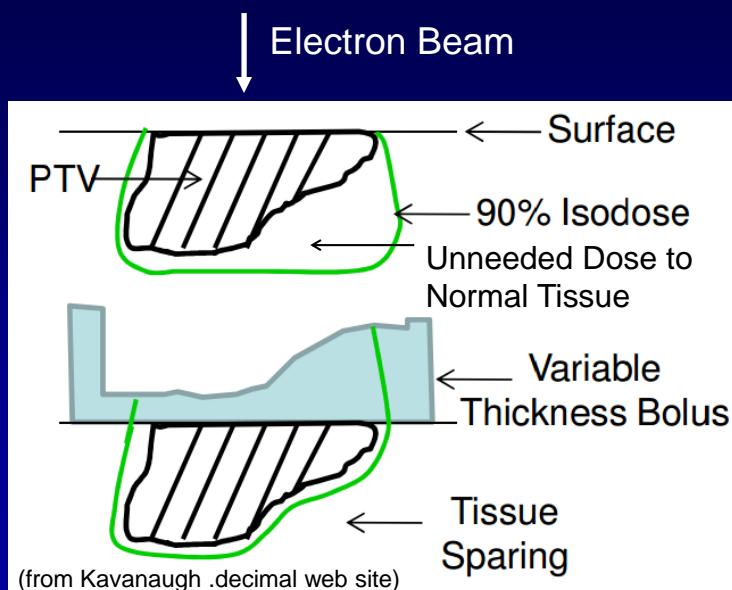
Bolus Electron Conformal Therapy

- I. What is Bolus ECT?
- II. Clinical Utilization of Bolus ECT
- III. Planning Bolus ECT
- IV. Bolus ECT Dose Calculation Accuracy
- V. Delivering Bolus ECT (Fabrication & QA)
- VI. Future – Potential for Intensity Modulation

Types of Electron Boluses

- Uniform-thickness bolus (e.g. chest wall, scalp)
 - Increases surface dose (low energy beams)
 - Spares distal tissues by providing continuously varying energies (6-20 MeV) from set of typically 7
- Flat-top bolus (e.g. nose or ear)
 - Smooths skin surface (perpendicular to beam direction) reducing dose heterogeneities
- Variable-thickness bolus (all sites)
 - Thickness varies with off-axis position conforming therapeutic range (e.g. R_{90}) to distal PTV surface.

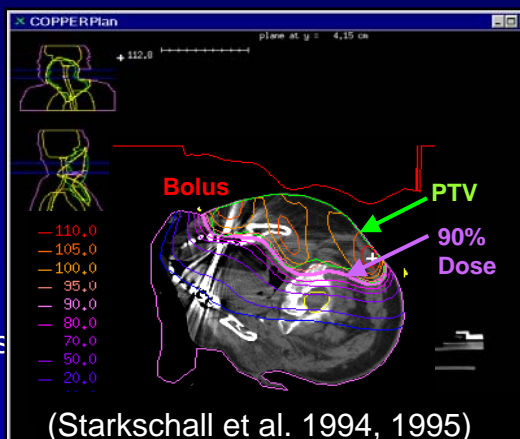
Utility of Variable Thickness Bolus



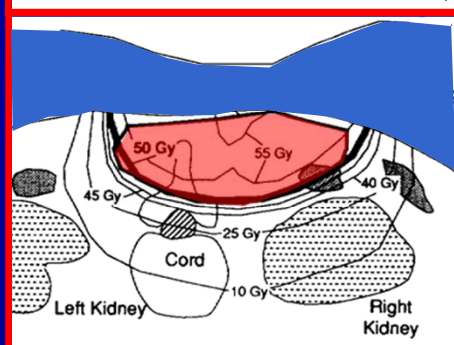
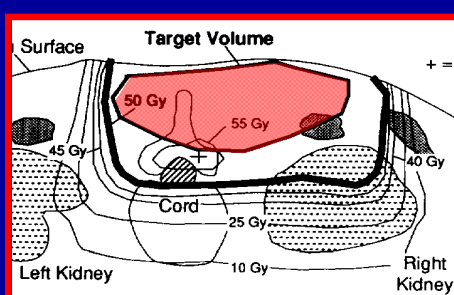
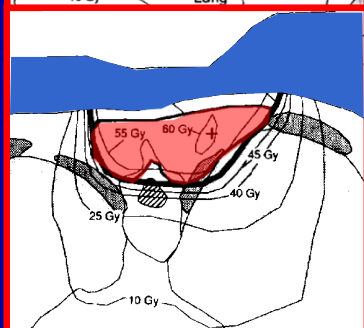
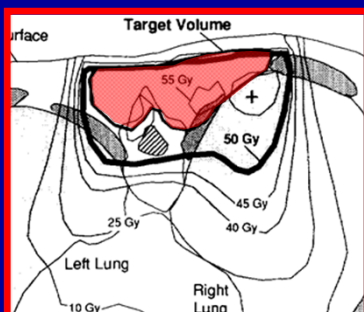
What is Bolus Electron Conformal Therapy? (Hogstrom et al 2003)

Bolus Electron Conformal Therapy (ECT) is the use of a single electron beam with variable thickness bolus that is designed for the following purposes:

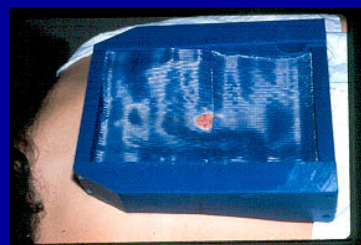
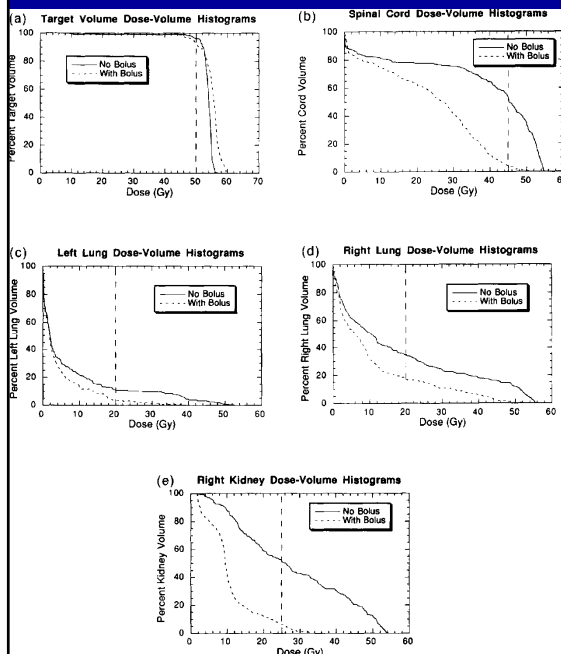
- shaping the distal 90% dose surface to conform and contain the PTV,
- delivering minimal dose to adjacent (underlying) critical structures and normal tissues, and
- achieving as homogeneous dose distribution as possible to the PTV.



Bolus: Posterior Wall Sarcoma (Low et al. 1995)



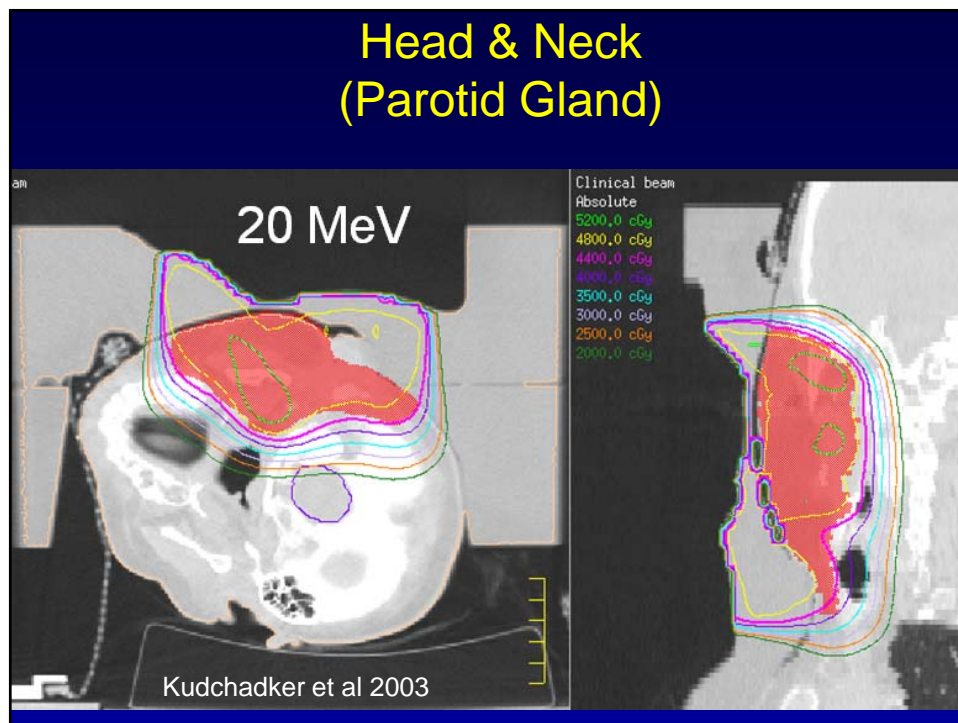
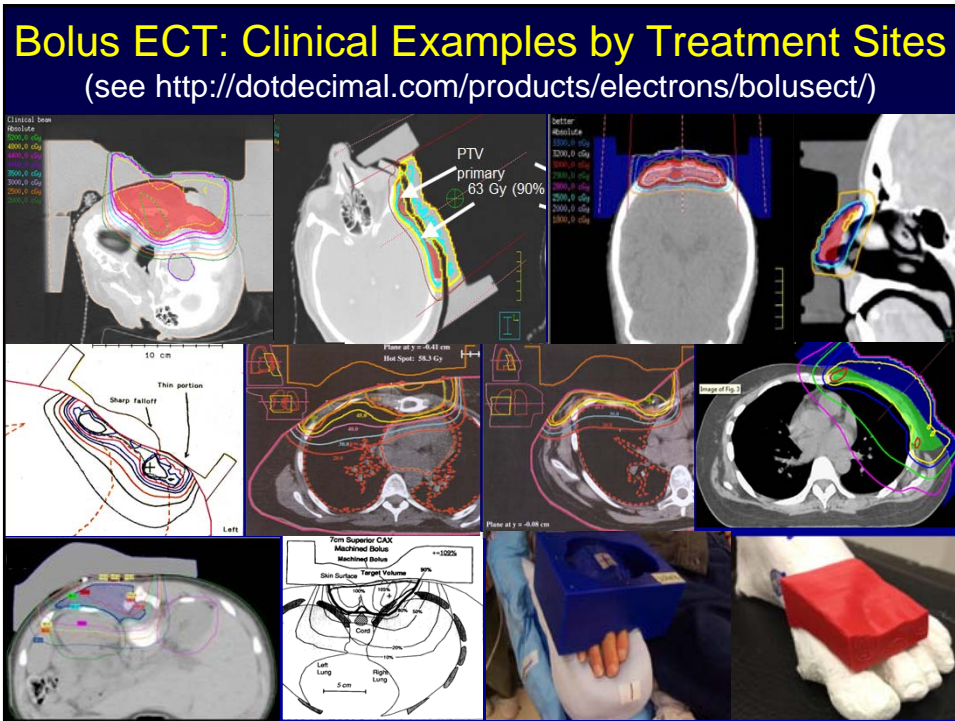
Bolus: Posterior Wall Sarcoma (Low et al. 1995)



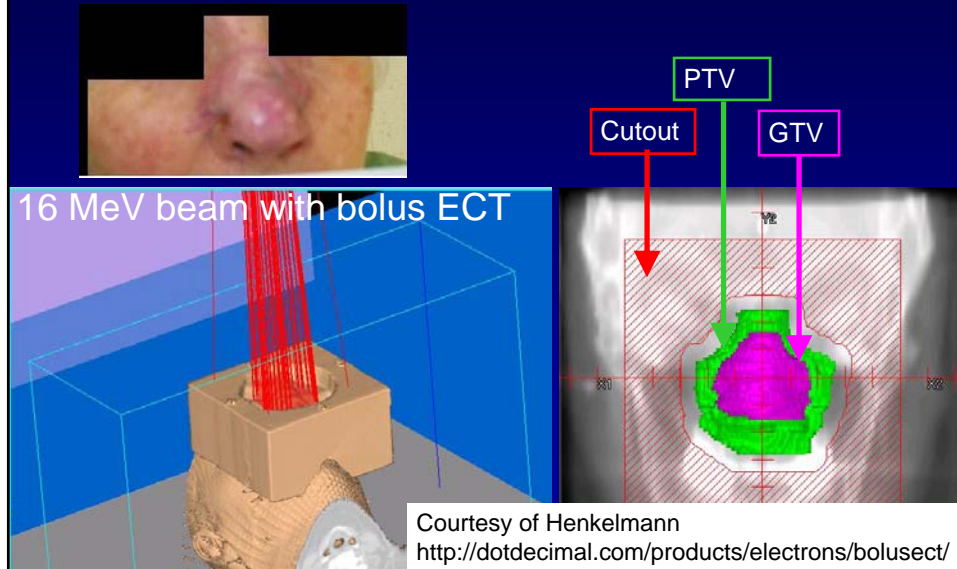
- Conclusions (bolus ECT vs. e^- only):
 - Bolus ECT greatly reduces dose to normal tissue.
 - Dose heterogeneity to PTV is increased.

Bolus Electron Conformal Therapy

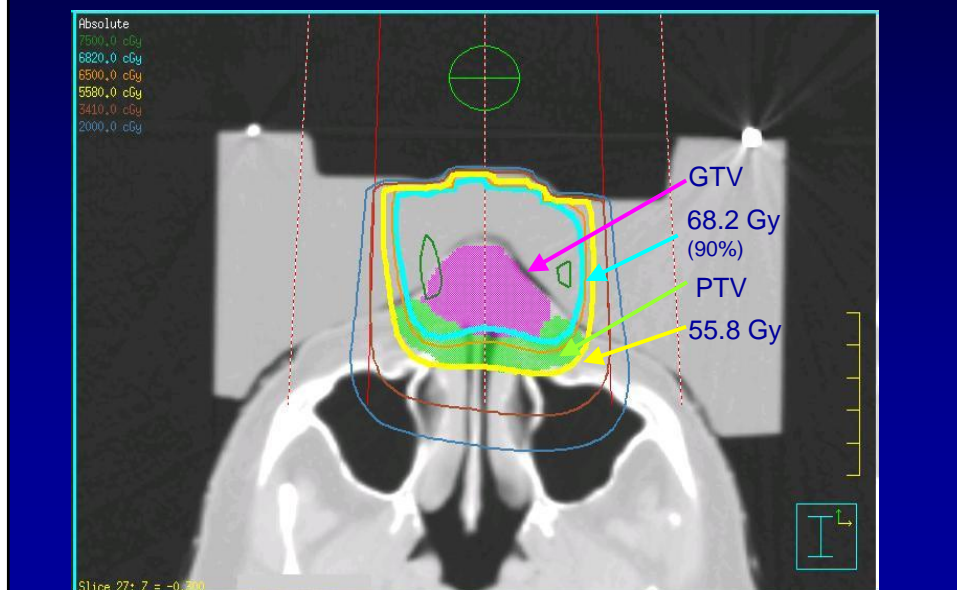
- I. What is Bolus ECT?
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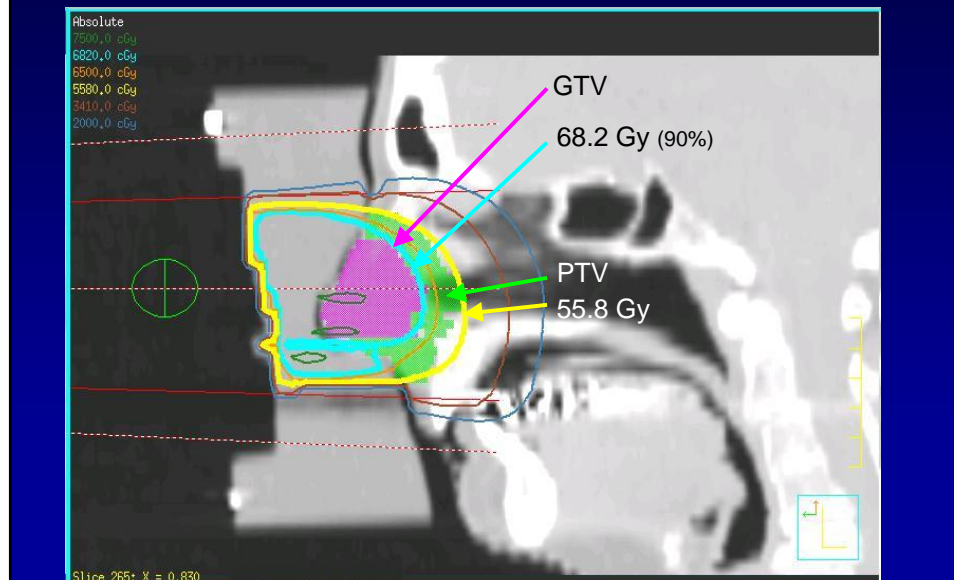
Mohs Resection for Squamous Cell CA Nose: Recurrence



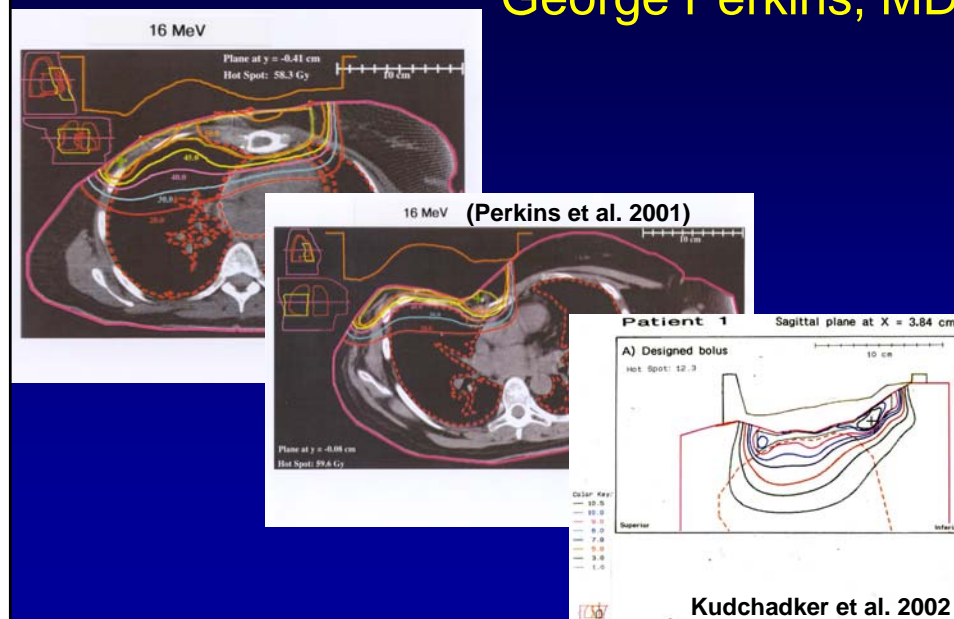
Head & Neck (Nose)



Head & Neck (Nose)

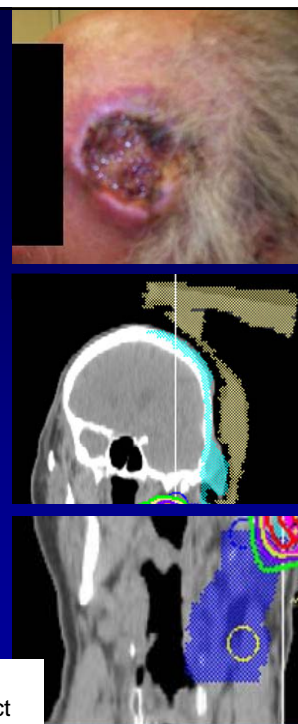


Bolus ECT: Post Mastectomy Chest Wall George Perkins, MD



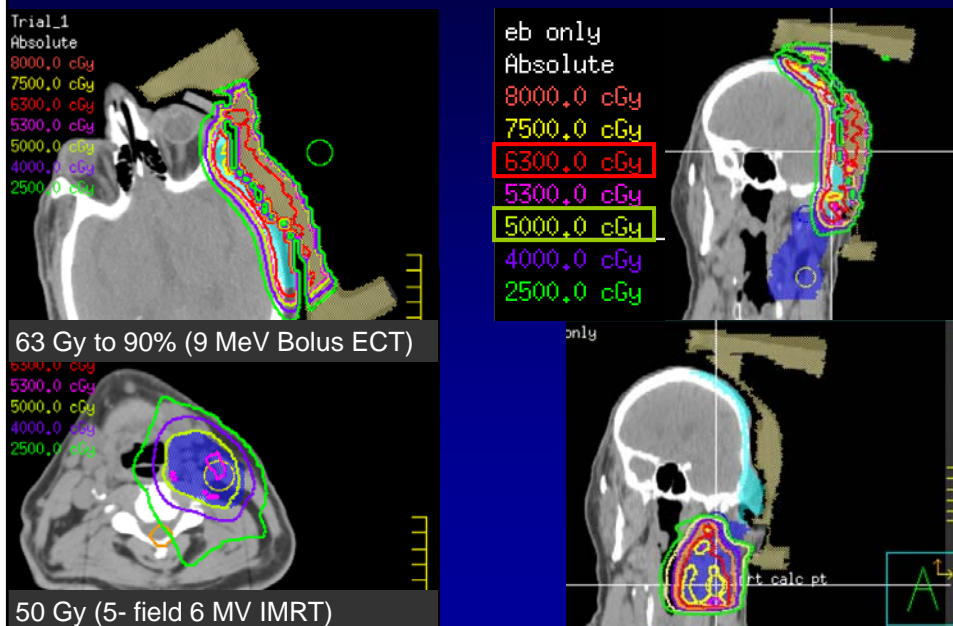
Mixed Beam L Temple & Upper Neck

- Patient History
 - Recurrence (1 year post-resection)
differentiated squamous cell CA: 7-8 cm
tumor resection (+ margins)
- L Temple Prescription
 - 63.0 Gy (28 fx) to 90% isodose surface
 - Bolus ECT using L oblique 9-MeV e^- field
- L Upper Neck Prescription
 - 50 Gy (25 fx)
 - IMXT using 5-fields of 6MV x-rays
 - Abuts bolus ECT field (w/o bolus)



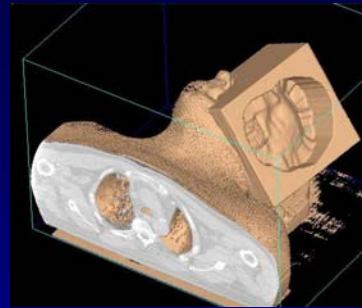
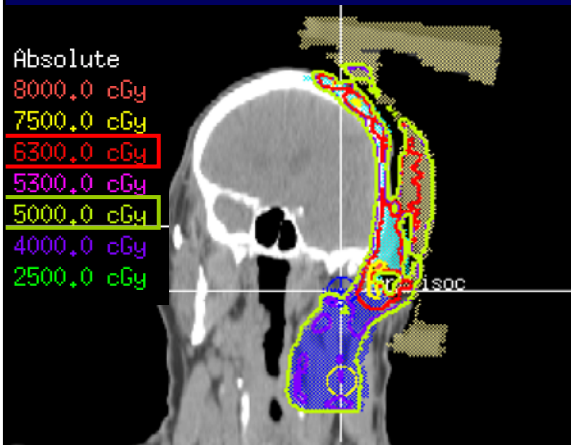
Courtesy of Henkelmann
<http://dotdecimal.com/products/electrons/bolusect>

L Temple & Upper Neck: Mixed Beam Plan



L Temple & Upper Neck: Mixed Beam Plan

9 MeV Bolus ECT + 6 MV IMRT



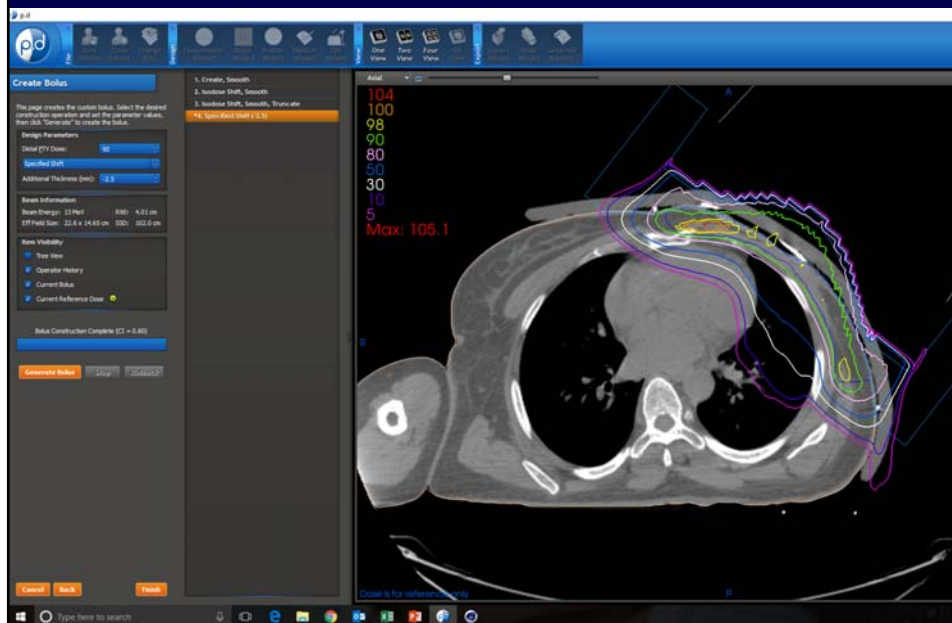
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Bolus ECT Treatment Planning Process (highlighted steps are bolus specific)

- Perform planning CT scan of patient
- Plan w/o bolus in clinical TPS (e.g. Pinnacle or Eclipse)
 - Delineate PTV and prescription
 - Specify e⁻ beam angle (\perp to distal PTV surface)
 - Specify e⁻ beam energy ($R_{90} > \text{max PTV depth}$)
 - Determine field shape (PTV + margin)
 - DICOM transfer plan w/o bolus to bolus design system
- Design bolus with .decimal p.d software (Low et al. 1992)
 - Create initial bolus (thickness = $R_{90} - \text{depth to distal PTV}$)
 - Calculate dose using PBRA and modify as needed
 - Transfer bolus to TPS for dose calculation & .decimal for milling

.decimal p.d BolusECT® Software



Bolus Design Using Operators (Low et al 1992)

Create Bolus

This page creates the custom bolus. Select the desired construction operation and set the parameter values, then click "Generate" to create the bolus.

Design Parameters

Distal PTV Dose:

Additional Thickness (mm):

1. Create, Smooth

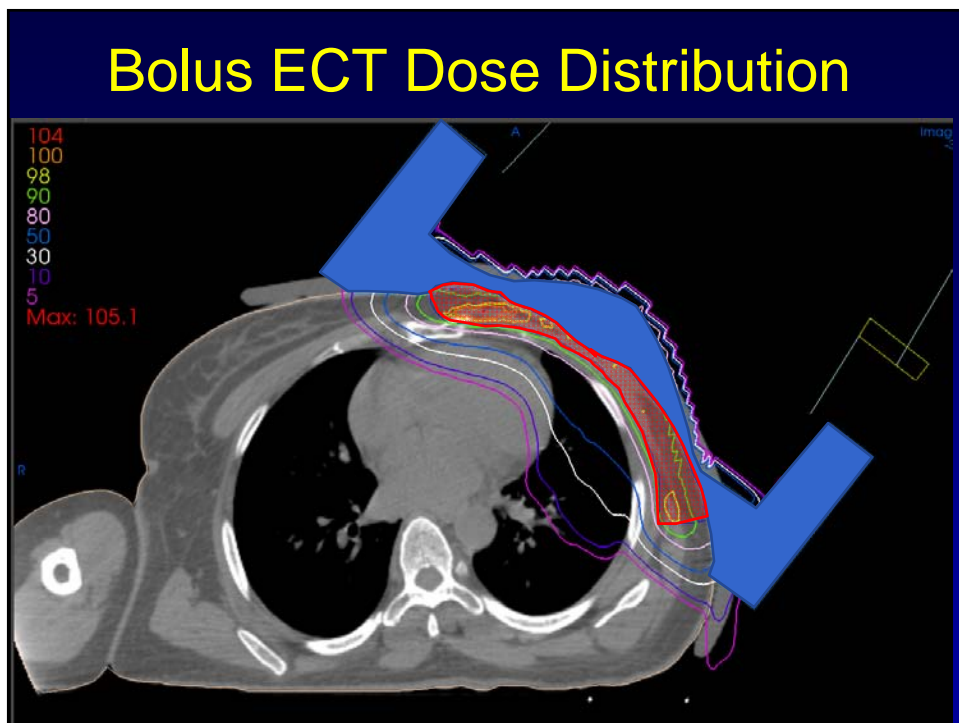
2. Isodose Shift, Smooth

3. Isodose Shift, Smooth, Truncate

***4. Specified Shift (-2.5)**

Beam Information

Beam Energy: 13 MeV	R90: 4.01 cm
Eff Field Size: 22.6 x 14.65 cm	SSD: 102.0 cm



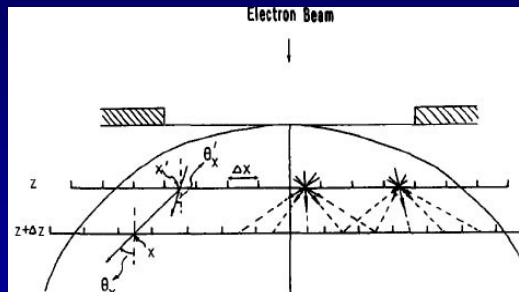
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Pencil Beam Redefinition Algorithm (PBRA)

p.d uses PBRA for Dose Calculations

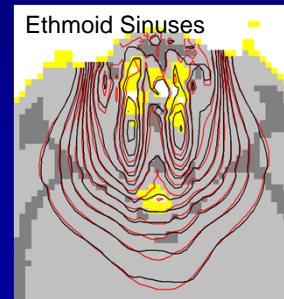
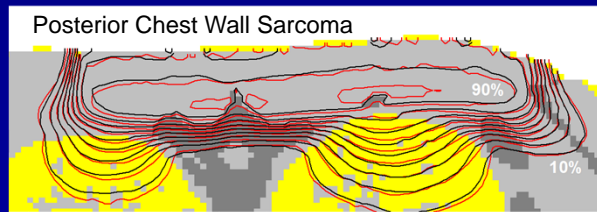
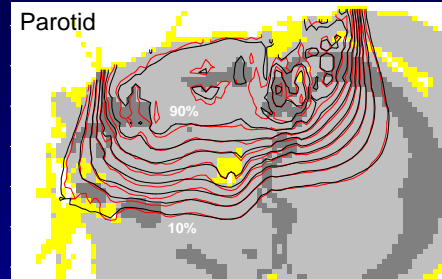
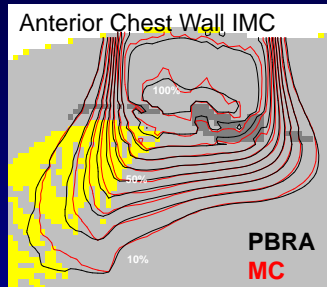
- Shiu and Hogstrom (1991); Boyd, Hogstrom, Rosen (1998); Boyd, Hogstrom, Starkschall (2001)



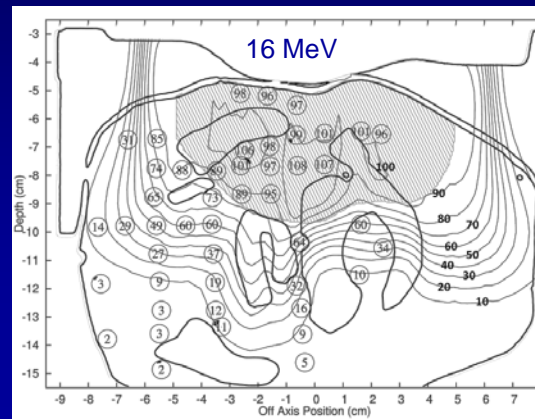
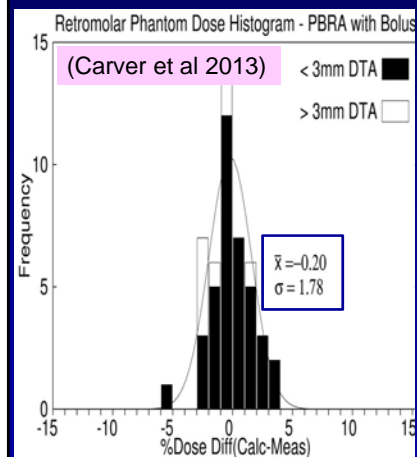
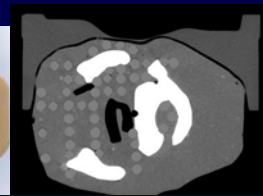
Advantages of PBRA

- Self commissioning for bolus design
- Faster, more precise, and more accurate than fast MC algorithm
- Accuracy is well documented

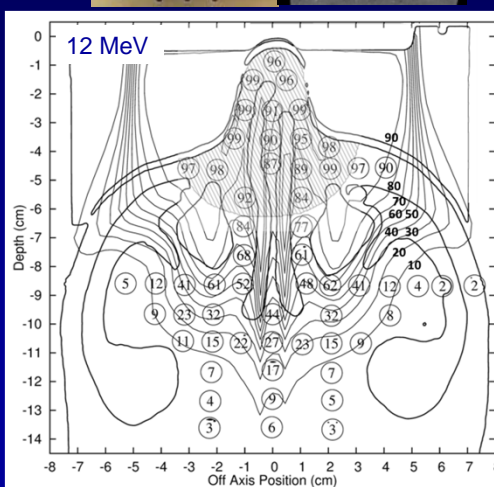
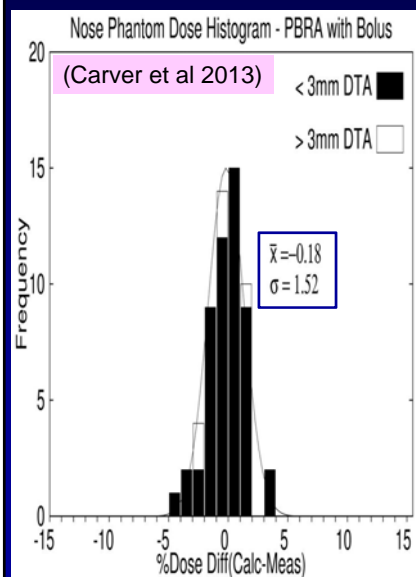
PBRA & EGS MC Dose Comparison (Boyd 2001)



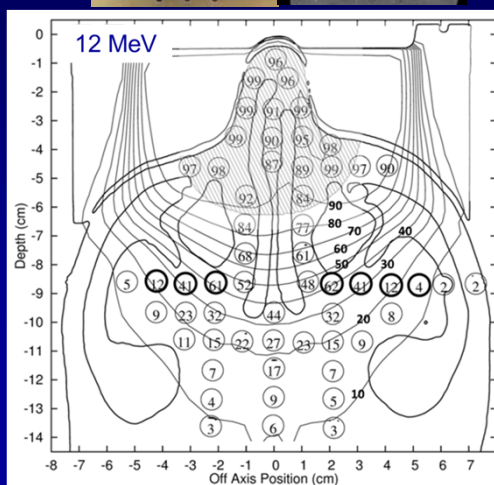
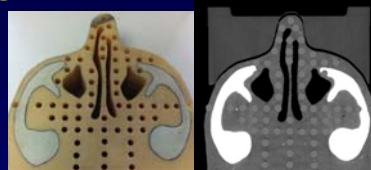
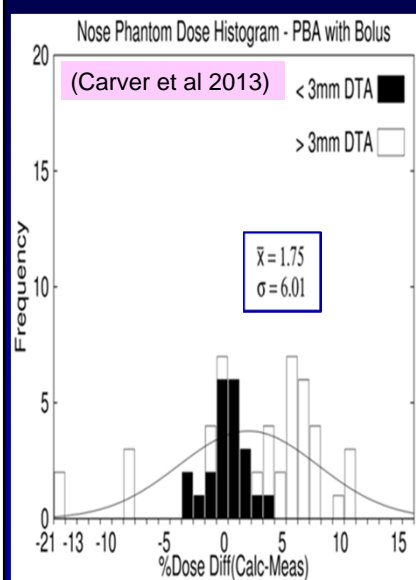
Bolus ECT – p.d PBRA Algorithm Validation



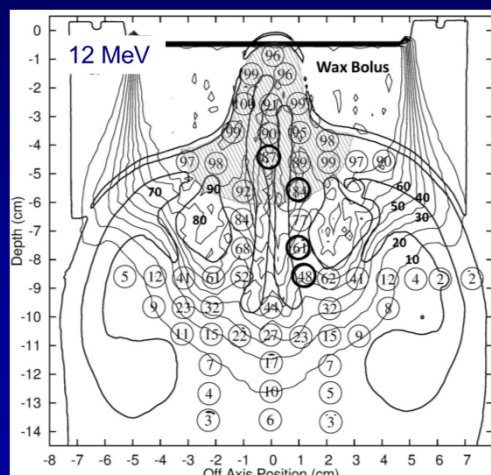
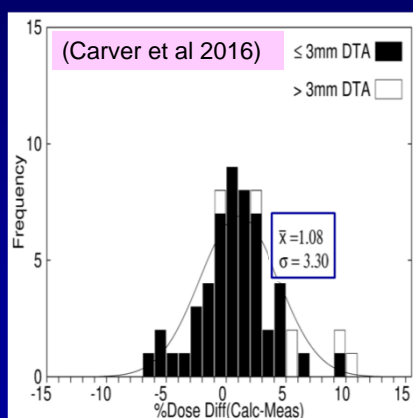
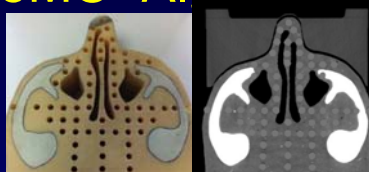
Bolus ECT – p.d PBRA Algorithm Validation



Bolus ECT – Pinnacle PBA Algorithm Validation



Bolus ECT – Eclipse eMC Algorithm Validation (1% Stat)



Bolus ECT: Dose Calculation Accuracy

Dose differences (Calculated – Measured): Mean \pm 1 SD

	Retromolar Trigone	Nose
p.d PBRA ¹	-0.20% \pm 1.54%	-0.18% \pm 1.22%
Eclipse eMC ²	+0.01% \pm 2.38%	+1.30% \pm 3.35%
Pinnacle PBA ¹	-0.05% \pm 3.14%	-1.75% \pm 5.94%

¹Carver et al. 2013 ²Carver et al. 2016

Conclusions

- p.d PBRA is most accurate for bolus ECT planning.
- Eclipse eMC is sufficiently accurate for bolus ECT.
- Pinnacle PBA is marginally accurate for bolus ECT.

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History of .decimal LLC Bolus Fabrication (Machineable Wax)

- MD Anderson Bolus ECT (Low et al 1992)
 - 1992-2000 in-house fabrication
 - 2000-2004 .decimal fabrication
- .decimal, LLC Offers BolusECT® (2009)
 - Free p.d device designing system (integrates with TPS)
 - Fabrication cost: \$300-\$1,000 (size & delivery)
- US Market
 - 350 institutions to date
 - 2,200+ boluses delivered to date (500 in 2016)

BolusECT® - Bolus Fabrication

- Bolus fabrication by .decimal, LLC (Sanford, FL)
 - p.d sends bolus file to .decimal for fabrication
 - Bolus milled from machineable wax block (Low et al 1994)
 - Delivery: 1-2 days



Blank Block of Wax



.decimal Farm of Milling Machines

BolusECT® - Bolus Fabrication



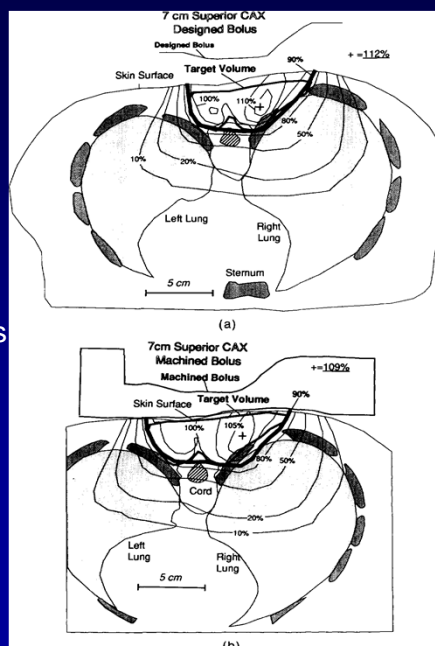
Patient
Surface



Beam
Surface

Bolus ECT: Pre-treatment Quality Assurance (Low et al. 1995)

- Quality Assurance (factory)
 - .decimal verifies thickness before shipping
- Quality Assurance (clinic)
 - Acquire patient CT scan w/ bolus
 - Initially: CT simulator
 - Daily: Cone beam CT
 - Calculate dose with bolus on patient
 - Verify bolus fabrication and localization by comparing dose calculation with dose plan



Bolus Fabrication (3D Printing)

- Under development by 3D Bolus, Inc.
 - Bolus design using Su, Robar et al (2014) algorithms
 - Alternative business model for bolus ECT
- Planning
 - User purchases bolus ECT planning software
 - Compatible with TPS, but all dose calculations done in TPS
- Fabrication
 - User purchases 3D printer
 - User sets up 3D printing lab
 - User 3D prints bolus



Bolus Fabrication (3D Printing) Challenges

- Cost, space, & maintenance of 3D printer & supplies
- Long printing time for large boluses (0.5-2 days)
- Printing with accuracy and homogeneity
- Availability of commercial bolus design software

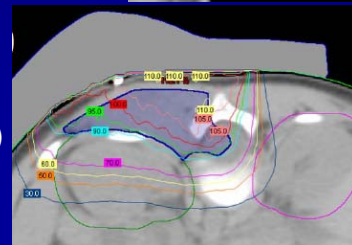
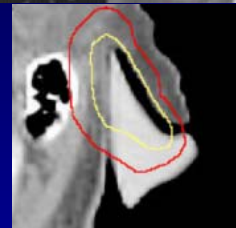
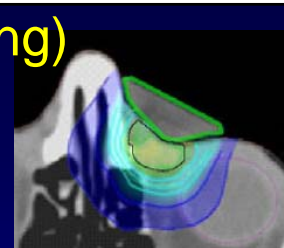


AXIOM 20 DUAL Direct Drive 3D Printer
\$9,995.00

<https://airwolf3d.com/shop/tall-desktop-3d-printer/>

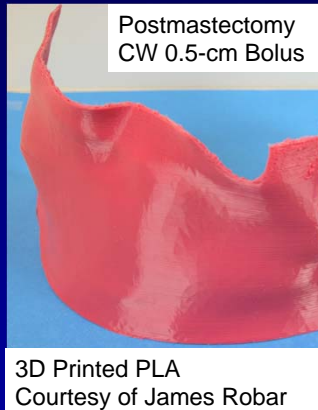
Bolus Fabrication (3D Printing) Clinical Bolus

- Patient Boluses
 - Limited published clinical examples
 - Primarily smaller boluses/field sizes
- Small Bolus
 - Inner canthi (Lukowiak et al 2017)
 - Pinna (Zhao et al 2017)
- Medium Bolus
 - Rhabdomyosarcoma (Su et al 2014)



Constant Thickness Bolus

- Useful for MV x-ray & electron beam dose buildup



Reconstructed Breast
(Lee and Archer)



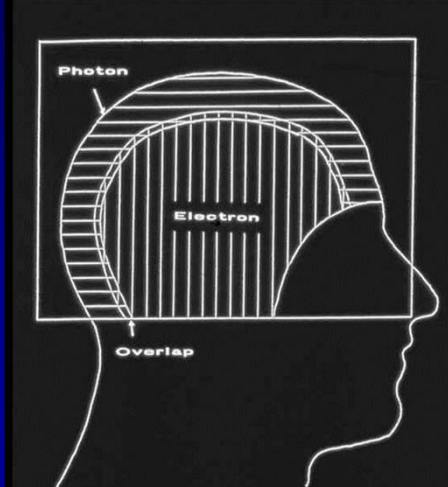
Partial Scalp irradiation
(Szal & Purdon)



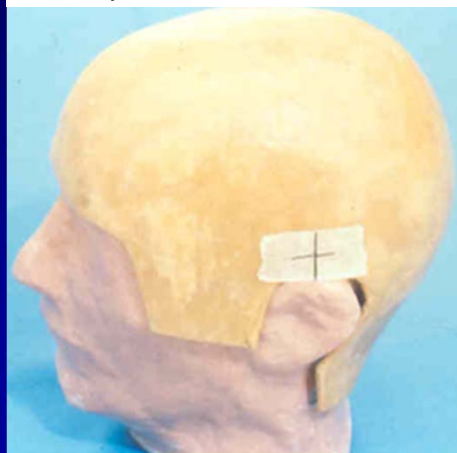
.decimal Machineable Wax
<http://dotdecimal.com/products/photons/uniform-thickness-bolus/>

Total Scalp Irradiation Electron+X-ray Technique (Tung et al 1995)

6 MV X-rays + 6-9 MeV Electrons



0.6-cm Bee's Wax Bolus
Manually Constructed

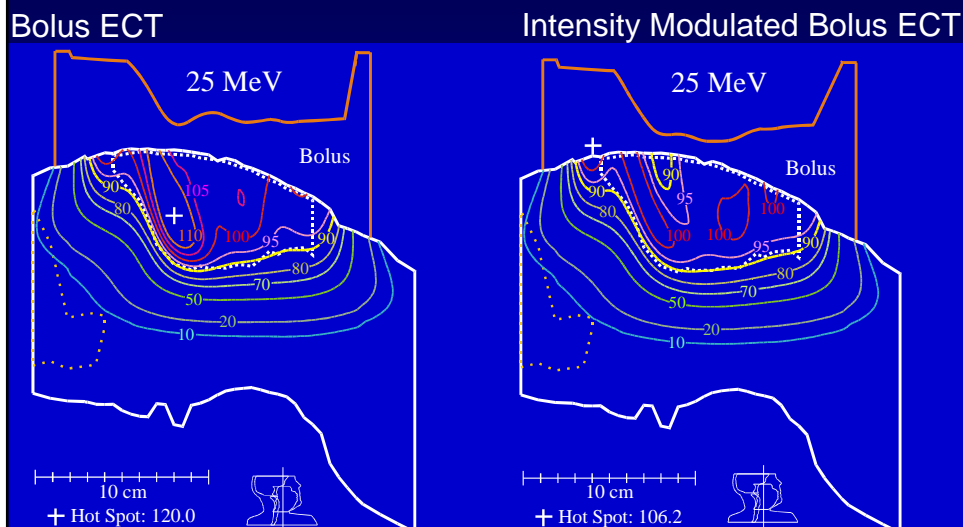


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- III. Planning Bolus ECT
- IV. Bolus ECT Dose Calculation Accuracy
- V. Delivering Bolus ECT (Fabrication & QA)
- VI. Future – Potential for Intensity Modulation

Bolus Electron Conformal Therapy with Intensity Modulation

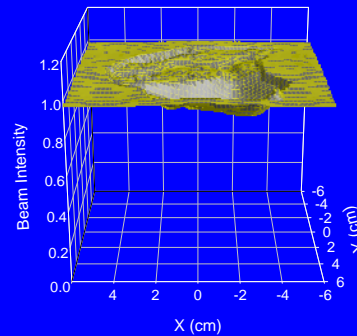
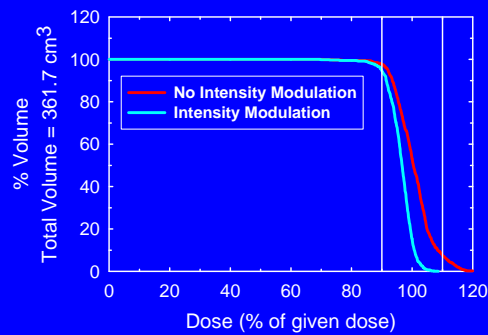
(Kudchadker et al 2002)



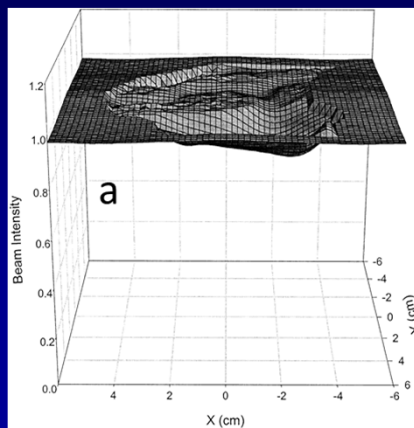
Bolus Electron Conformal Therapy with Intensity Modulation

(Kudchadker et al 2002)

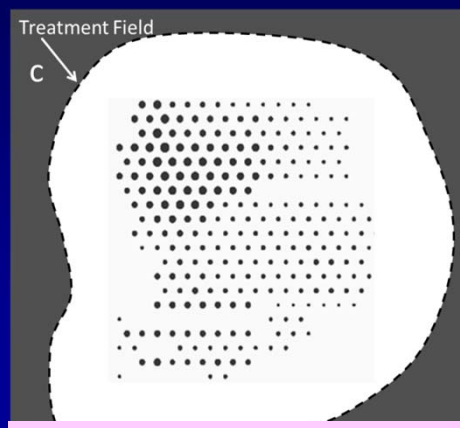
How can electrons be intensity modulated?



Patient Example Intensity Modulator (Chambers 2016)



Desired Intensity Modulation 20 MeV



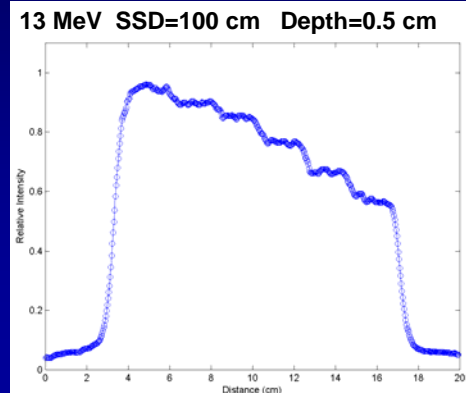
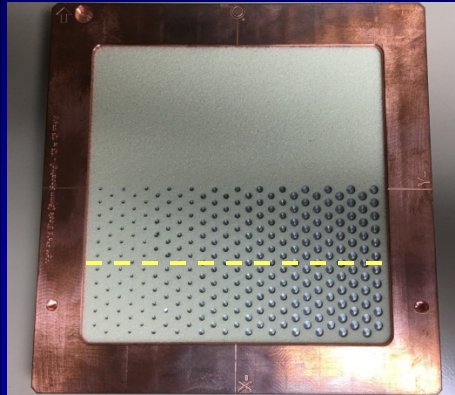
Intensity Modulator Design

Electron Intensity Modulation

Proposed Method

(Hogstrom et al 2017, accepted, JACMP)

- Passive Radiotherapy Intensity Modulators for Electrons-PRIME (equivalent to compensators for x-rays)



Passive Electron Intensity Modulators

- Under development by .decimal LLC & MBPCC
 - Planning software
 - Passive delivery device (intensity modulator)
 - Clinical QA methods
- Potential Applications
 - Bolus ECT
 - Penumbral matching of electron fields of differing energy (segmented-field ECT)
 - SSD and irregular surface effects of electrons

Impediments to Bolus ECT Utilization

- Lack of equitable billing codes
- Competition with IMXT, which has
 - Slightly better PTV dose homogeneity
 - Comparable doses to nearby normal tissues
 - Greater chance of secondary cancer to distal tissues
 - Greater revenue stream
- Decreasing knowledge of electron therapy amongst radiotherapy staff
- Antiquated electron planning tools in TPS
- Greater ease of use of bolus design tools
 - e.g. managing unsmoothed juts in distal PTV surface

Summary: Bolus ECT

- Bolus ECT conforms the 90% dose surface to the PTV, significantly improving sparing of normal tissue.
- The utility of Bolus ECT for head and neck, postmastectomy chest wall, posterior chest wall, and extremities, is well documented in the literature (1995-present).
- BolusECT® has been commercially available for 8 years and used by ~350 treatment centers. Free p.d software is compatible with most commercial TPS.
- PBRA and eMC algorithms are sufficiently accurate for bolus ECT; PBA algorithms are marginally accurate for some sites.
- Primary impediments to bolus ECT are lack of equitable billing codes, antiquated TPS tools, and IMXT.
- Future electron intensity modulators should improve PTV dose homogeneity.

Summary

Personalized Electron Beam Therapy Using Custom Treatment Devices

- Electron therapy can offer significant advantages, particularly for normal tissue sparing and reduced risk of 2° cancers (poor man's proton beam).
- Many tools (collimating inserts, skin collimation, eye shields, conformal bolus, and accurate dose calculations) exist for delivery of highly personalized electron therapy.
 - Most tools are commercially available
 - Treatment planning systems have failed to provide software that easily manages such tools and accurately calculates dose in their presence.