

PRESENTER

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- Loma Linda University Health is a University/Medical Center (Level 1 trauma center)
 Includes 6 haspitals in three cities with 1,045 licensed beds
 University includes schools of medicine, dentistry, pharmacy, nursing, allied health
 professions, public health, religion, behavioral health with over 1500 faculty members
 Over 16,000 employees
 Campus Transformation Project with new adult and children's hospitals
 17 floors; 320 adult beds/128 children's beds
 Approximately 1 million square feet constructed with ability to withstand earthquakes
 (126 base isolators) and will be most seismically sophisticated building in North
 America
 Tallest building in San Bernardino County
 Heaviest per square fool building in North America (over 48 lbs of steel/square foot);
 more steel than Eiffel Tower
 Comparison of the term of term of the term of the term of term of the term of term of the term of the term of the term of term of term of term of the term of the term of term of term of term of term of the term of term of the term of term of

LEARNING OBJECTIVES

- Review NRC and DOT regulations applicable to the following:
 - Training and certification of personnel who package/ transport radioactive material
 - Classification of radioactive material
 - Special vs. Normal form
 - Quantities
 - Packaging of radioactive material
- Labeling and marking of radioactive material packages
- Transportation of radioactive material
- Radiation level limits and contamination control
- Receipt and opening of radioactive material packages

OUTLINE – PART 1

- Regulations and Guidance
- Definitions
- Enforcement: Assessments and Fines
- Training
- General Information
- Quantities
- Packaging
- Markings
- Labeling
- Shipping Papers

OUTLINE – PART 2

- Emergency Response Information
- Contamination Limits/Radiation Level Limits
- Placards
- Security and Safety Plans
- Incident Reporting
- Package Receipt
- Practical Application
- Conclusion
- Sample Questions



REGULATIONS/GUIDANCE

- 10 CFR 71: Packaging and Transportation of Radioactive Materials (NRC)
- 49 CFR 100 185: Hazardous Materials Regulations (DOT)
- 10 CFR 20: Standards for Protection Against Radiation (NRC)
- For Agreement States, may also be some State regulations (California – refers to 10 CFR 71)

PACKAGING AND TRANSPORTATION OF RADIOACTIVE MATERIALS (10CFR71)

- Purpose and Scope:
 - Apply to any licensee authorized to receive, possess, use, or transfer licensed material if licensee delivers material to a carrier, transports the material outside the site of usage listed on the license, or transports on public highways
 - Requirements for packaging, preparation for shipment, and transportation
 - Procedures and standards for NRC approval of packaging Shipping procedures for fissile material and material > Type <u>A quantities (Type B)</u>
 - IN ADDITION TO, not in place of, other regulations and requirements

PACKAGING AND TRANSPORTATION OF RADIOACTIVE MATERIALS (10CFR71)

- Subpart A General Provisions Incorporates applicable DOT Regulations
 Subpart B Exemptions
 Licensee exempt from the requirements for this part (IOCFR71) it:

 Exempt quantity or consignment
 Incore exempt from the requirements for this part (IOCFR71) except for DOT requirements if or this part (IOCFR71) except for DOT requirements if or this part (IOCFR71) except for DOT requirements for this part (IOCFR71) except for DOT requirements in or more than Type A quantity
 Package contains no more than Type A quantity
 Package contains no more than Type A quantity
 Subpart C General License (packages)
 Subpart D Application for package approval
 Subpart F Package, Special Form, and ISA-III Tests
 Subpart F Package, Special Form, and ISA-III Tests
 Subpart F Querting Controls and Procedures
 Subpart H Quality Assurance
 Appendix A Determination of A1 and A2; Exempt Quantities (same as DOT)

HAZARDOUS MATERIALS REGULATIONS (49CFR 100-185)

• Applicability (§172.3):

- Each person who offers a hazardous material for transportation
- Each carrier by air, highway, rail, or water who transports hazardous material



HAZARDOUS MATERIALS REGULATIONS (49CFR PARTS 105, 107, 109, 110, 130)

- Subchapter A Hazardous Materials and Oil Transportation Part 105 – Hazardous Materials Program Definitions and General Procedures
- Part 106 Rulemaking Procedures
- Part 107 Hazardous Materials Program Procedures

- Subpart G Registration of Persons Who Offer or Transport Hazardous Materials (HRCQ)
 Part 109 Department of Transportation of Hazardous Material Procedural Regulations
 Part 110 Hazardous Materials Public Sector Training and Planning Grants Subchapter B – Oil Transportation
- Part 130 Oil Spill Prevention and Response Plans

HAZARDOUS MATERIALS REGULATIONS (49 CFR PART 171)

Subchapter C – Hazardous Materials Regulations
 Part 171 – General Information, Regulations, and Definitions

- Part 17 General Intormation, Regulations, and Definitions
 Subpart A Applicability, General Requirements, and North American Shipments
 Subpart B Incident Reporting, Notification (and registration for carriers of HRCQ or quantities requiring placards) (§171.15, 16)
 Subpart C Authorization and Requirements for the Use of International Transport Standards and Regulations

HAZARDOUS MATERIALS REGULATIONS (49 CFR PART 172)

- Part 172 Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, Training Requirements, and Security Plans
 - Subpart A General
 - Subpart B Table of Hazardous Materials and Special Provisions
 - Subpart C Shipping Papers
 Subpart D Marking

 - Subpart E Labeling (§172.400 407; 172.436 441)
 - Subpart F Placarding (\$172.500 519; 172.526; Appendices B & C Trefoil symbol/Dimensional Specifications)
 - Subpart G Emergency Response Information
 - Subpart H Training
- Subpart I Safety and Security Plans Appendix A to §172.101 – List of Hazardous Substances and Reportable
- Quantities

HAZARDOUS MATERIALS REGULATIONS (49 CFR PART 173)

art 173 – Shippers – General Requirements for Shipments and Packagings Subpart A – General • Part 173 – Ship

- part A General in general the Hazardous Materials Regulations (HMR) contained in this subchapter are based on the UN Recommendations and are consistent with international regulations issued by the International Civi Aviation Organization (ICAO) and the International Maritime Organization (IMOC Code). However the HMR are not consistent in all respects with the UN Recommendations, the ICAO Technical Instructions or the IMBC Code, and compliance with the HMR will not guarantee acceptance by regulatory hodes usuble of the United States
- Subpart B Preparation of Hazardous Materials for Transportation

- Subpart B Meparation of Hazardous Materials for Iransportation Subpart D Definitions, Classification and Packaging for Class 1 Subpart D Definitions, Classification, Packing Group Asignments and Exceptions for Hazardous Materials Other than Class 1 and Class 7 Subpart E Non-bulk Packaging for Hazardous Materials Subpart F Bulk Packaging for Hazardous Materials Other than Class 1 and Class 7

- Subpart G Gases; Preparation and Packaging Subpart H [Reserved] Subpart I Class 7 (Radioactive) Materials

HAZARDOUS MATERIALS REGULATIONS (49 CFR PART 174, 175, 176)

• Part 174 - Carriage by Rail

- Subpart A General Requirements
 Subpart B General Aparling Requirements
 Subpart C General Handling and Loading Requirements
 Subpart D Handling of Placarded Rail Cars, Transport Vehicles and Freight
 Containers
- Subpart K Detailed Requirements for Class 7 (Radioactive) Materials
- Part 175 Carriage by Aircraft

- Part 175 Carriage by Vessel
 Subpart A General Operating Requirements
 Subpart D General Andling Requirements
 Subpart D General Segregation Requirements
 Subpart D General Segregation Requirements

 - $\label{eq:subpart} \begin{array}{l} \mathsf{Subpart} \ \mathsf{E} \mathsf{Special} \ \mathsf{Requirements} \ \mathsf{for} \ \mathsf{Transport} \ \mathsf{Vehicles} \ \mathsf{Loaded} \ \mathsf{with} \\ \mathsf{Hazardous} \ \mathsf{Materials} \end{array}$

 - Subpart F Special Requirements for Barges Subpart M Detailed Requirements for Radioactive Materials

HAZARDOUS MATERIALS REGULATIONS (49 CFR PART 177-180)

- Part 177 Carriage by Public Highway (and parts 390-397)
 Parts 390 397 includes driving and parking rules for radioactive materials (placarded vehicles)
 Consideration of route, accident rates, transit time, population density, etc.
 HRCQ must be transported over "preferred routes" which are interstate system highways without designated alternative State routes or State-designated routes, etc.
- Part 178 Specifications for Packagings
- Part 179 Specifications for Tank Cars
- Part 180 Continuing Qualification and Maintenance of Packagings

STANDARDS FOR PROTECTION AGAINST RADIATION (10CFR20)

 Package Opening Procedures Incident Notifications

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

- Worldwide
- Represents most major scheduled airlines
- Airline safety
- Dangerous Goods Regulations manual
- Standard recognized by airlines
- FedEx

INTERNATIONAL CIVIL AVIATION ORGANIZATION (ICAO)

- UN body which focuses on international harmonization of civil aviation regulations
- Codes used for "official" purposes such as air traffic control



INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA)

- Regulations for the Safe Transport of Radioactive Material (2018)
- Apply to transport by all modes; including transport incidental to the use of RAM
- Includes design, manufacture, maintenance, repair of packaging; preparation, consigning, loading, carriage, unloading and receipt of RAM and packages
- Same exemptions as DOT/NRC and
- RAM in or on a person who is transported for medical treatment due to accidental or deliberate intake or to contamination
- RAM in consumer products that have regulatory approval

AND NOW...

- Review important topics that relate to what we typically do with radioactive materials
- Focus on HMR (Hazardous Materials Regulations)
- Some NRC requirements
- Won't cover fissile, HRCQ, bulk packages



DEFINITIONS (§173.403, 10CFR71)

 A_1 – Maximum activity of special form material permitted in a type A package (§173.435 Table of A1 and A2 values)

- * A_2 Maximum activity of material <u>other than special form, LSA, and SCO</u> permitted in a type A package (§ 173.435 Table of A₁ and A₂ values)
- Acting Knowingly Acting or failing to act while having actual knowledge of the facts giving rise to the violation or having the knowledge that a reasonable person acting in the same circumstances and exercising due care would have had.
- Certificate of Compliance Certificate issued by the NRC under Subpart D that approves the design of a package for transport of RAM (Type B/fissile)
- Closed Transport Vehicle Vehicle with a securely attached exterior enclosure that during normal transportation restricts the access of unauthorized persons to the cargo space containing class 7 materials. May be temporary or permanent; or see-through. Must limit access from top, sides, and bottom.

Competent Authority – National agency that is responsible (under national law) for control or regulation of some aspects of hazardous materials transportation • Competent Authority approval required for: • Special form radioactive material • Low dispersible radioactive material • Fissile material

- Low dispersible radioactive material Fissile material Packages containing 5:0.1 kg uranium hexafluoride Packages containing fissile material (unless excepted) Type B(U) and B(M) packages (unilateral/multilateral) Type C packages (small amounts of high activity RAM transported by aircraft can survive more severe transport incidents/accidents not required by transport regulations) Special arrangements Calculation of A and exempt limits not listed in tables Etc.

Consignment – Each shipment of package or groups of packages or load of RAM offered by shipper for transport in the same shipment

DEFINITIONS (§173.403, 10CFR71)

Containment System – Assembly of components of packaging intended to retain RAM during transport

 Contamination – Presence of RAM greater than allowable limits

- Fixed: Contamination that cannot be removed from the surface
- Von-fixed: Contamination that can be removed from the surface during normal conditions of transport
 Non-fixed: Contamination that can be removed from the surface during normal conditions of transport

Conveyance

- <u>Public highways/rail</u>: Any transport vehicle or large freight container
 <u>Water</u>: Any vessel, hold, compartment, defined deck area, including any transport vehicle on board

• Air: Any aircraft

DEFINITIONS (§173.403, 10CFR71)

• Excepted – Excepted from specific DOT requirements – NOT EXEMPT

- Exclusive Use Sole use by a single consignor of a conveyance for which all initial, intermediate, and final loading and unloading are carried out in accordance with the direction of the consignor or consignee.
- consignee.
 Consignor must ensure that any loading or unloading is performed by personnel having radiological training and appropriate resources for safe handling.
 Consignor must have specific written instructions for maintenance of exclusive use shipment controls and include them with the shipping paper information provided to the carrier

• Fissile Material – U-233, U-235, Pu-239, Pu-241 or any combination

• HMR – Hazardous Materials Regulations; 49CFR171 – 180

- HRCQ Highway Route Controlled Quantity
- 3,000 x A₁ for special form,
- 3,000 x A₂ for normal form; OR
- 27,000 Ci whichever is LESS
- Hazardous Substance Listed in Appendix A to §172.101 (RQ); has a quantity in one package ≥ RQ; sum of fractions for mixture of radionuclides exceeds unity
- Hazardous Waste Any material that requires a Hazardous Waste Manifest

DEFINITIONS (§173.403, 10CFR71)

- Hazmat Employee A person who is: Employed full-lime, part time, temporary by a hazmat employer and who directly affects hazardous materials safety Loads, unloads, or handles hazmat
- Designs, manufactures, fabricates, inspects, marks, maintains, reconditions, repairs, tests a package, container, component Prepares hazmarf for transportation
 Responsible for safety of transporting hazmat

- Operates a vehicle transporting hazmat

- Hazmat Employer A person who:
 Is self-employed or employs or uses at least one hazmat employee (includes government departments, agencies, etc.)
 Transports hazardous materials in commerce
- Irunsports nazaraous materials in commerce
 Causes hazardous materials to be transported in commerce
 Designs, manufactures, fobicates, inspects, marks, maintains, reconditions, repairs or
 tests a package, container or component that is represented, marked, certified, or
 sold by that person as qualified for use in transporting hazardous materials in
 commerce

DEFINITIONS (§173.403, 10CFR71)

 $\label{eq:limited} \mbox{Limited Quantity} - \mbox{Quantity} of RAM not exceeding package limits specified in §173.425 and conforming with requirements in §173.421$

- Low Specific Activity (LSA) RAM with limited specific activity which is non-fissile (or is excepted under § 173.453 exceptions to fissile material) and meets descriptions/activities. PROBALLY NOT IMPORTANT UNLESS YOU HAVE YOUR OWN TRANSPORTATION PROGRAM!
- Classification depends upon specific activity and whether solid/liquid, possibility of leaching, etc.
- Low Toxicity Alpha Emitters Natural uranium, depleted uranium, natural thorium, U-235, U-238, Th-232, Th-228, Th-230 when contained in ares or physical or chemical concentrates or tailings or alpha emitters with $T_{\rm I/2}$ < 10 days
- Normal Form RAM not demonstrated to be Special Form
- PHMSA Pipeline and Hazardous Materials Safety Administration

- Package Packaging together with radioactive contents as presented for transport (Excepted, Industrial, Type A, Type B, etc.)
- Packaging Assembly of components necessary to ensure compliance with packaging requirements.
- Radiation Level Radiation dose-equivalent rate in mSv/hr or mrem/hr. Sum of all dose-equivalent rates from all types of ionizing radiation present



DEFINITIONS (§173.403, 10CFR71)

- Special Form Radioactive Material Radioactive material that is: • A single solid piece or contained in a sealed capsule that can only be opened by destroying the capsule
- Has at least one dimension not less than 5 mm (0.2 in)
 Satisfies testing requirements of § 173.469 (IAEA, DOT, NRC)
 Certified as special form sources have been tested to demonstrate
 compliance with testing requirements
 ANSI classification
 Registry of Radioactive Sealed Sources and Devices (Safety Evaluation)

RADIOACTIVE SOURCE CERTIFICATE Order Biogr. Rept. Sources Vit (TruaV) Order Munder: 74437416 Gelf Classification: 9702313 Rudiorat-Bior Ormanium/Californ-68 Annannt Half Life: 271 davis

- Specific Activity Activity of radionuclide per unit mass of that nuclide
- Surface Contaminated Object a solid object that is not itself RAM but which has RAM distributed on any of its surfaces • SCO-I/SCO-II classification depends upon fixed and non-fixed contamination
- Transport Index a dimensionless number placed on the label to designate the degree of control to be exercised during transport.
 Number determined by multiplying the maximum radiation level in mSv/hr at 1 meter from the external surface of the package by 100 (EQUALS mrem/hr @ 1 m)
- Type A Quantity Quantity of RAM which does not exceed the applicable "A" value
- Type B Quantity Quantity of RAM greater than a Type A quantity



NRC: DELIBERATE MISCONDUCT

• 10CFR71.8

- Deliberate misconduct means an intentional act or omission that the person knows
- Cause a licensee, certificate holder, etc., to be in violation of any rule, regulation, order, etc.
- Constitutes a violation of a requirement, procedure, instruction, etc.
- Subject to enforcement action in accordance with procedures in 10CFR2, Subpart B (Procedure for Imposing Requirements by Order, or for Modification, Suspension, or Revocation of a License, or for Imposing Civil Penalties)

DOT: ACTING KNOWINGLY (§107.329, 333)

- For a person who knowingly violates Federal hazmat transportation law (etc.): OR
 For a person who knowingly violates regulations/ orders/special permits, etc., applicable to design, manufacture, fabrication, inspection, marking, maintenance, reconditioning, repair or testing, and sells items as qualified.
 \$78.37.6 for each violation singuistic substratic destruction of property.
 \$47.1 for violations related to training

- Criminal penalties for a person who knowingly, willfully, or recklessly violates a requirement of the Federal hazmat transportation law (etc.): Fined under USC Title IS: OR Imprisoned for 5 S years (\$ 10 years for release of hazmat that results in death or bodily injury) OR BOTH
- May take into consideration other factors such as ability to pay, effect on business, etc.



CIVIL PENALTIES (PHMSA) (APPENDIX A TO SUBPART D OF PART 107)

Violation	
Failure to provide initial training	\$1,000 - \$1,500 for each area of training
Failure to create and maintain training records	\$600 - \$1,000
Placing a label that understates the proper label category	\$6,200
Offering materials as LQ without meeting requirements for LQ	\$8,000
Offering a package that exceeds permitted radiation level or TI	\$12,500
Offering materials for transport under exceptions for instruments and articles without meeting requirements	\$6,200 to \$12,500
Offering in excess of Type A quantity in Type A package	\$15,000





WHO MUST BE TRAINED? (49CFR172.704)

• Each person who:

- Offers a hazardous material for transportation
- Each carrier who transports a hazardous material
- Performs any function subject to the requirements of Subchapter C (parts 171 180)

WHO TRAINS?

- Employer shall ensure that employees are trained in accordance with regulations.
- The employer is responsible for the compliance with the applicable regulations and to thoroughly instruct each hazmat employee!
- Hazmat employee may not perform any function (subject to these regulations) unless instructed appropriately
- Training may be provided by the employer or other public/private source
 - (Employers will still be responsible for training on company-specific policies/procedures)
- Employer shall ensure that hazmat employees are tested (by appropriate means)

TRAINING PROGRAM (49CFR172.700)

- Systematic program that ensures each hazmat employee: Is familiar with the general provisions of regulations
- Is able to recognize and identify hazardous materials
- Has knowledge of specific requirements in the regulations applicable to functions performed
- Has knowledge of emergency response information
- Has knowledge of self-protection measures
- Has knowledge of accident prevention methods and procedures

TRAINING CONTENT (49CFR172.704)

<u>General awareness/familiarization</u>
 Familiarity with requirements of regulations
 Recognize and identify hazardous materials
 Signage, labels, SDS

- Include general radiation safety (e.g., ALARA)
- Function-specific training
- Safety training
- Emergency response information
 Measures to protect employee from hazards associated with hazardous materials encountered in workplace including specific protection measures that have been implemented Methods and procedures to avoid accidents
- <u>Security awareness</u>
 - Security risks associated with transportation and methods designed to enhance transportation security How to recognize and respond to possible security threats
 - TRAINING CONTENT (49CFR172.704)

- In-depth security training for each hazmat employee of a person required to have a security plan (e.g., HRCQ) Who handles hazardous materials covered by the plan Who performs a regulated function related to the materials covered by the plan
 - Who is responsible for the implementation of the plan
- Who is responsible for the implementation on the plan
 And should include:
 Company security objectives
 Organizational security structure
 Specific security actives and responsibilities for each employee
 Specific actions to be taken by each employee in the event of a security breach
- Other training may satisfy some/all of training required such as: OSHA, EPA, etc., control and an international required sourcitation programs required by OSHA
 Training required by OSHA
 Training required by OSHA
 Training required by OSHA
 CR32 (Physical protection of category 1 and category 2 quantifies of radioactive material)
 Must still cover all required components

TRAINING FREQUENCY (49CFR172.704)

Initial:

- May perform job functions prior to training IF directly supervised by a trained employee
- Training must be completed within 90 days of hire or change in job duties
- Recurrent:
- At least <u>every three years</u> For in-depth security training, at least every three years or if the security plan changes (within 90 days of change)
- Relevant training from a previous employer or other source may be used provided a current record of training is obtained from that source
- Each hazmat employer is responsible for compliance with the regulatory requirements WHETHER OR NOT training has been completed

TRAINING RECORDS (49CFR172.704)

- Records must include current training and the preceding three years for length of employment and at least 90 days after
- Training records must be made available upon request to an authorized DOT official or entity granted authority to enforce HMR
- · Records to include:
- Kecords to include:

 Name

 Most recent training completion date

 Description, copy, location of training materials

 Name and address of person providing training

 Certification that the employee has been trained and tested
- This notice certifies that the individual(s) on the attached ist attended and successfully completed the "Department of Transportation Regulations for Shipping of Radioactive Materials" training on May 24, 2019. This course, in addition to site specific requirements and safety training, meets the DOT training requirement as specified on 49CFR12.2014.

This certificate is valid until May 24, 2022. Retraining and recertification will be required at that time.



APPLICABILITY TO RAM (49CFR173.401)

• Does NOT apply to:

- RAM produced, used, transported, or stored in an establishment EXCEPT during the course of transportation, including storage in transportation
- RAM that has been implanted or incorporated into, and are still in, a person or live
 animal for diagnosis or treatment
- RAM that is an integral part of the means of transportation
- Natural material and ores containing naturally occurring RAM which are either in their natural state or which have only been processed for purposes other than for extraction of radionuclides and which are not intended to be processed for the use of the radionuclides; provided the activity concentration does not exceed the exempt material activity concentration (§ 173.436)
- Non-radioactive solid objects with radioactive substances present on any surfaces in quantities not exceeding the threshold limits for contamination (§ 173.403)

DOT HAZARDOUS MATERIALS CLASSES					
DOT Hazard Class	Description				
1	Explosives				
2	Gases				
3	Flammable liquids				
4	Flammable solids, spontaneously combustible materials, materials that are dangerous when wet				
5	Oxidizers and organic peroxides				
6	Poisons and etiologic (infectious) materials				
7	Radioactive Material				
8	Corrosives				
9	Miscellaneous				



CLASSIFICATION OF MATERIAL HAVING MORE THAN ONE HAZARD (§173.2a)

- In general, materials having more than one hazard are classed according to the highest applicable hazard class in the following order:
 - 1. Class 7 (other than LQ and UN3507- uranium hexafluoride...)

 - Division 2.3 (poisonous gases)
 Division 2.1 (flammable gases)
 - 4. Division 2.2 (nonflammable gases)
 - 5. Division 6.1 (poisonous liquids), poisonous by inhalation only
 - 6. Division 4.2 (pyrophoric)
 - 7. Division 4.1 (self-reactive)
 - 8. Class 3 (flammable liquids)
 9. Etc...

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	-				20	haging Th sea	_	Quantity limitation (see W173_27 and 175_76)		Ĩ
Hecordous materials descriptions and proper shock whipping sames	class or Distance	Numbers	1.000	Arro 140		. 55		Pessenger sircraft aircraft.rull only	-	
Redisactive material excepted package articles manufactured from natural uranium prolepieted pranium prinatural thorium		10,000	hone		422, 426	426 426	425		Ì.	
Redroactive material, excepted package-empty packaging		Carloss D	Enist		422, 428	A22 A28	422		r	Γ
Redroactive material: excepted package- instruments or articles		082571	NUT		422, 434	422			r	Г
Redisactive material: excepted package-imited scientify of material		042510	hore	364	421, 422	425. 422	421.		r	Т
Redreactive material, low specific activity (LSA-0 your fissile or fissile excepted		UNCOVIC	7	A56.75	421.422	427	427		r	Τ.
Reduce traterial, low specific activity (LSA-1) over Assile or Assile excented		UN0021	7	A54, T3 174, W	421.422	627	427		2	T,
Reduce the nuterial, low specific activity (5A-10 pair disale or disale anopted	1	UN0022	7	AM, T3 104, W1	421, 422,	427	417		r	Γ,
Relisative nuteral surface conternated stants (SCD-1 arSCD-0, non-fissile ar fissile available)		UN2YO	ľ	40	421, 433. 428	417	417		r.	Γ
Redisactive material, transported under special prrangement, non fissile or fissile excepted	1	042919	2	434, 131		T	T		r	1
Redisactive material, transported under special programment, Roslie		uN0001	?	434,131					r	1
Rafinative naterial Type Loachage finite non- special form		-ACCO	ľ	#14. 10 ¹ 10 ¹	d11	417	417		r.	1
Reducelive material. Type A package non-grecial form, non-fissile or fissile excepted	2	uncers	7	#34, 947 949	Paine	415. 416.	415. 418. 419		r.	1
Redouctive material: Type Apachage, special form over Rosle or Rosle excepted		-ACCES	2	434, mT		41L 476	415. 476		r.	
Reduentive material: Type A package, special form, fissile		UNCOLD 1	7	434, 617	45.0	412. 476	413, 476		r.	1
Redisactive material Type BOM package, fissile		00000	7		45.0	417	417		r	Ŀ
Redroactive material: type 80M package non droale or ficule accepted		1002017	1	40		#16	476		r	1
Redisective material: type BUI package, fissile		UNCOUR	1	40	eis	e17	e17		r	1
Redractive material: type BUI package non fissie pr fissie excepted		1902716	1	40		876	476		r	1
Radicactive nuterial, uranium texafluoride non disole or disole encepted	1	0.0201	2.61		423	430. 427	435. 437		1	;
Relisative naterial scanium levaluancie. Rolle	-	LAQ1073	7.63	-	41.5	411.	417.			H





















EXEMPT QUANTITIES (GENERAL VALUES - §173.433, TABLE 8) Activity concentrations/activity limits for radioactive material that					
IS EXEIVIT	Activity co	ncentration	Activity limits for exempt		
Radioactive contents	(Bq/g)	(Ci/g)	(Bq)	(Ci)	
Beta or gamma only	1 x 10 ¹	2.7 x 10 ⁻¹⁰	1 x 104	2.7 x 10 ⁻⁷	
Alpha (no neutron emitters)	1 x 10 ⁻¹	2.7 x 10 ⁻¹²	1 x 10 ³	2.7 x 10 ⁻⁸	
Neutron emitters or no relevant data	1 x 10-1	2.7 x 10 ⁻¹²	1 x 10 ³	2.7 x 10 ⁻⁸	
Table with limits for	Table with limits for individual radionuclides found in §173.436				
The SI quantities are th prov	e regulatory vided for co	r limits; conv nvenience	rentional uni	ts are	



73.436 - Exempt r	naterial activity or	incentrations and exem	of consignment activity	limits for radionuclides	
	and the desired and	incente and the state	the county interest of the	interest for the second second	50. T
a Table of Exempt material ac	study concentrations and e	sengt consignment activity ands it	or radionucides is as follows		
Syndrol of salismucidal	Tement and atoms: mander	Activity concentration for exempt material (those)	Activity concentration for exempt material (Crig)	 Activity limit to exempt consignment (th) 	Achily institutement conservent (Ci)
Ac-225	Actmun (99)	1.0 < 10*	274 124	10+10	2.7 x 101
Ac-221		1.0 × 10	2.7 + 12-1	1.0 + 10*	2.7 = 10-1
Ac 228		1.0 × 107	27+12-1	1.0 + 10	2.7 x 10+
Ag-125	Silver (47)	3.0 < 30*	27+10*	10+10	2.7 + 10-
Ap 100m (b)		1.0 × 10*	2.7 = 12-1	1.0+10	27+10+
Ap-110H		1.0 × 10*	27×10+	1.0 + 10*	2.7 x 10+
Ap-111		18×10	27+10+	1.0+10	27+10+
A-25	Auronum (13)	1.0 × 10*	27+12+	10+10	2.7 + 10+
Am 241	Americano (SII)	1.0	2.7 + 10 -	10+10-	27+10+
Am-242m (b)		1.0	2.7 × 10-	1.0 + 10	2.7 × 10-
Am 243 (b)	2 D	1.0	2.7 + 10-	1.0 + 10*	2.7 + 10*
Ar-37	Argon (16)	1.0 × 10	23'x 10+	1.0+10	2,7 + 10+
Ac-29		1.0×10	2.7 < 10+	1.0 + 10	2.7 + 101
A/-41		1.E x 10*	2.7 + 10+	10+10	2.7 + 10+
Au-72	Americ (33)	1.0 × 10*	2.7 + 10 *	1.0 + 10*	2.7 + 10+
Au-73		10×10*	27 + 10 -	1.0 + 10	2.7 x 10-1
Au-74	21 D	1.0 + 10*	27+12~	1.0 + 10	2.7 + 101
Ab-76		1.0 + 10*	2.7 + 10+	1.0 + 10	2.7 + 10+
Au-77		1.0 + 10*	2.7 = 10 =	1.0 + 10-	2.7 + 10+
A6-211	Astable (85)	1.0 + 107	27×10+	1.0 + 10	2.7 + 10+
Au-193	CONT/78	18×10*	2.7 + 10 *	1.0 + 10	2.7 + 10+
Ap-154		7.0 + 10*	2.7 × 10+	1.0 + 10	2.7 + 10+
Ap-195		1.0 + 10*	27.+ 10+	10+10	2.7 + 10-
Ap 198		1.0 < 10 ⁴	2.7 + 10*	1.0 + 10	2.7 = 10*

LIMITED QUANTITIES (§173.425, TABLE 4)

Nature of contents	instrument or article ¹	Package limits ¹	package limits ¹
Solids:			
Special form	10-2 A ₁	A	10-3 A ₁
Normal form	10 ⁻² A ₂	A ₂	10 ⁻² A ₂
Liquids:			
Tritiated water:			
<0.0037 TBq/L (0.1 Ci/L)			37 TBq (1,000 Ci
0.0037 TBq to 0.037 TBq/L (0.1 Ci to 1.0 Ci/L)			3.7 TBq (100 Ci)
>0.037 TBq/L (1.0 Ci/L)			0.037 TBq (1.0 Ci
Other liquids	10 ⁻³ A ₂	10 ⁻¹ A ₂	10 ⁻⁴ A ₂
Gases:			
Tritium ²	2x10-2 A2	2x10-1 A2	2x10 ⁻² A ₂
Special form	10 ⁻³ A ₁	10 ⁻² A ₁	10 ⁻³ A ₁
Normal form	10-3 A ₂	10-2 A ₂	10 ⁻³ A ₂
1 Frankland at 1991 and 1997 at 1997 at			



		۹,	A ₂	
Radioactive contents	(TBq)	(Ci)	(TBq)	(Ci)
Beta or gamma only	1 x 10 ⁻¹	2.7 x 10 ⁰	2 x 10 ⁻²	5.4 x 10-1
Alpha emitters and no beta, gamma, neutron	2 x 10 ⁻¹	5.4 x 10°	9 x 10 ⁻⁵	2.4 x 10 ⁻³
Alpha emitters with beta or gamma	1 x 10 ⁻¹	2.7 x 10°		
Neutron emitting or no relevant data available	1 x 10 ⁻³	2.7 x 10 ⁻²	9 x 10 ⁻⁵	2.4 x 10 ⁻³



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Symbol of radionuclide	Element and alomic number	A, (TRg)		AL (TER)	A: (0)*	(Thoma	iCaint .
Ac-225 (a)	Actinum (85)	8.0 × 10 ⁻¹	2.2×10^{12}	60+10-	1.6 × 101	2.1 × 10*	5.8 × 10*
hc-227 (a)		9.0 × 10 ·	2.4 = 10*	9.0 + 10 -	2.4 × 10+	2.7	7.2 × 10°
Ac-228		6.0 × 10 ·	1.6 × 10'	5.0 × 10-	1.4 × 10*	8-4 × 10 ⁴	2.2 × 10 ⁴
Ag-105	Silver (47)	2.0	5.4 = 10'	2.0	5.4 + 10"	1.1 × 10 ⁴	3.0 + 10*
Ag-108m (#)		7.0 × 10-	1.9 × 10*	7.0 + 10 -	$1.9 \times 10^{\circ}$	9.7 × 10-	2.6 = 10*
Ag-110m (a)	- S	4.0 × 10-	1.1 × 10*	40 × 10-	$1.3 \times 10^{\circ}$	1.8 × 10*	4.7 × 10 ⁴
Ap-111	- 3	2.0	5.4 = 10*	6.0 × 10 ·	1.6 + 10"	58×10*	1.6 × 10*
AU-26	Aluminum (13)	1.0 × 10 ·	2.7	1.0 + 10 -	2.7	7.0 × 10+	1.9 = 10+
Atti-241	Americium (95)	$1.0 \times 10^{\circ}$	2.7 × 10 ⁴	1.0 x 10+	2.7 × 10+	1.3 × 10-	3.4
Am-242m (a)		1.0 × 10*	2.7×10^{9}	1.0 × 10+	2.7 × 10+	3.6 × 101	1.0 × 10*
Am-243 (a)		5.0	1.4×10^9	1.0 + 10*	2.7 × 10+	7.4 × 10+	2.0 × 10 -
AU-37	Argon (18)	$4.0 \times 10^{\circ}$	1.1 × 10*	4.0 × 10 ²	1.1 × 10*	3.7 × 10 ^e	9.9 × 10+
Ar-39		4.0 × 10*	1.1 = 10*	2:0 x 10*	5.4×10^4	1.0	3.4 × 10*
Az-41		3.0 × 10 ·	8.1	2.0 < 10 '	8.1	1.5 × 10 ⁴	4.2 × 10
As-72	Arsenic (33)	2.0 × 10 -	8.1	3.0 x 10 ·	8.1	8.2 × 104	1.7 × 10+
A6-73		$4.0 \times 10^{\circ}$	1.1×10^9	$4.0 \times 10^{\star}$	1.1 ± 10^{9}	8.2 × 10 ⁴	2.2 × 10+
As-74		1.0	$2.7 \times 10^{\prime}$	5.0 < 10°	$2.4 \times 10^{\circ}$	2.7 × 10*	$9.9 \times 10^\circ$
As-76	5	3.0 × 10 ·	8.1	3.0 x 10 -	8.1	5.8 + 10+	1.6 × 10-
Ad-77		2.0 × 10*	5.4×10^9	7.0 + 10 -	$1.9 \times 10^{\circ}$	3.9 × 10-	1.0 = 10
Al-211 (ii)	Astatine (05)	$2.0 \times 10^+$	5.4 × 10*	5.0 × 10 °	$1.4\times 10^{\circ}$	7.6 × 10 ⁴	2.1 < 10
Au-193	Gold (79)	7.0	1.9×10^{4}	2.0	$5.4\times10^{\circ}$	2.4 × 10 ²	9.2 × 10 ⁴
Ap. 194		1.0	2.7×10^{1}	1.0	$2.7\times10^{\circ}$	1.5 = 10-	4.1 × 10+
Au-190		1.0 × 10*	2.7×10^{9}	6.0	$1.6\times10^{\rm p}$	1.4 × 10*	3.7×10^6
Au-198	8	1.0	$2.7 \pm 10^{\prime}$	6.0 + 10 -	$1.6 \times 10^{\circ}$	9.0 + 10*	2.4 = 10
Au-199		$1.0 \times 10^{\circ}$	2.7×10^{4}	6.0 × 10 ·	$1.6 \times 10^{\circ}$	7.7 × 10*	2.1 = 10

OVERVIEW OF QUANTITIES

Туре	Quantity
Exempt	< Exemption values for concentration/consignment
Limited	Fraction of applicable "A" value (10 ⁻² , 10 ⁻³ , etc.)
Type A	\leq applicable "A" value for isotope/form
Туре В	> applicable "A" value for isotope/form
HRCQ	3000 x applicable "A" value or 27,000 Ci whichever is less

MIXTURES OF RADIONUCLIDES (§173.433)

- Sum of ratios (activity/applicable limit):
 - Special form:
 - $\sum_{i} \frac{B(i)}{A_1(i)} \leq 1$
- Normal form: $\sum_{j} \frac{C(j)}{A_2(j)} \leq 1$
- Both special form and normal form: $\sum_{i} \frac{B(i)}{A_1(i)} + \sum_{j} \frac{C(j)}{A_2(j)} \leq 1$











GENERAL PACKAGE DESIGN (§173.410)

STRONG, TIGHT PACKAGE

- Package must be easily handled and properly secured
 Lifting attachments that are structural part must be designed with a minimum safety factor of 3; designed so that a failure of any lifting attachment would not impair ability of package to meet other requirements
 External surface free from protructing features and easily decontaminated

- decontaminated Outer layer does not have pockets or crevices where water can collect Each feature added must not reduce safety of package Capable of withstanding effects of acceleration, vibration, vibration resonance from normal conditions of transport Material and construction is physically and chemically compatible with each other and package contents (fake into account irradiation)

GENERAL PACKAGE DESIGN, CONTINUED... (§173.410)

- For transport by air:
 - Temperature of accessible surfaces will not exceed 50°C (122°F) at an ambient temperature of 38°C (100 °F) with no account taken for insulation
 - Integrity of containment will not be impaired if package exposed to ambient temps ranging from -40 $^\circ\rm C$ (-40 $^\circ\rm F)$ to +55°C (131°F)
 - Packages with liquid contents must be capable of withstanding an internal pressure that produces a pressure differential of not less than the maximum operating pressure plus 95 kPa (13.8 psi)

USE OF PACKAGES MEETING GENERAL DESIGN REQUIREMENTS

 Packages meeting general design requirements may be used for:

- Limited Quantity (§173.422)
 - Excepted packages
 - Excepted packages for instruments and articles

 - Multiple hazard limited quantity (if the other hazardous substance/waste is a "small quantity" to be transported by highway or rail)
- LSA I
- LSA II if:
- Exclusive Use
- Closed Vehicle

EXCEPTED PACKAGES FOR LIMITED QUANTITIES (§173.422, 424)

EXCEPTED (NOT EXEMPT) from:

- Specification packaging (e.g., Type A); Marking (except UN); Labeling; Shipping papers (unless hazardous substance or hazardous waste) • IE*
- · Package meets general design requirements Radiation level at any point on surface ≤ 0.05 mSv/h (0.5 mrem/h)
 unpackaged instrument/article: radiation level at 10 cm (4") ≤ 0.1 mSv/h (10 mrem/h)

- mem(h) Non-fixed contamination meets limits in § 173.443(a) Outside of inner package or outside of packaging marked with "Radioactive" (Instruments/articles do nat require this) No fissile material except as allowed by § 173.453 Prepared for shipment in accordance with § 173.453 Outside of package marked with appropriate UN ID number & Rol frequ-Outside of package marked with appropriate UN ID number & Rol frequ-Reporting requirements in § 171.15, § 171.16; including reporting of decontamination in § 174.750, § 175.705, § 176.710 Training requirements must be met
- NOTE: YOU MAY HAVE AN LIMITED QUANTITY THAT DOES NOT MEET RADIATION LEVEL LIMITS FOR THE USE OF EXCEPTED PACKAGING!!

MULTIPLE HAZARD LIMITED QUANTITY CLASS 7 (§173.423)

- If LQ Class 7 meets definition of another hazard class or division: Classed for additional hazard
- Packaged to conform to requirements of Excepted packages (special form/normal form/instruments and articles)
- Not required to have UN number for RAM on outside of package or a description of RAM on shipping form, if LQ RAM is on shipping paper with basic description Offered for transport in accordance with requirements
- applicable to hazard for which it is classed



-

TYPE A PACKAGES (§173.412)

• Solids:

- Medis general design requirements
 Seed (or similar) that provides evidence package has not been opened (closed transport/exclusive use; cargo compartment may be sealed)
 Smallest external dimension is 2 10 cm (4*)
 Containment and shielding maintained during transport and storage in temperature range of -40°C (-40°F) is 0°C (15%F) Package includes containment system securely closed by positive fastening device that cannot be opened unintentionally (special form material may be considered a component of containment system)
- system) Must lake into account radiolytic decomposition of materials and generation of gas Containment system must retain radioactive contents with ambient pressure reduction to 50 kPa $(\mathbf{8.7}\ ps)$
- (B.7 pit) Each valve (except for pressure relief device) is provided with an enclosure to retain any leakage Radiation shield as pacified as part of containment system will prevent unintentional escape of that component from shield Failure of any life-down attachment that is structural part of package must not impair ability of package to meet other requirements Must prevent loss or dispensiol of contents or significant increase in radiation levels when evaluated against performance requirements

TYPE A PACKAGES, CONTINUED (§173.412)

Liquids:

- Meet testing requirements AND
- Have sufficient suitable absorbent material to absorb twice the volume of the liquid OR Have a containment system with primary inner and secondary outer containment
- Gases (other than H-3): Meet testing requirements



TYPE A PACKAGING TESTS (§173.465)

Water spray

- Simulate exposure to rainfall of approx. 5 cm (2") per hour for at least one hour Water must soak in to maximum extent without appreciable drying of exterior before next test (2 hours if water spray from four different directions; immediately if water spray from four directions is consecutive)
- Free drop

 - Tee arop Depends upon weight of package. For < 5000 kg (11,000 lb), distance of 1.2 m (4') Package must drop onto target so as to suffer maximum damage onto flat, horizontal surface of such mass and rigidity that any increase in its resistance to displacement or deformation upon impact would not significantly increase the damage For fiberboard or wood rectangular packages with mass 50 kg (110 lb) or less, a separate specimen must be subjected to a free drop test onto each comer from a height of 0.3 m (1'). If cylindrical, same drop onto each quarter of each rim.

TYPE A PACKAGING TESTS, CONTINUED... (§173.465)

Stacking test

- Compressive load for at least 24 hrs of a total weight = 5 x max weight of package
- Must be applied uniformly to two opposite sides, one of which must be the base upon which the package normally rests

Penetration test

- Package placed on rigid, flat horizontal surface
 A bar of 3.2 cm (1.25") in diameter with a hemispherical end and mass of 6 kg (13.2 lb) must be dropped onto center of weakest part of package so that if it penetrates, it will hit containment system
 Height must be at least 1 m (3.3')
- For successful completion:
 - No loss or dispersal of radioactive contents
- No significant increase in the radiation levels recorded or calculated at the external surfaces

DOT SPECIFICATION 7A (§178.350)

- Must meet all applicable requirements of 173 Subpart B (Preparation of hazardous materials for transportation) Do not require Competent Authority certification, but must be designed and constructed to meet requirements for Type A packaging and successfully pass packaging tests The marking is the "certification" that the package meets the appropriate DOT of Ustandard Marked on outside with "USA DOT 7A Type A." Manufacturer must maintain documentation and provide any person who the packaging is transferred to of any specific procedures that must be followed (assemble and close package) to meet testing requirements Must be used for pyrophoric and oxidizing radioactive
- Must be used for pyrophoric and oxidizing radioactive materials May be used for other Type A quantities, LSA, SCO

INDUSTRIAL PACKAGES (§173.411)

- Typically won't be using for RAM shipments (used for LSA, SCO)
- IP-1

- IP-1

 Must meet general design requirements
 IP-2
 Must meet general design requirements AND
 must prevent loss/dispersal of contents or significant increase in radiation levels when subjected to free drop test and stacking test
 IP-3
 Must meet requirements for IP-1 and IP-2 AND
 Requirements for IP-2 and IP-2 AND
 Requirements for the A packaging

 Additional regulations address partable tanks, cargo tanks, tank cars, freight containers, metal intermediate bulk containers
 Documentation of tests and engineering evaluation or comparative data showing that construction methods, package design, and construction materials comply with package specification must be maintained on file for at least two years and provided upon request

MARKINGS











LABELING (§172.400, 400a, 402, 403, 406, 407, 436, 438, 440) Radioactive White-I Radioactive Yellow-II Radioactive Yellow-III Cargo Aircraft Only

- (Fissile, Empty)
- If required to be labeled:
- In required to be labeled:
 Two labels; affixed to apposite sides of package (not the bottom)
 Labels must be located on the same surface and near the proper shipping
 name
 Must be clearly visible and not obscured by markings or attachments
 Must have carlivity entered [SI units]
 Must list the Transport Index if required









LABEL DESIGN/SIZE (§172.400, 400a, 402, 403, 406, 407, 436, 438, 440) Diamonds must be at least 100 mm (3.9" on each side) Each side must have a solid line inner border 5 mm inside and parallel to edge Width of solid line forming inner border must be at least 2 mm Hazard class number must be at least 6.3 mm (0.25") and not greater than 12.7 mm (0.5") RADIOACTIVE II Symbol on label must be proportionate in size as per examples in regs · Color charts specify required color 7

standards Trefoil symbol has very specific size requirements





CARGO AIRCRAFT ONLY

- If transported by air, must label as Cargo Aircraft Only if:
 - NOT intended for use in, or incident to research, medical diagnosis or treatment
 - Single package has Tl > 3

Must be black on orange background (§172.448)



EMPTY

- Package which has previously contained Class 7 materials and has been emplied as far as practical
 Excepted from shipping paper and marking, but must still have UN number
- Must meet requirements for Excepted package No fissile material
- Unimpaired package/securely closed (no leakage) Outer surface of any uranium or thorium in structure is covered by inactive sheath
- Internal contamination ≤ 100 x non-fixed external radioactive contamination limits
- Any labels are removed/obliterated/covered and "Empty" label affixed
- Incident reporting, decontamination reporting, and training requirements apply





SHIPPING PAPERS (§172.200)

• Applicability:

- Discubling. Does not apply to any material, other than a hazardous substance, hazardous waste or marine pollutant, that is: I dentified with or "A" in column 1 of the Hazardous Materials Table unless offered or intereded for transportation by varie or intereded for transportation by varie + A limited quantity package unless offered for transportation by aircraft or vessel
- However, §§173.421 and 422 specifically state that shipping papers are NOT required for Excepted Packages (including RQ) that meet all requirements UNLESS there is a secondary hazard (hazardous substance or hazardous waste)
- No specific shipping document specified by HMR (except for Hazardous Waste Manifest) so shippers can use whatever form/document UNLESS format is prescribed; e.g., IATA Shipper's Declaration















