


# Walk down memory lane

## Fluoroscopes & QA: 1895-1880



**Stephen Balter, Ph.D.**  
FAAPM, FACR, FACMP, FSIR, FSCAI  
Professor of Clinical Radiology (Physics) (in Medicine)  
AAPM RC 2018

COLUMBIA UNIVERSITY  
IN THE CITY OF NEW YORK

SB1807 – AAPM - 1

© S. Balter 2018

# Gas X-Ray tubes needed continuous QA




SB1807 – AAPM - 4

© S. Balter 2018

# Learning Objectives


- Review of analog fluoroscopic technology
  - Fluoroscopic screen
  - ZnCdS Image Intensifier
    - Optical viewing
    - Analog Video
    - Film Acquisition (direct & indirect)
- Review of medical physics QA
  - In context of c 1970 equipment
  - Different needs in 2020?



SB1807 – AAPM - 2

© S. Balter 2018

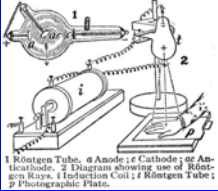



# Screen fluoroscopes are simple !



SB1807 – AAPM - 5

© S. Balter 2018

# Early Fluoroscopes

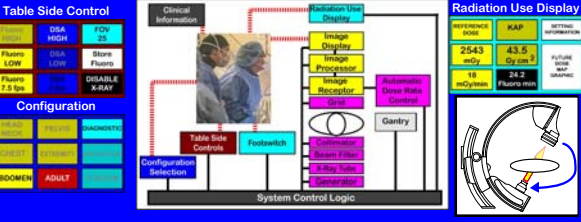


1. Röntgen Tube, 2. Anode (or Cathode) or Anti-cathode, 3. Diagram showing use of Röntgen Rays, 4. Induction Coil, 5. Röntgen Tube, 6. Photographic Plate.

SB1807 – AAPM - 3

© S. Balter 2018

# Current fluoroscopes are complex

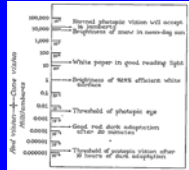


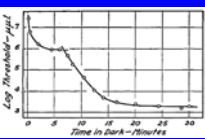
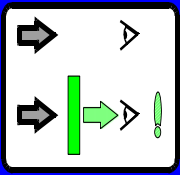



The operator is an integral component of the system's many control loops

SB1807 – AAPM - 6

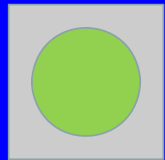




© S. Balter 2018

### Fluoro screens were brightness limited



SB1807 – AAPM - 7 © S. Balter 2018



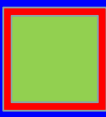

### Initially small FOV and direct optics



SB1807 – AAPM - 10 © S. Balter 2018

### Screen fluoro testing

- Beam Confinement
  - Regulations required visible field edges
- Radiation Measurements
  - Dose rate limits
  - HVL
- Minimum SSD
- 5 minute fluoro timer



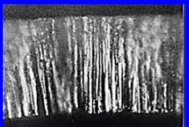
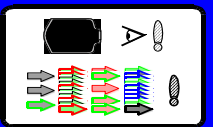
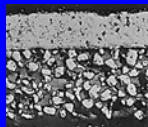
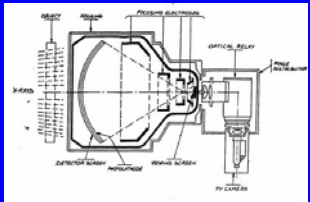

SB1807 – AAPM - 8 © S. Balter 2018

### Viewing means improved over time



SB1807 – AAPM - 11 © S. Balter 2018

### Image Intensifiers increased brightness



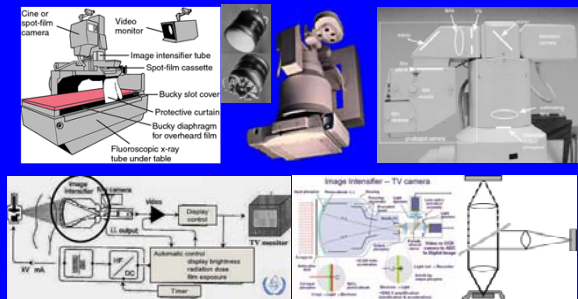
SB1807 – AAPM - 9 © S. Balter 2018

### Analog Interventional Systems



SB1807 – AAPM - 12 © S. Balter 2018

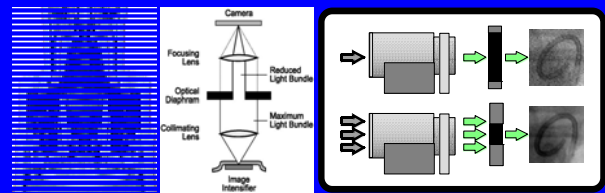
Image Intensifier support technology



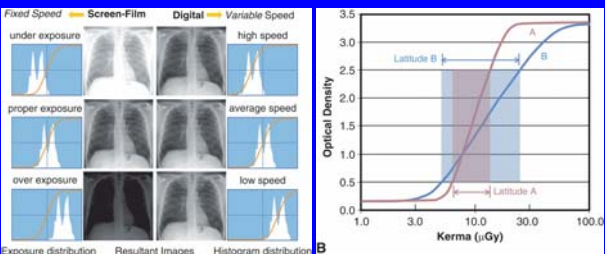
Reproducibility requirements



Optical control of dose-rate



Film - Digital



QA needs c 1975

- Generators had open loop controls
  - Images stored on direct or indirect photographic film
  - Dose rate limits / 5 minute timer
- Minimum HVL
  - Filters could and did fall out of collimator
- Beam confinement
  - Spot film field size > Image intensifier input size
- Image intensifier
  - Known deterioration over time
  - Spatial resolution
    - Defocusing and gas had strong influences on MTF
    - Influence of stray magnetic fields.
  - Contrast resolution
    - Gas buildup in image intensifier
    - Dust, etc. along optical chain
  - Automatic dose rate control (optical sensor)



Image intensifiers were unstable

- Photocathode efficiency declines over time
- Optical diaphragms used to set dose rates.
  - If full aperture for fluoro, then change II
- Spatial resolution and distortion limits
  - Distortion due to changes in environment
  - Electronic focus in II
  - Optical lenses in output path
- Contrast sensitivity decreases over time
  - Internal: gas, defocused electrons.
  - External: dirt build up in optical path
  - Vingetting in electro/optical path elements

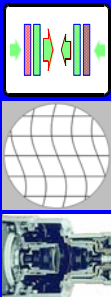
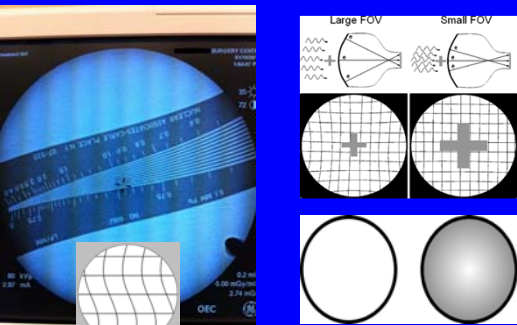




Image intensifier distortions



SB1807 - AAPM - 19

© S. Balter 2018

AAPM Report 4 (1977)

BASIC QUALITY CONTROL  
IN DIAGNOSTIC RADIOLOGY

AAPM REPORT No. 4

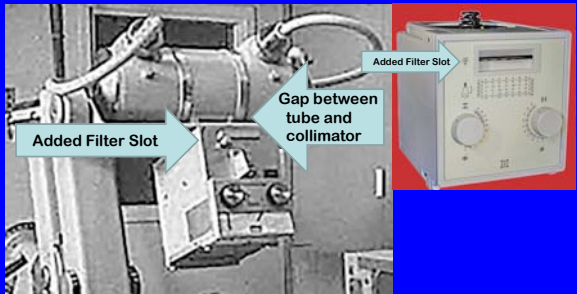
Diagnostic Radiology Committee  
Task Force on Quality Assurance Protocol  
November 1977

This document is designed to offer assistance and guidance to a radiologic technologist implementing and operating a quality assurance program in diagnostic radiology. It is designed for implementation at any level of service from a single unit that is infrequently operated to a large number of units operating at maximum capacity in a large institution. The equipment and test tools described in the protocol are simple, relatively inexpensive and easy to procure from several suppliers.

SB1807 - AAPM - 22

© S. Balter 2018

HVL: Filters did fall out of collimator



SB1807 - AAPM - 20

© S. Balter 2018

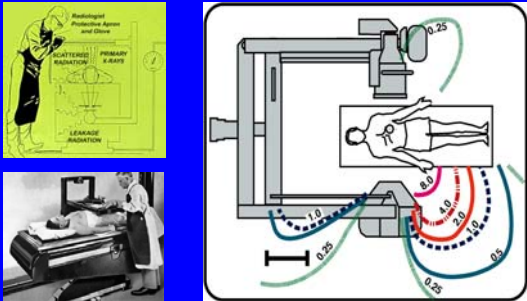
AAPM Report 4 (1977) Contents

- IV. Quality Assurance Tests
  - A. Film Processor Monitoring
  - B. Overload Protective Circuit Test
  - C. Exposure Time
  - D. mAs Reciprocity
  - E. Peak Tube Potential - kVp
  - F. X-Ray Output and Beam Quality
  - G. Light/X-Ray Field Congruence
  - H. Automatic Collimator Field Size
  - I. Fluoroscopic Collimator Field Size
  - J. Grid Alignment
  - K. Bucky Grid Centering
  - L. Focal Spot Size
  - M. Automatic Exposure Termination
  - N. Optical System Focus
  - O. Automatic Brightness Control
  - P. Geometric Tomography
  - Q. Cassettes: Speed, Film Contact

SB1807 - AAPM - 23

© S. Balter 2018

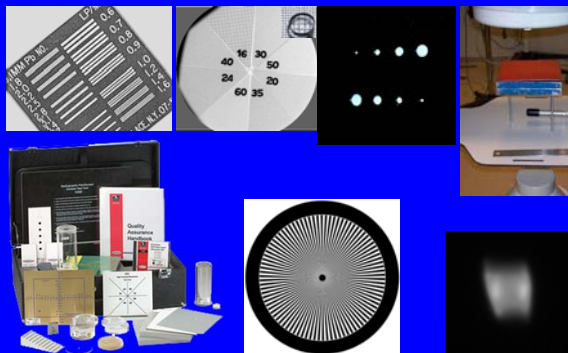
Stray radiation measurements needed



SB1807 - AAPM - 21

© S. Balter 2018

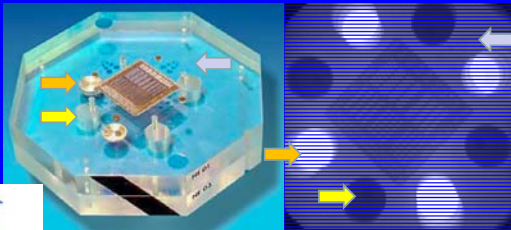
Some available tools c late 1970s



SB1807 - AAPM - 24

© S. Balter 2018

NEMA XR-21 Phantom (2000)



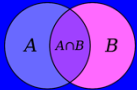
Standard withdrawn 2017  
(limited applicability to FP)

SB1807 – AAPM - 25

© S. Balter 2018

Regulations do not assure Best Practices !

- Necessary initial testing
  - Comprehensive acceptance testing
  - Post commissioning testing
- Unnecessary periodic tests
  - Half-Value-Layer
  - Quantitative scatter measurements
- Missing from most current regulations
  - Detector uniformity
  - Accuracy of integrated radiation indicators
  - Output matrix for the most common procedure
  - Protocol review for all (common) procedures for each system



SB1807 – AAPM - 28

© S. Balter 2018

Little has changed

NYS Guide 2004

- Standard output data
- Exposure rates
- Collimator
- Fluoro 5 min timer
- Half-value-layer
- KV and mA accuracy
- Spatial resolution
- Low contrast

AAPM Report 4 (1977)

IV.	Quality Assurance Tests
A.	Film Processor Monitoring
B.	Overload Protective Circuit Test
C.	Exposure Time
D.	mAs Reciprocity
E.	Peak Tube Potential - kVp
F.	X-Ray Output and Beam Quality
G.	Light/X-Ray Field Congruence
H.	Automatic Collimator Field Size
I.	Fluoroscopic Collimator Field Size
J.	Grid Alignment
K.	Bucky Grid Centering
L.	Focal Spot Size
M.	Automatic Exposure Termination
N.	Optical System Focus
O.	Automatic Brightness Control
P.	Geometric Tomography
Q.	Cassettes: Speed, Film Contact

SB1807 – AAPM - 26

© S. Balter 2018

Current and future IEC Standards

Required by current IEC standards in IFU

- Scatter radiation fields
- Outputs under standard test conditions
- Accuracy tolerances (may have regulatory impact)

Expected in future IEC standards

- AAPM TG 190 basis for verifying radiation displays
- NEMA XR-27 implementation – including protocol auditing
- Real time skin dose maps – including calibration protocol
- Tools for reject and repeat analysis
- Physicist level test procedures for use in a hospital
  - Associated test tools (may come with system)
  - Nominal results of testing

SB1807 – AAPM - 29

© S. Balter 2018

Little may change

NYS Guide 2004

- Standard output data
- Fluoro exposure rates  
acquisition not mentioned
- Collimator
- Fluoro 5 min timer
- Half-value-layer
- KV and mA accuracy
- Spatial resolution
- Low contrast

NYC Proposal 2017

- Standard output data
- Fluoro exposure rates  
acquisition not mentioned
- Collimator
- Fluoro 5 min timer
- Half-value-layer
- KV and mA accuracy
- Spatial resolution
- Low contrast
- Monitor performance
- Radiation protocols

SB1807 – AAPM - 27

© S. Balter 2018

My timeline review ends when digital fluoro arrives.

- Digital Video
- Digital Image Storage
- Digital Subtraction Angiography



SB1807 – AAPM - 30

© S. Balter 2018